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The **Republic P-47 Thunderbolt** was a World War II-era fighter aircraft produced by the American aerospace company Republic Aviation from 1941 through 1945. Its primary armament was eight .50-caliber machine guns, and in the fighter-bomber ground-attack role it could carry five-inch rockets or a bomb load of 2,500 pounds. When fully loaded, the P-47 weighed up to eight tons, making it one of the heaviest fighters of the war. The P-47 was designed around the powerful Pratt & Whitney R-2800 Double Wasp engine, which was also used by two U.S. Navy/U.S. Marine Corps fighters, the Grumman F6F Hellcat and the Vought F4U Corsair. The Thunderbolt was effective as a short-to medium-range escort fighter in high-altitude air-to-air combat and ground attack in both the European and Pacific theaters.

Originally known as the Seversky Aircraft Company, the Republic Aviation Corporation was an American aircraft manufacturer based in Farmingdale, New York, on Long Island. By April 1939, the Seversky Aircraft Corporation had lost \$550,000, and Seversky was forced out of the company he had founded back in 1931. The board, led by financier Paul Moore, voted W. Wallace Kellett to replace him as president, and in September 1939, the company was reorganized as the Republic Aviation Corporation.

The P-47 Thunderbolt itself was designed by Alexander Kartveli, a man of Georgian descent. It was to replace the Seversky P-35 developed earlier by a Russian immigrant named Alexander P. de Seversky. Both had fled from their homeland, Tbilisi, in Georgia to escape the Bolsheviks. The stories of Kartveli and Seversky are very interesting and deserve much more than a mere paragraph.









Alexander Kartveli (1896-1974)

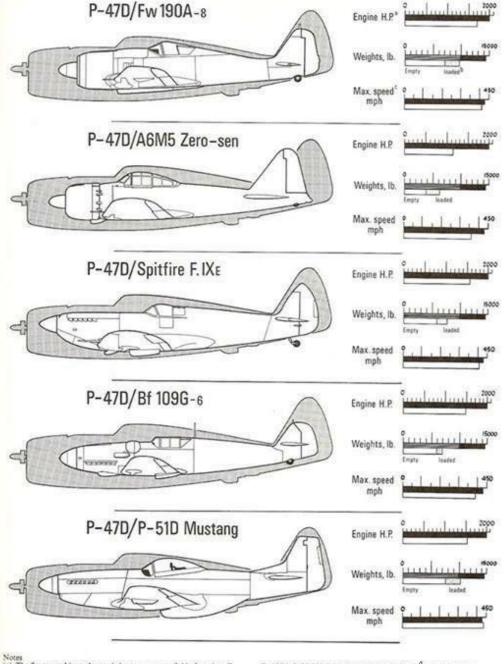
Alexander P. de Seversky (1894-1974)

In 1939, Republic Aviation designed the AP-4 demonstrator powered by a Pratt & Whitney R-1830 radial engine with a belly-mounted turbocharger. A small number of Republic P-43 Lancers were built but Republic had been working on an improved P-44 Rocket with a more powerful engine, as well as on the AP-10 fighter design. The latter was a lightweight aircraft powered by the Allison V-1710 liquid-cooled V-12 engine and armed with two .50 in M2 Browning machine guns mounted in the nose and four .30 in M1919 Browning machine guns mounted in the wings The United States Army Air Corps (USAAC) backed the project and gave it the designation XP-47. One thing that is absolutely incredible is the fact that it only took 9 months between the beginning of the design phase until the prototype's first flight... with slide rules and tracing paper. By today's standards, this design cycle can last 10 to 15 years.

In the spring of 1940, Republic and the USAAC concluded that the XP-44 and the XP-47 prototypes were inferior to Luftwaffe fighters. Republic tried to improve the design, proposing the XP-47A but this failed. Kartveli then designed a much larger fighter, which was offered to the USAAC in June 1940. The Air Corps ordered a prototype in September as the XP-47B. The XP-47A, which had little in common with the new design, was abandoned. The XP-47B was of all-metal construction (except for the fabric-covered tail control surfaces) with elliptical wings, with a straight leading edge that was slightly swept back. The air-conditioned cockpit was roomy and the pilot's seat was comfortable—"like a lounge chair", as one pilot later put it. Though the XP-47B had its share of teething troubles, the newly reorganized United States Army Air Forces placed an order for 171 production aircraft, the first being delivered in December 1941.

By the end of 1942, P-47Cs were sent to England for combat operations. The initial Thunderbolt flyers, 56th Fighter Group, was sent overseas to join the 8th Air Force. As the P-47 Thunderbolt worked up to operational status, it gained a nickname: the "Jug" (because its profile was similar to that of a common milk jug of the time). The P-47, when compared to other fighters of the time, was massive and fitted with a very powerful engine. While heavy, it was a superb firing platform and could attain very high speeds when diving. Within capable hands, this aircraft was deadly.





(a) The figure used in each case is horse-power available for take-off.
(b) External stores not included in loaded weight Max. speed quoted at the following altitudes: P-47, 30,000 ft.:

Fw190A-8, 20,800 ft.; A6M5, 22,000 ft.; Spitfield IX, 27,500 ft.; Bf109G-6, 22,600 ft.; P-51D, 25,000 ft. In each diagram the bar adjoining the scale indicates figure for P-47. The first P-47 combat mission took place 10 March 1943 when the 4th FG took their aircraft on a fighter sweep over France. The mission was a failure due to radio malfunctions. All P-47s were refitted with British radios, and missions resumed 8 April. The first P-47 air combat took place 15 April 1943.

By mid-1943, the Jug was also in service with the 12th Air Force in Italy and against the Japanese in the Pacific, with the 348th Fighter Group flying missions out of Port Moresby, New Guinea. By 1944, the Thunderbolt was in combat with the USAAF in all its operational theaters except Alaska.

Luftwaffe ace Heinz Bär said that the P-47 "could absorb an astounding amount of lead [from shooting at it] and had to be handled very carefully". Although the North American P-51 Mustang replaced the P-47 in the long-range escort role in Europe, the Thunderbolt still ended the war with 3,752 air-to-air kills claimed in over 746,000 sorties of all types, at the cost of 3,499 P-47s to all causes in combat. By the end of the war, the 56th FG was the only 8th Air Force unit still flying the P-47, by preference, instead of the P-51.

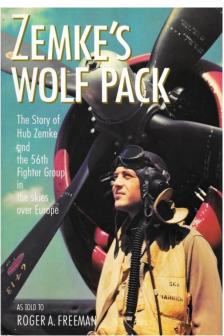
With increases in fuel capacity as the type was refined, the range of escort missions over Europe steadily increased until the P-47 was able to accompany bombers in raids all the way into Germany. On the way back from the raids, pilots shot up ground targets of opportunity, and also used belly shackles to carry bombs on short-range missions, which led to the realization that the P-47 could perform a dual-function on escort missions as a fighter-bomber. Even with its complicated turbosupercharger system, its sturdy airframe and tough radial engine could absorb a lot of damage and still return home.

The P-47 gradually became the USAAF's primary fighter-bomber, by late 1943, early versions of the P-47D carrying 500 lbs bombs underneath their bellies, mid production versions of the P-47D could carry 1000 lbs bombs and M8 4.5 in (115 mm) rockets under their wings or from the last version of the P-47D in 1944, 5 in (127 mm) High velocity aircraft rockets (HVARs, also known as "Holy Moses"). From D-Day until VE day, Thunderbolt pilots claimed to have destroyed 86,000 railroad cars, 9,000 locomotives, 6,000 armored fighting vehicles, and 68,000 trucks. During Operation Cobra, in the vicinity of Roncey, P-47 Thunderbolts of the 405th Fighter group destroyed a German column of 122 tanks, 259 other vehicles, and 11 artillery pieces.

Famous Thunderbolt aces include Lieutenant Colonel Francis S. "Gabby" Gabreski (28 victories), Captain Robert S. Johnson (27 victories) and 56th FG Commanding Officer Colonel Hubert "Hub" Zemke (17.75 victories). All of them have fascinating stories. Despite being the sole remaining P-47 group in the 8th Air Force, the 56th FG remained its top-scoring group in aerial victories throughout the war.



Francis S. Gabreski (1919-2002)



Hubert Zemke (1914-1994)



Robert S. Johnson (1920-1998)

After World War II, Republic continued creating aircraft such as the F-84 family (F-84F Thunderstreak, RF-84F Thunderflash) and the F-105 Thunderchief. Eventually, Republic Aviation was acquired by Fairchild in 1965. Interestingly, the Fairchild Republic A-10 Warthog (designated "Thunderbolt II") is the direct descendant of the P-47. Both aircraft are large, sturdy and pack a real punch... "Flying Tanks" as one would call them.

During the fall of 1987, Fairchild Corporation (then Republic's parent company) destroyed Republic's corporate archives. Joshua Stoff, the curator of the Cradle of Aviation Museum on Long Island, wrote in <u>Air & Space Magazine</u> that, upon being invited to have a last look at the archives, he surreptitiously took one document with him. That lone surviving document was a contract for 225 P-47Bs from Republic for the US Army Air Corps at a cost of \$16,275,657.50 (War Department Contract #15850, dated September 13, 1940) is now housed at the museum.

This unbelievably stupid decision to destroy Republic's archives makes the DCS P-47 very special for me since it's a plane that has been literally brought back from the dead. In my humble opinion, Eagle Dynamics hasn't only created a mere piece of software... they have created an almost living and breathing virtual museum about one of the most precious parts of aviation history: the mighty Thunderbolt.



I hope you enjoy reading this guide as much as I enjoyed writing it. The "Jug" is an aircraft that will send shivers down your spine whenever you strafe trains or ground targets. Whether you want to fly up there with the bombers or down low with the flak and tracers, the P-47 is a very versatile aircraft that just screams American Muscle in every aspect of its design. The whirl of the turbosupercharger, the roar of the radial engine, the clanking of the machineguns... all of these sounds still inexplicably bring a silly, satisfied grin on my face... Every. Single. Time. Happy flying!



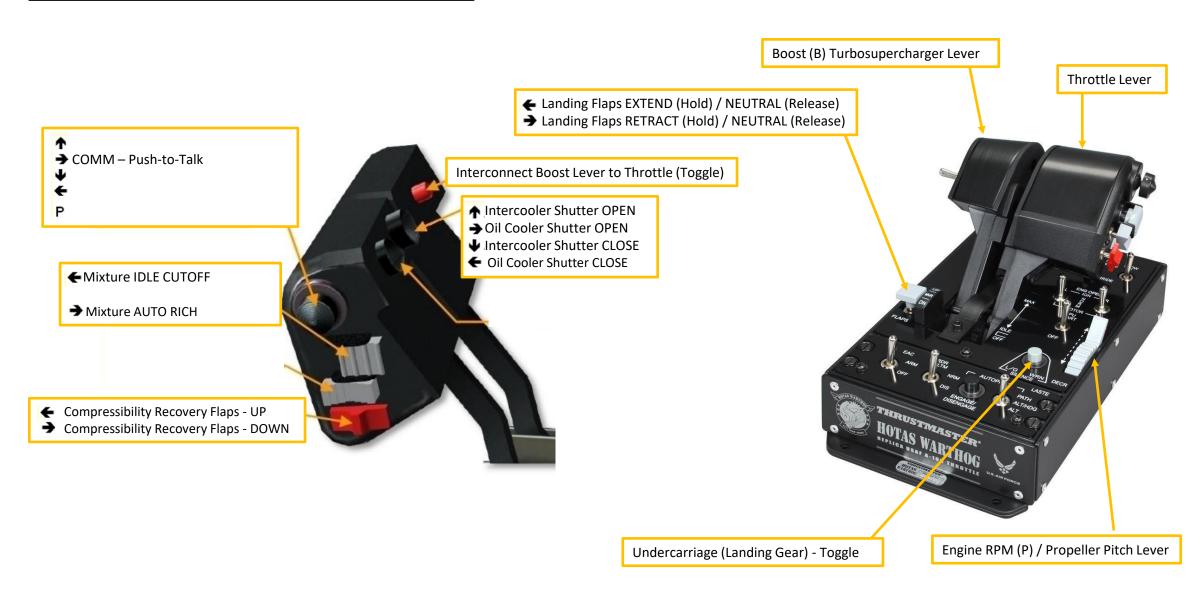
## WHAT YOU NEED MAPPED

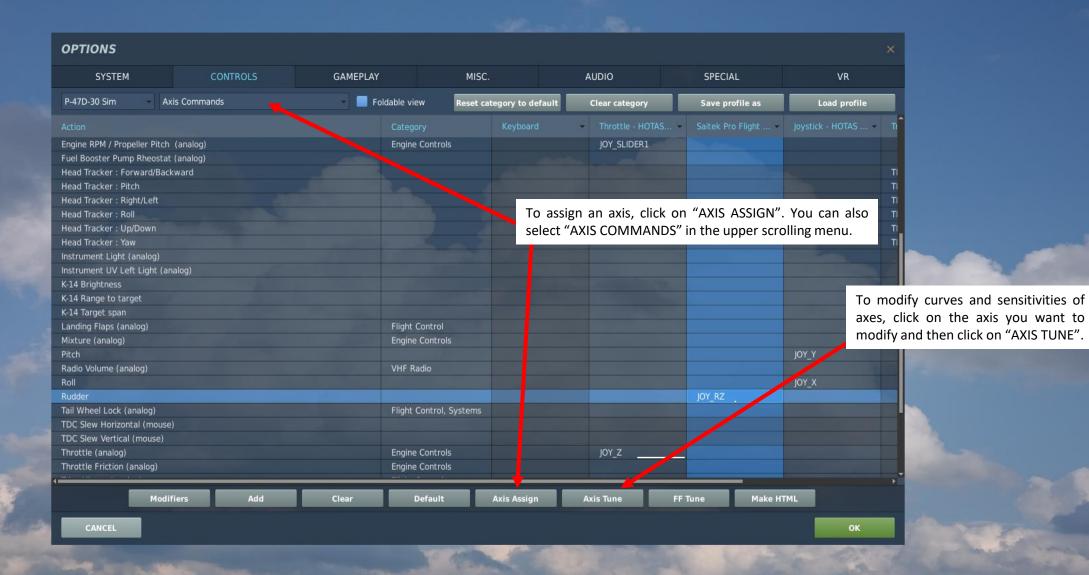
Note: Bindings in blue are for the P-47D-30 Early Variant Only.



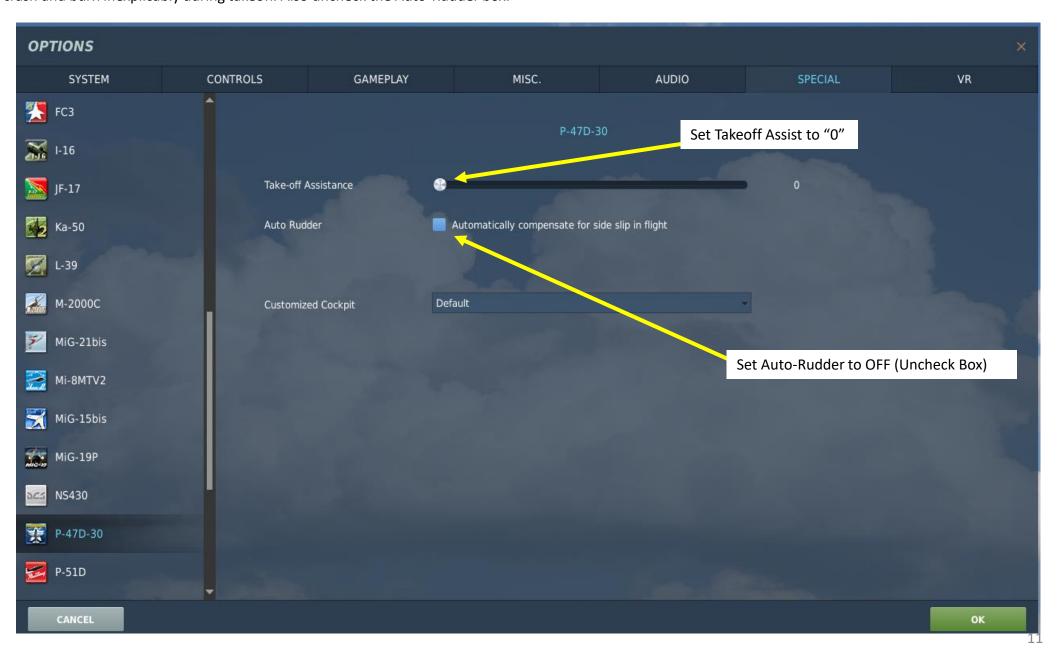
+ TOE BRAKES (MAPPED ON PEDALS)

## WHAT YOU NEED MAPPED





In the "Special" menu in Options, select the P-47D-30 menu. Make sure to have Takeoff Assist set to "0" (turned off). By default it is set to 100 (ON). This will cause you to crash and burn inexplicably during takeoff. Also uncheck the Auto-Rudder box.

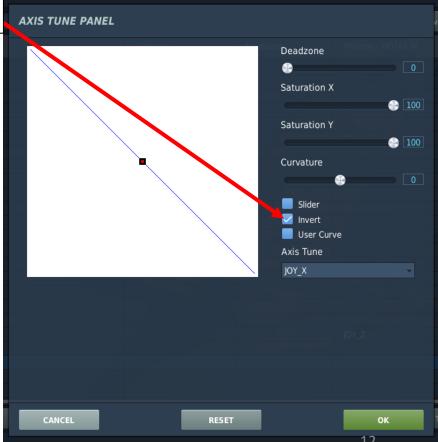


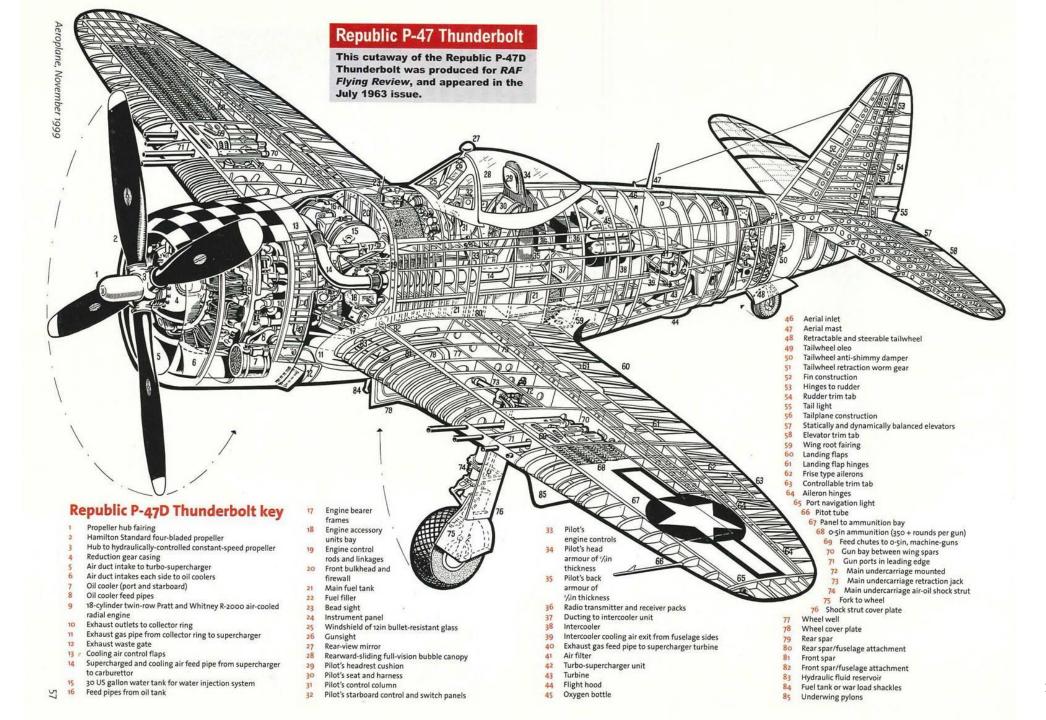
## Bind the following axes:

- Pitch, Roll, Rudder (Deadzone at 0, Saturation X at 100, Saturation Y at 100, Curvature at 0)
- Throttle Controls Manifold Pressure
- Engine RPM / Propeller Pitch (P)
- Boost (B) Controls Turbosupercharger
- Wheel Brake Left
- Wheel Brake Right

When setting wheel brake axis, the axis is not set to "Invert" by default. You need to click on "Invert" in the "Axis Tune" menu" for each wheel brake.

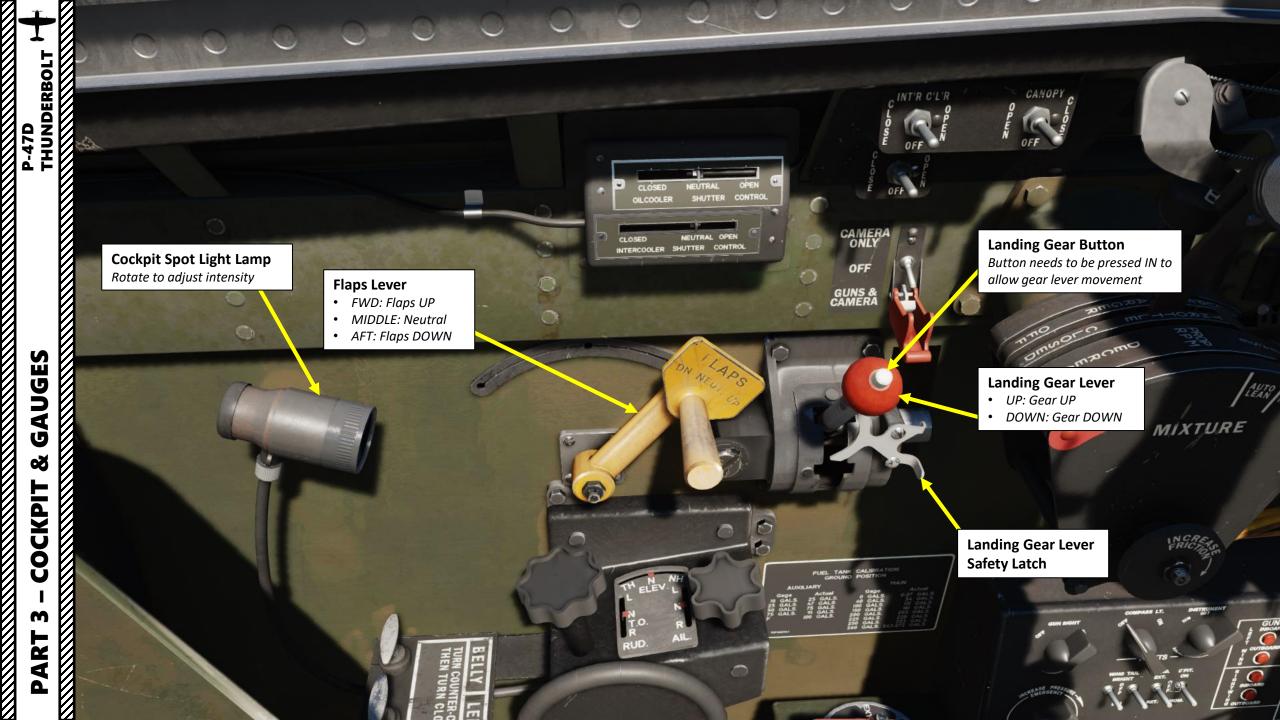


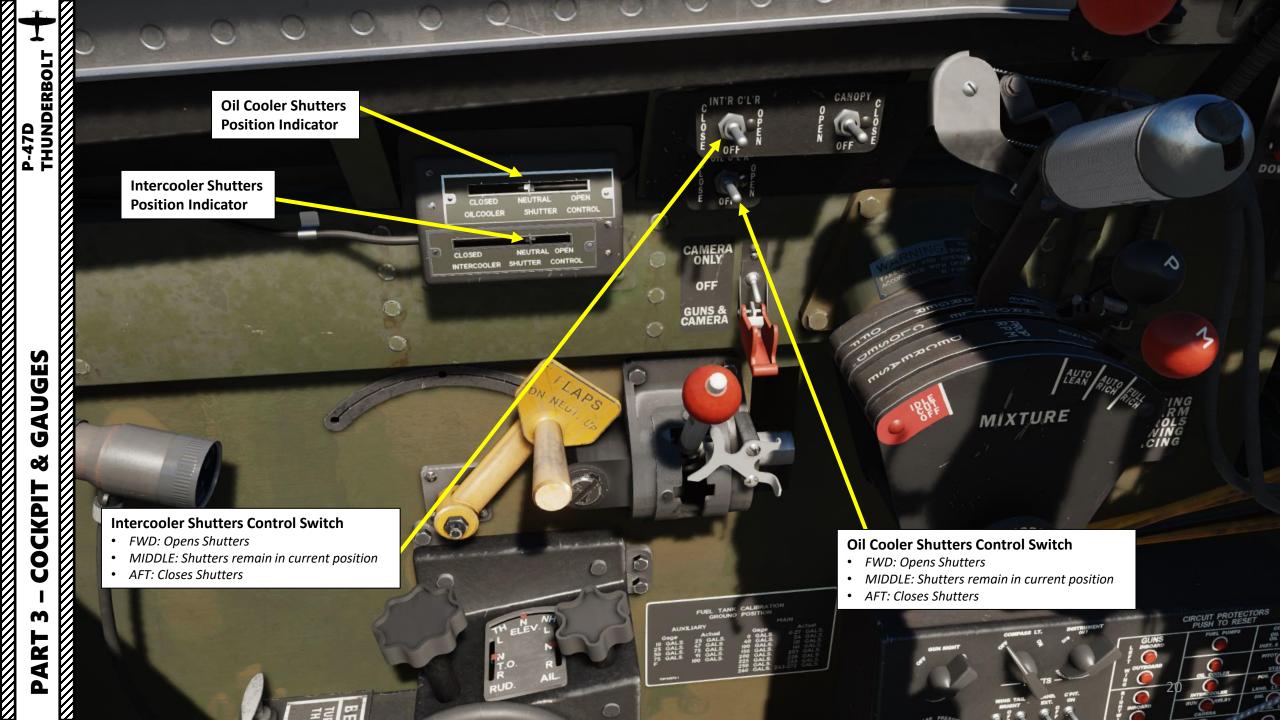


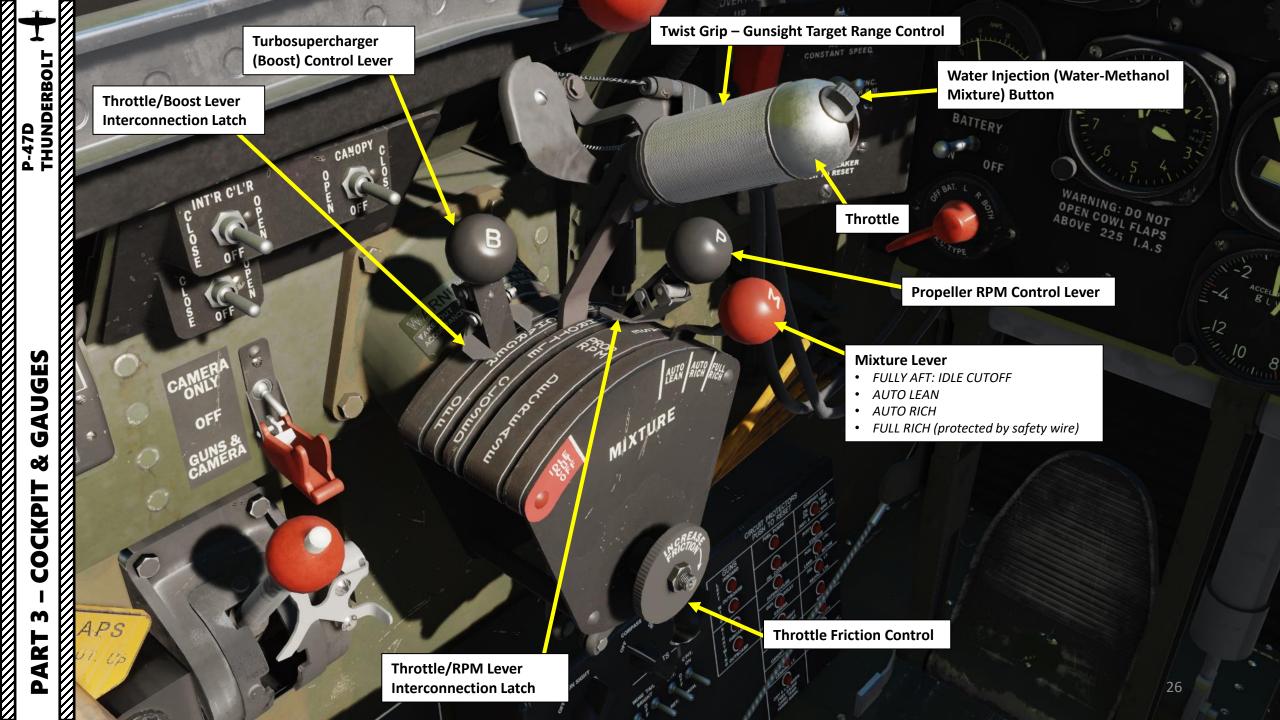


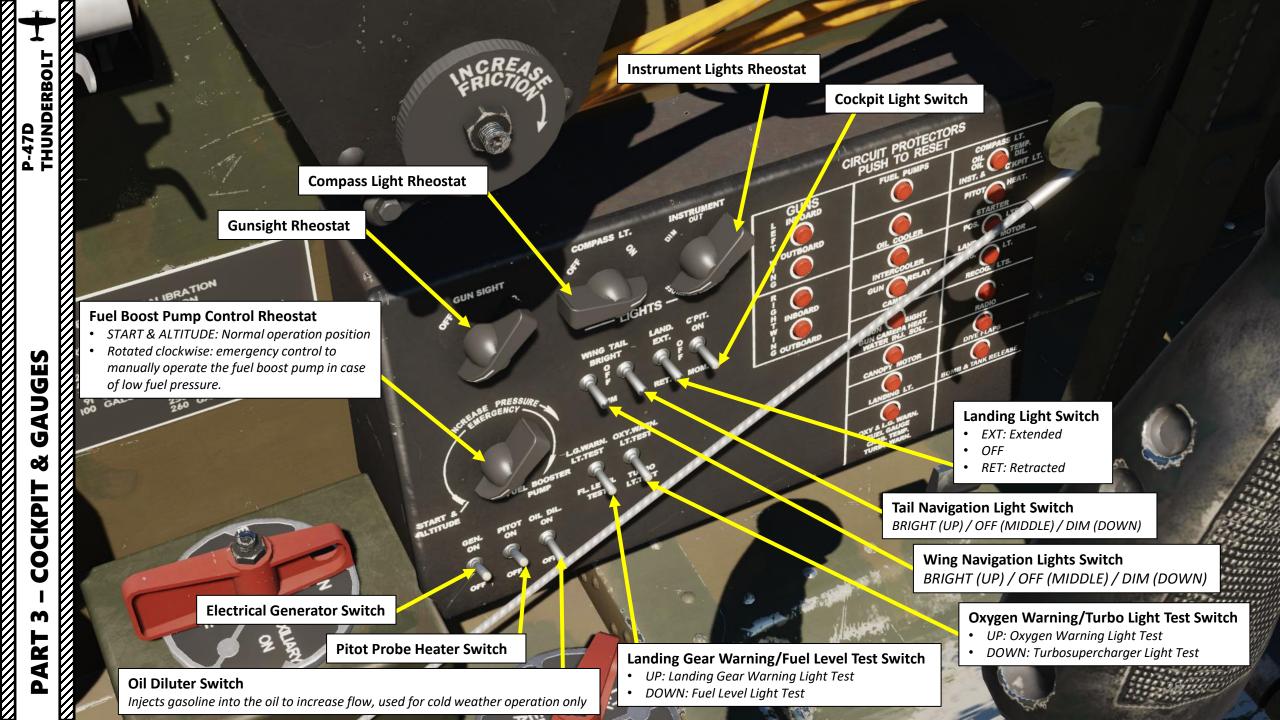
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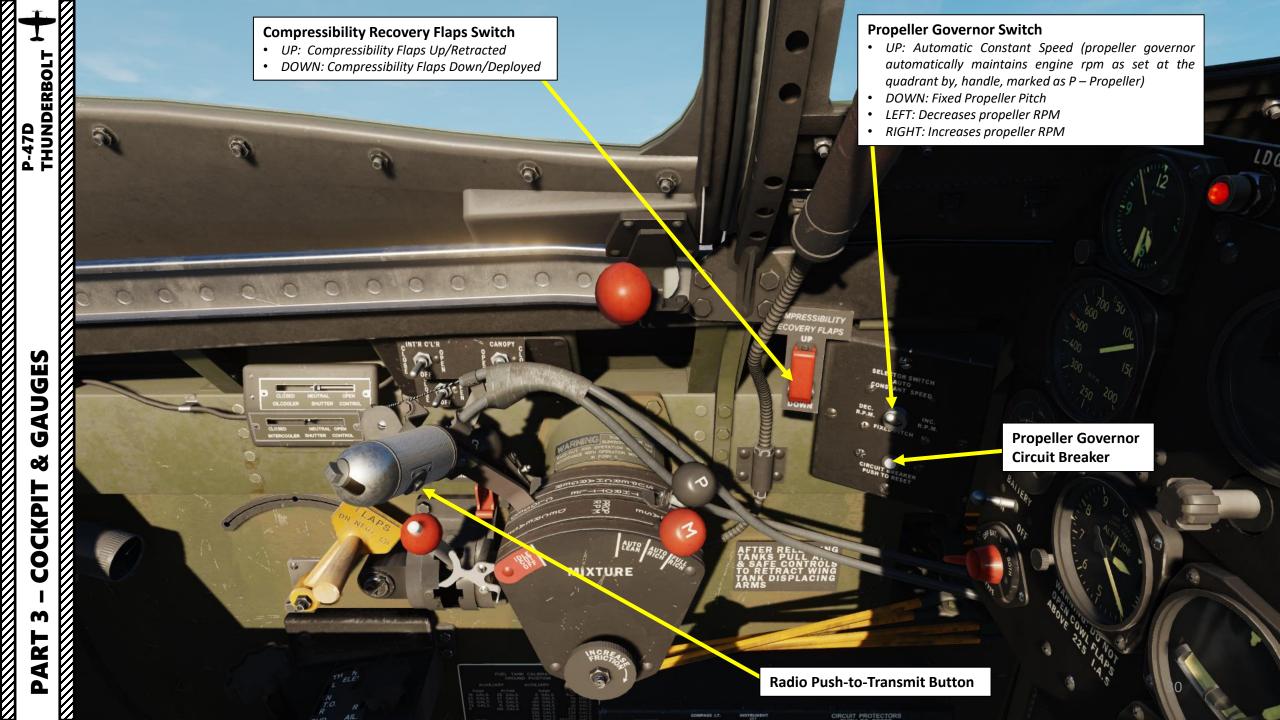


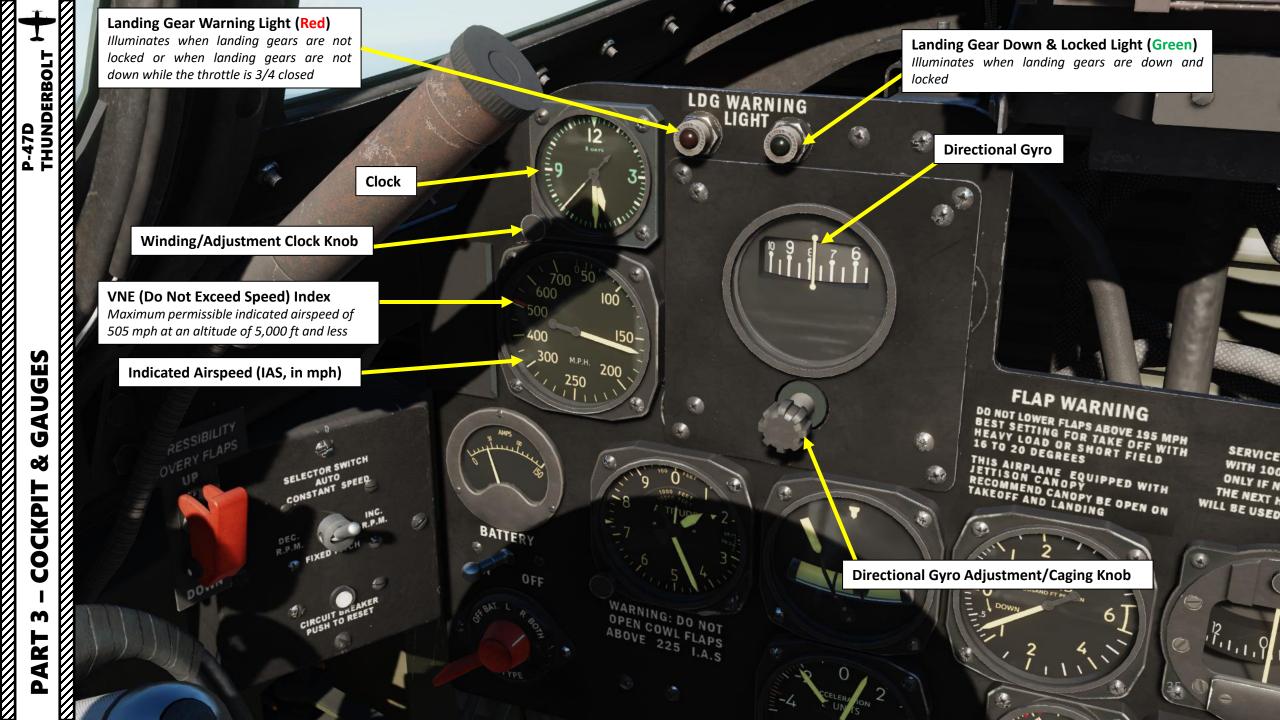


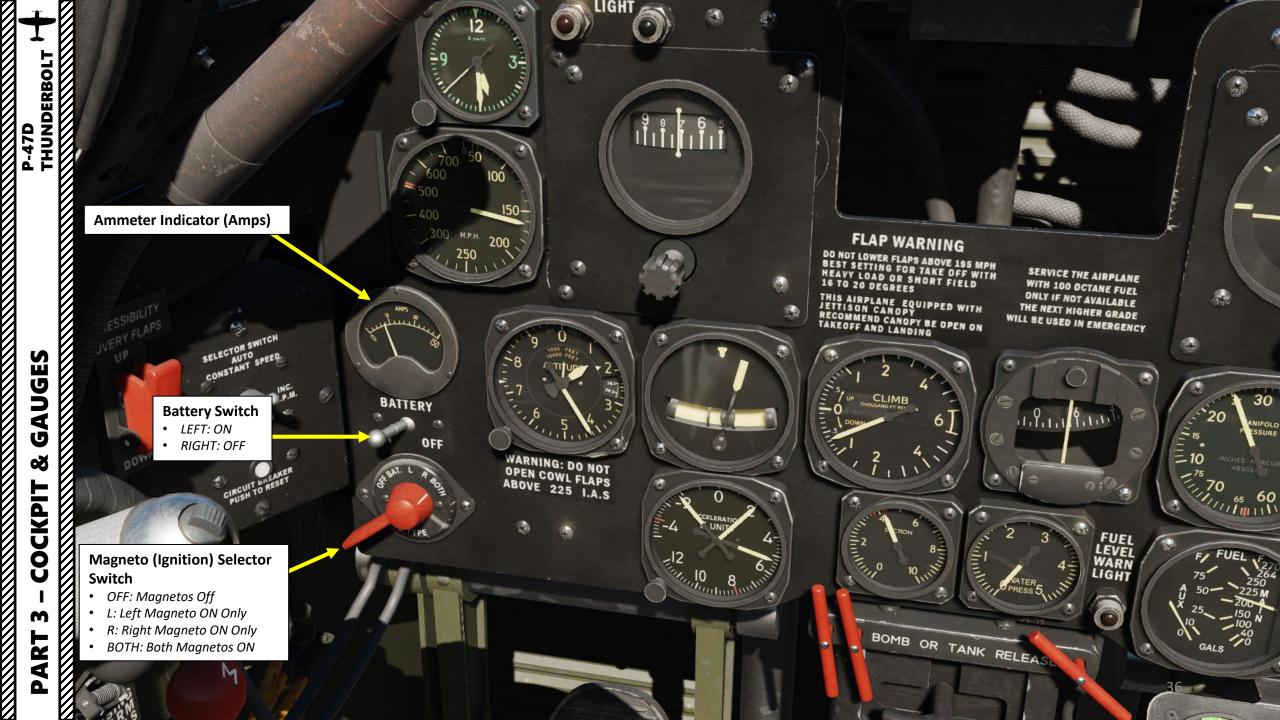




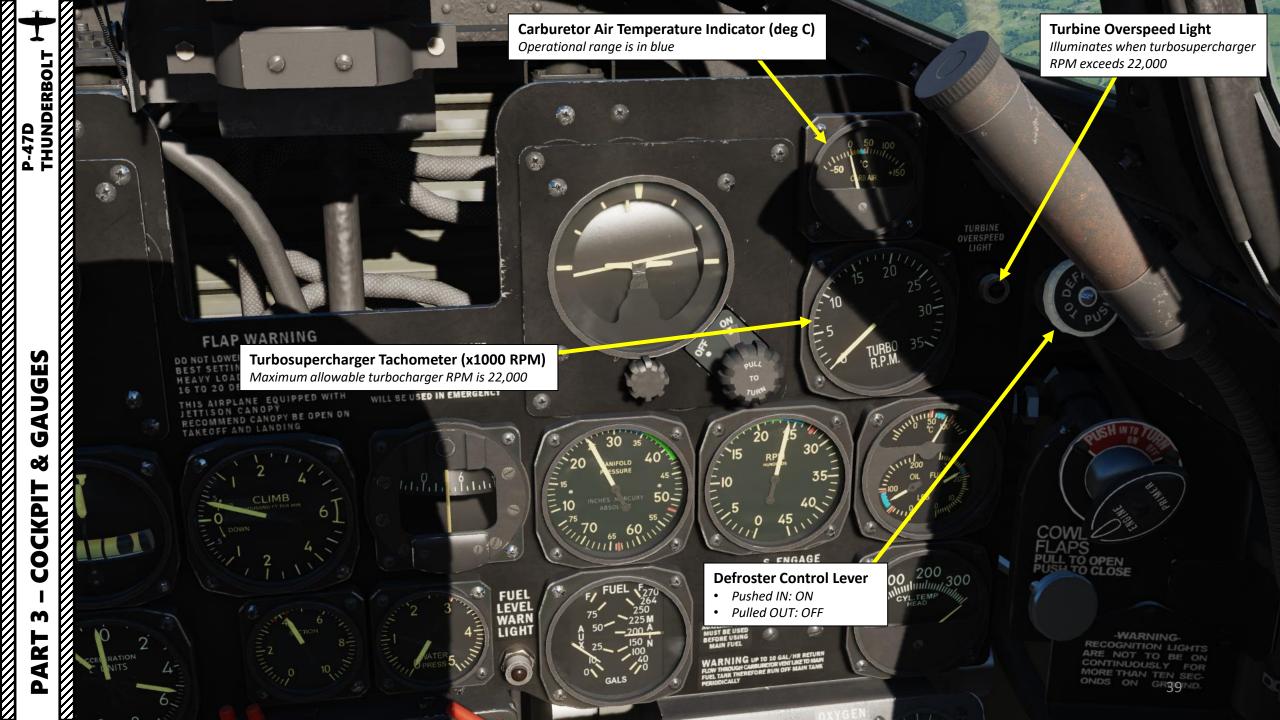




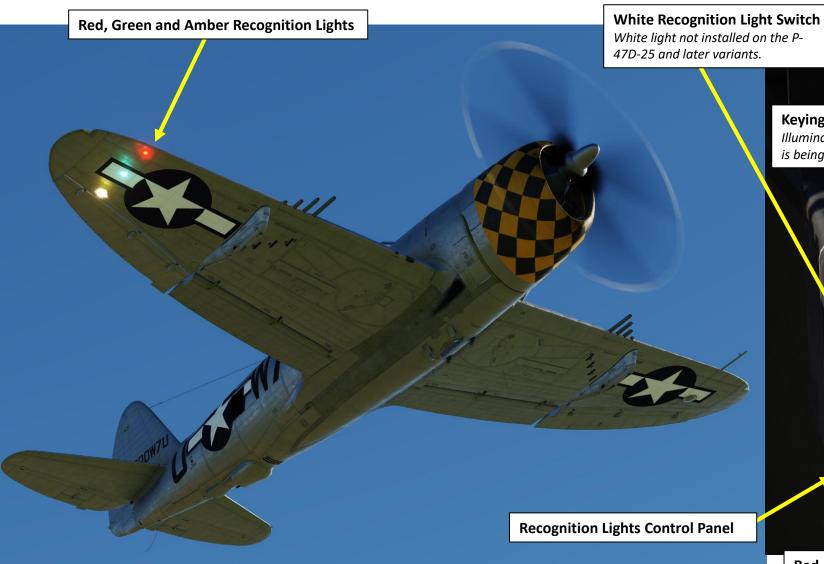












## NOTE:

Do not operate the recognition lights for over 10 seconds continuously on the ground. This may result in melting the plastic lens due to heat.

## **Keying Switch**

COI

MOF

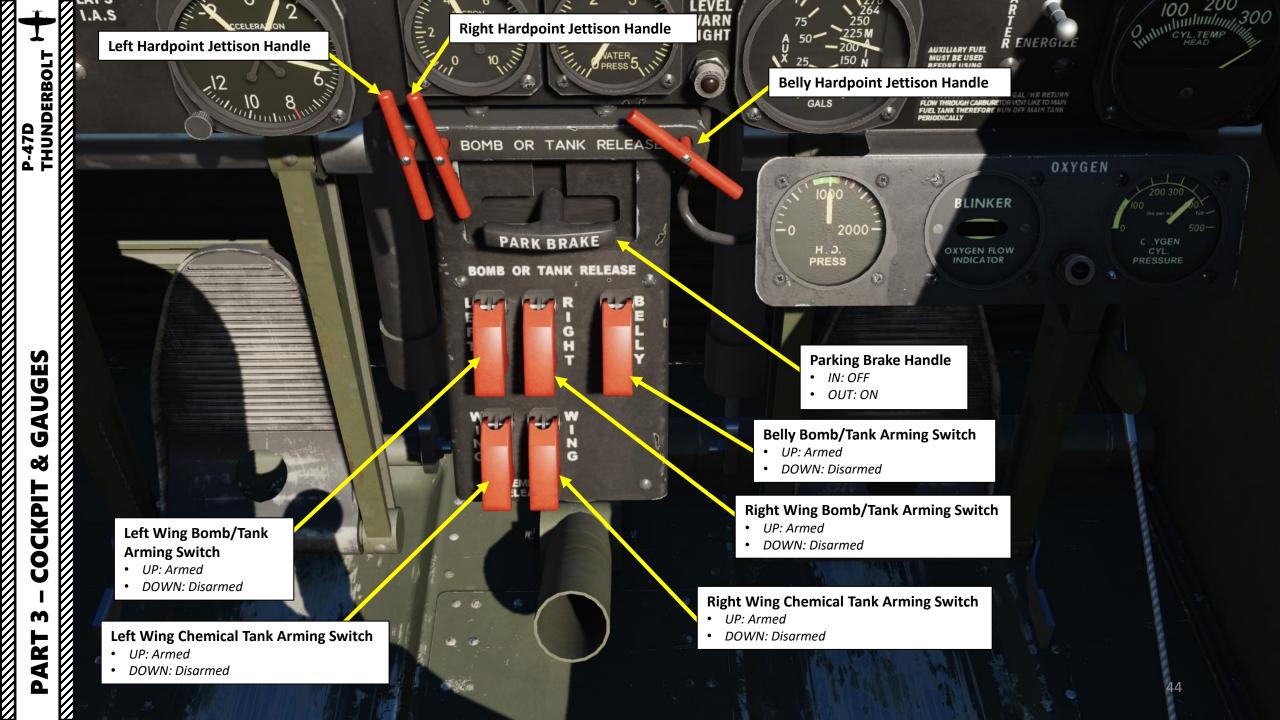
ONE

When Recognition Lights switches are DOWN (Keying position), pressing the Keying Switch allows you to turn them on and off as you press the Keying Switch. This can be used to send visual morse code signals.

## **Keying Light** Illuminates when keying switch is being pressed KEYING LT. RECOGNIZION LIGHTS

## **Red, Green & Amber Recognition Lights Switches**

- UP: Steady glow (ON)
- MIDDLE: OFF
- DOWN: Key position (ON when the keying switch is being pressed)

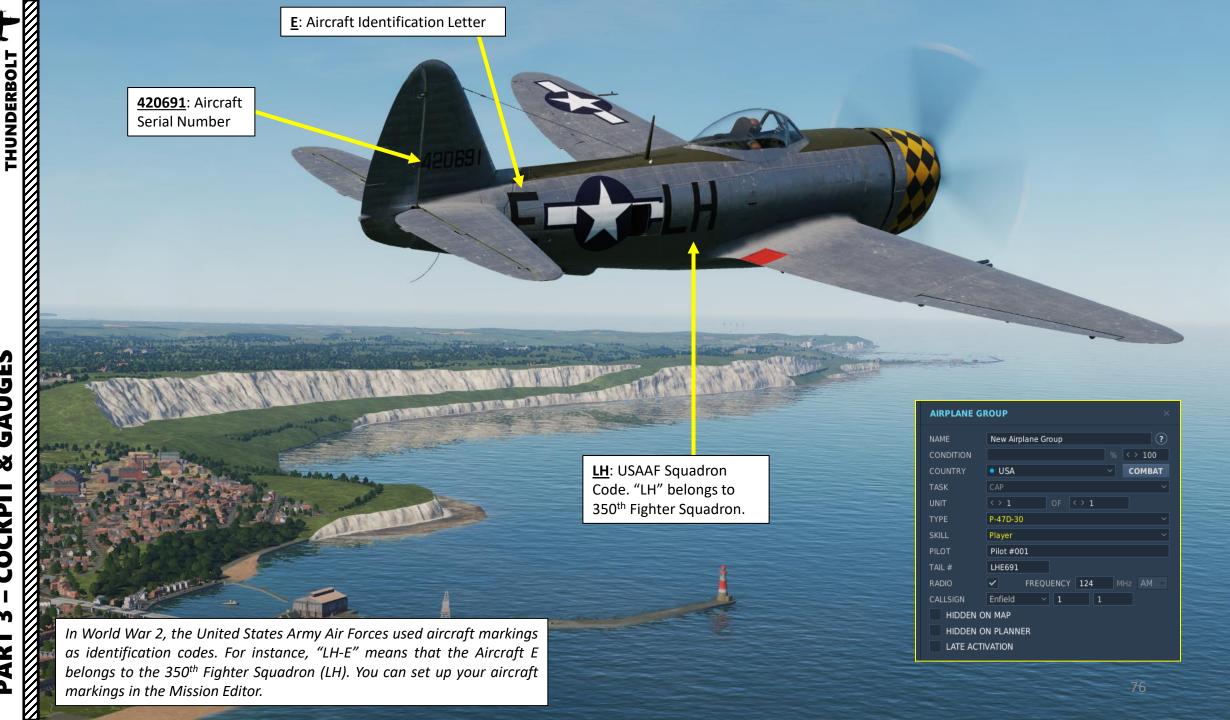












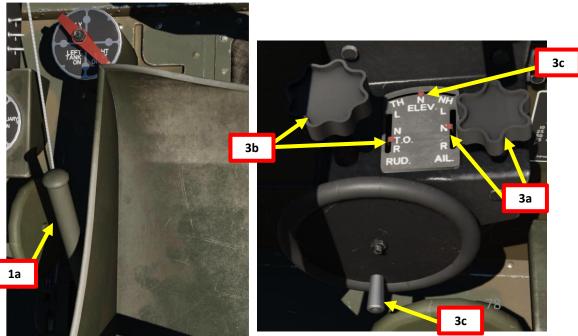
# **PRE-START**

Within the scope of DCS, we can assume that the aircraft is in good condition. The majority of verifications/checks should pass and are therefore **optional**. These checks are preceded by **(O)**.

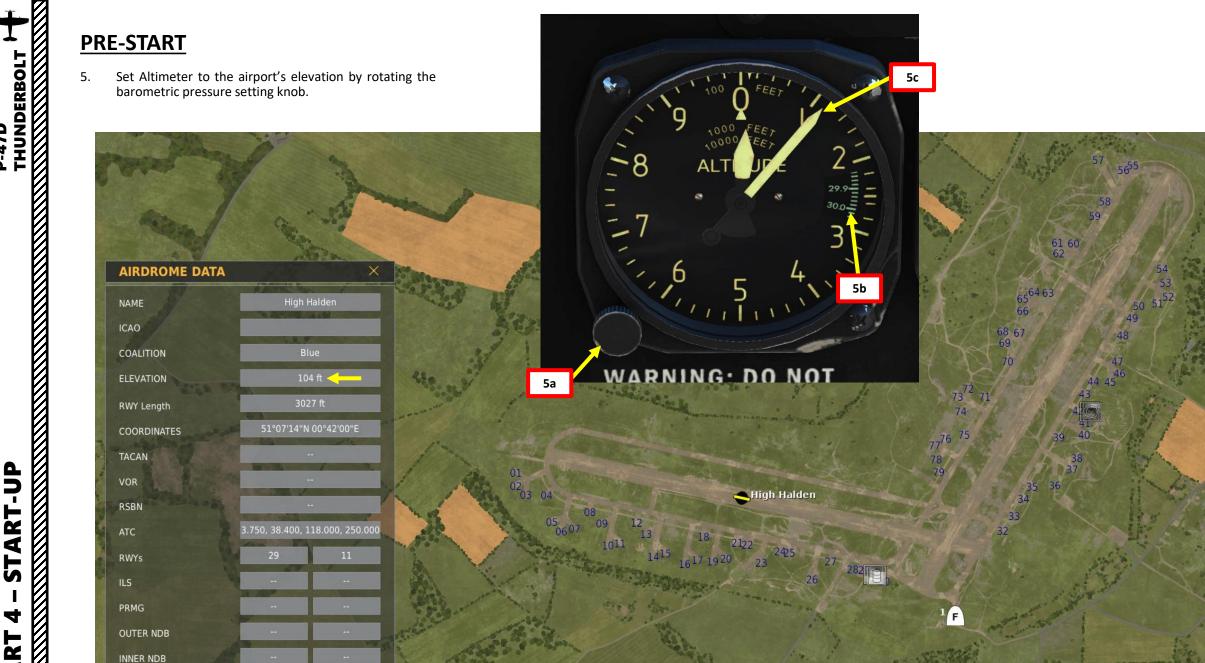
- (O) We will perform a hydraulic hand pump test first. Give the hand pump two or three pumps and verify the hydraulic pressure increases. This verifies that hydraulic pressure can be built up manually to extend the gear and flaps in case of an enginedriven hydraulic pump failure.
- 2. (O) Move the stick and rudder through their full range of travel to check flight controls. Confirm freedom of movement and correct response from the flight control surfaces.
- 3. Check and set Trim Tab controls
  - a) Set Aileron Trim to Neutral (N)
  - b) Set Rudder Trim to Takeoff (TO)
  - c) Set Elevator Trim:
    - If auxiliary fuel tank is empty, set elevator trim to Neutral (N).
    - If fuel is present in the auxiliary fuel tank, the center of gravity of the aircraft is shifted aft, which requires Nose Heavy (NH) trim. Set elevator trim to approximately 0.75 inch NH (Nose Heavy) forward of Neutral (N).
- 4. Engage Parking Brake
  - a) Pull and hold the parking brake handle
  - b) Depress and release toe brake pedals
  - c) As you raise your feet from the toe brake pedals, the pedals should remain depressed in the "braking" position.
  - d) Release the parking brake handle. It should remain in the ENGAGED position.



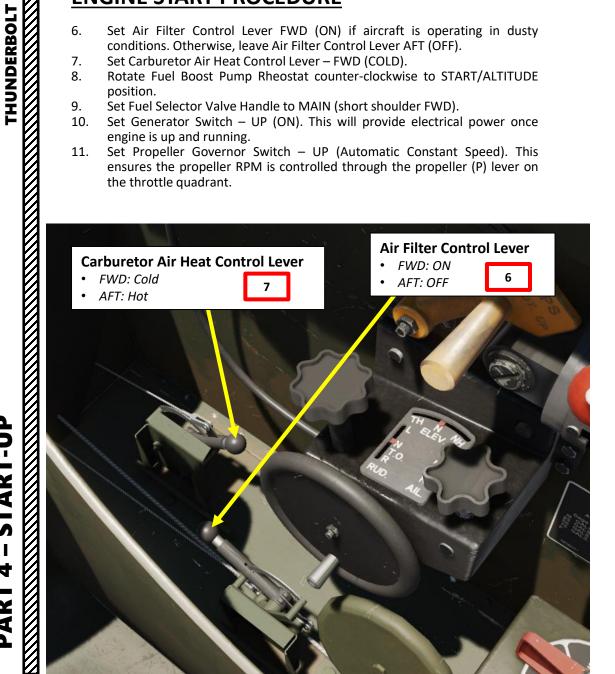




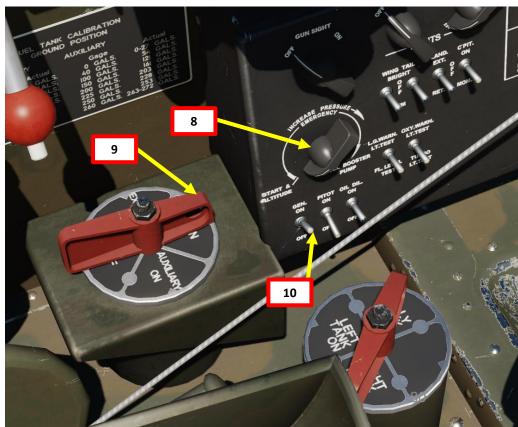
RESOURCES



- Set Air Filter Control Lever FWD (ON) if aircraft is operating in dusty conditions. Otherwise, leave Air Filter Control Lever AFT (OFF).
- 7. Set Carburetor Air Heat Control Lever – FWD (COLD).
- Rotate Fuel Boost Pump Rheostat counter-clockwise to START/ALTITUDE position.
- Set Fuel Selector Valve Handle to MAIN (short shoulder FWD).
- Set Generator Switch UP (ON). This will provide electrical power once engine is up and running.
- Set Propeller Governor Switch UP (Automatic Constant Speed). This ensures the propeller RPM is controlled through the propeller (P) lever on the throttle quadrant.

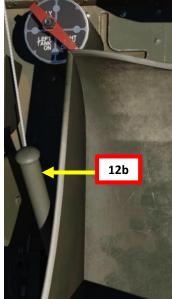


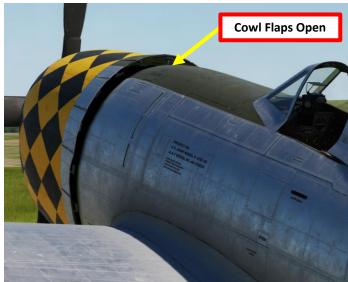


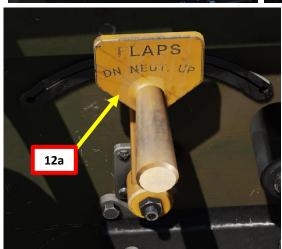


- 12. Open engine cowl flaps. When the engine is not running, the only way to open them is to generate hydraulic pressure with the hand pump.
  - Set Flaps Lever to NEUTRAL (Middle) so that the flaps do not soak up all the hydraulic pressure.
  - b) Pull the Hydraulic Hand Pump 5 to 10 times to build up sufficient hydraulic pressure.
  - Pull the Engine Cowl Flaps Handle until the cowl flaps open fully.
  - ) Set Flaps Lever to UP (FWD).







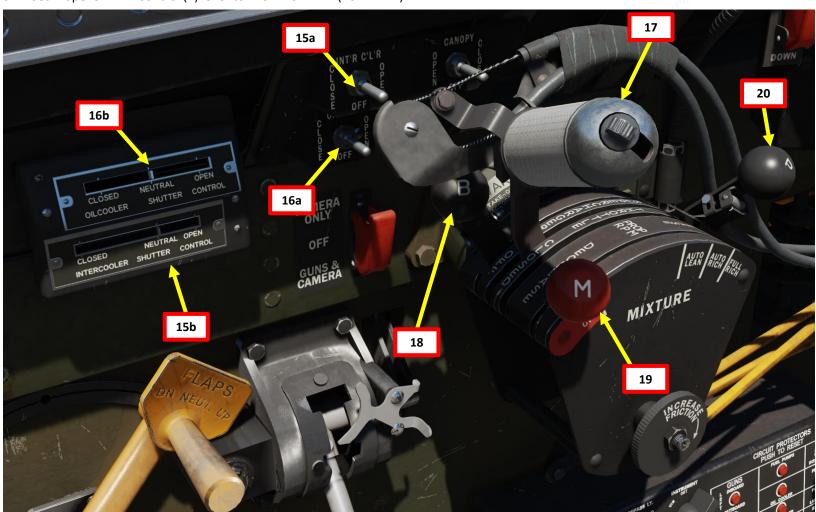


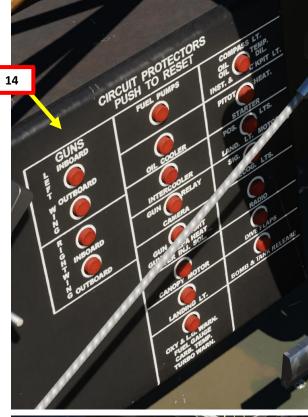






- 13. Set Battery Switch – ON (LEFT)
- Verify that no circuit breakers pop out on the electrical panel and the propeller governor panel. 14.
- Use Intercooler Shutters Control (INTRCLR) Switch to set the intercooler shutters to the NEUTRAL position. 15.
- 16. Use Oil Cooler Shutters Control (OIL CLR) Switch to set the oil cooler shutters to the NEUTRAL position.
  - Note: If operating in cold weather, oil cooler shutters should be set to CLOSED position instead.
- Move throttle one inch forward. 17.
- Set Turbosupercharger (B) lever to OFF position (AFT).
- 19. Set Mixture Control (M) lever to IDLE CUT-OFF (AFT).
- Set Propeller RPM Control (P) lever to INCREASE RPM (FULL FWD)







- 21. The crew chief will have already rotated the propeller several turns by hand.
- 22. Prime the engine
  - a) Unlock primer handle by turning it counterclockwise (right click).
  - b) Prime engine four to six times in order to pump fuel into combustion chamber. This is performed by pulling the primer handle and pushing it back in (hold left click to pull, release click to push).
    - 2 to 4 strokes are required for hot weather
    - 4 to 6 strokes are required for cold weather
  - c) Lock primer handle back in locked position (right click).









- 23. Verify that the propeller is clear and command « Clear prop! » to warn people around you that you are about to start the engine.
- 24. Set Magneto (Ignition) Selector Switch to BOTH to select both magnetos.
- 25. Flick the starter switch up to ENGAGE, then back to OFF. This seats the starter brushes on the commutator.
- Set STARTER switch to ENERGIZE (DOWN) position for 15 seconds by left clicking and holding the switch DOWN. This will energize (crank up) the starter's inertial flywheel.
- 27. After 15 seconds, set STARTER switch to ENGAGE (UP) and keep it held up by right clicking and holding the switch UP. This transfers the flywheel's energy to the engine to turn it over.
- 28. Keep the STARTER switch to ENGAGE (UP) until the engine fires.
- 29. Once engine fires (you will hear a distinct « cough »), set Mixture Control (M) lever to AUTO RICH position (FWD). The STARTER switch can be left in ENGAGE for five or six revolutions of the propeller to provide a hotter spark and help the engine to « catch ».
  - Note: I suggest mapping the « Mixture AUTO RICH» binding to a switch on your throttle to let your right hand hold the starter switch with the mouse while the left hand moves the mixture lever.
- 30. Return STARTER switch to OFF when the engine is running on its own. The enginedriven hydraulic pump will start running and raise the flaps.
- 31. If the engine does not catch on the first attempt, release the STARTER switch and return the mixture lever to IDLE CUTOFF (AFT). Something like engine priming, fuel supply or electrical power could have been missed along the way. You will want to wait one minute to allow the starter to cool down and double check the cockpit setup before trying again.

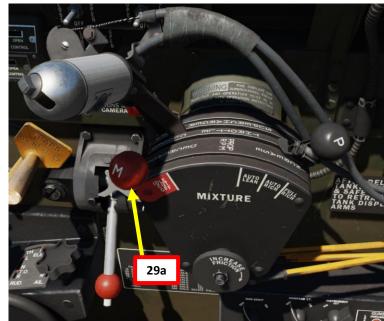


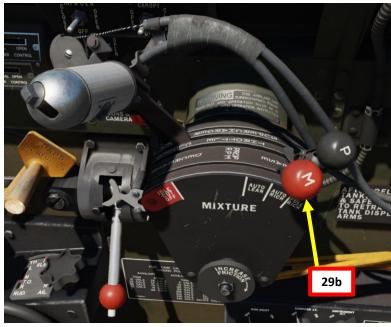












### **ENGINE WARM UP**

- 32. Adjust throttle so the engine RPM is about 900 and wait for the engine to warm up (this process can take about 3 minutes)
  - a) Verify that oil pressure increases. If oil pressure is not above 25 psi within 30 seconds, shut down the engine.
  - b) In cold weather, you can expect an oil pressure increase to 150-200 psi before it settles down to its normal range of 75-85 psi.
  - c) Oil temperature gauge should settle down at about 50 deg C.
  - d) Fuel pressure should be 22-24 psi.
  - e) Cylinder Head Temperature (CHT) should settle in at about 100-260 deg C.
  - f) Check for proper Hydraulic Pressure (should be between 800 and 1100 psi).
  - g) Vacuum Suction gauge's pointer should be within the values of 3,85 4,15 in Hg
- 33. Once oil pressure, oil temperature, fuel pressure, cylinder head temperature and fuel pressure are stabilized at the normal operating values listed above, increase throttle above 1000 RPM.



# THUNDERBOLT

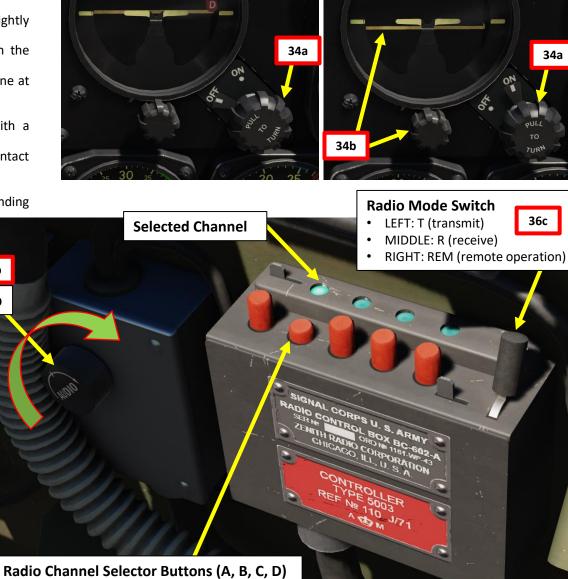
**P**-

# **POST-START**

- Uncage and set the Horizon Gyro
  - Left click on the Caging knob to uncage the gyro
  - Scroll mousewheel to rotate the Horizon Alignment Knob to align the horizon line slightly below the wings. Since we are sitting nose high on the ground.
- Check that directional gyro has had enough time to calibrate by comparing its heading with the magnetic compass' heading.
- Turn on radio (this is typically delayed as long as possible to preserve the battery but can be done at any time if communications are required earlier in the mission)
  - Select Channel A, B, C or D (as per mission briefing).
    - "A" channel is usually used for all normal plane-to-plane communications with a Controller.
    - "B" channel is common to all VHF-equipped control towers. It is normally use to contact the control tower for takeoff and landing instructions.
    - "C" channel is frequently use in contacting homing stations.
    - "D" channel is normally used for plane-to-ground contact with Radio Direction Finding (D/F) stations.

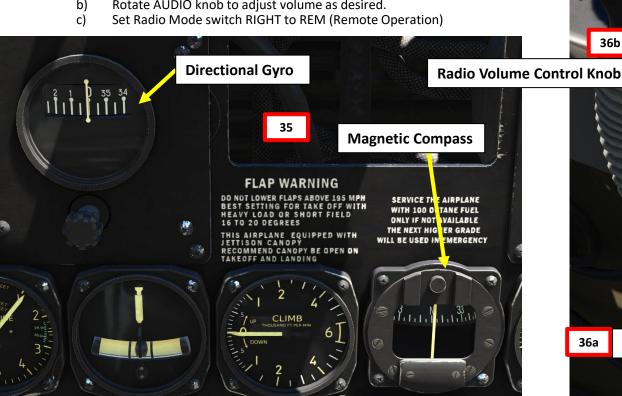
36b

Rotate AUDIO knob to adjust volume as desired.



Caged

Uncaged



# **POST-START**

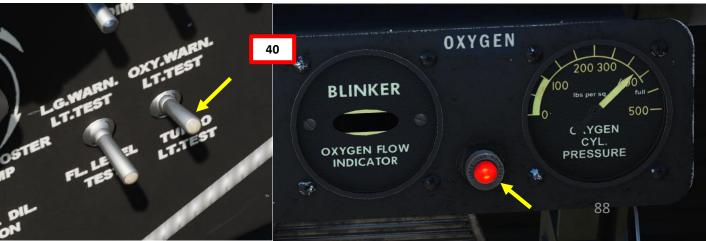
Within the scope of DCS, we can assume that most of warning light checks will pass and are therefore **optional**. These checks are preceded by **(O)**.

- (O) Set LG WARN LT TEST / FL LEVEL TEST switch UP to test the Landing Gear Warning Light. Confirm that the **Red LDG WARNING LIGHT** illuminates when switch is held UP.
- 38. (O) Set LG WARN LT TEST / FL LEVEL TEST switch DOWN to test the Fuel Level Light. Confirm that the **FUEL LEVEL WARN LIGHT** illuminates when switch is held DOWN.
- (O) Set OXY WARN LT TEST / TURBO LT TEST switch DOWN to test the Turbosupercharger Light. Confirm that the TURBINE OVERSPEED LIGHT illuminates when switch is held DOWN.
- (O) Set OXY WARN LT TEST / TURBO LT TEST switch UP to test the Oxygen Warning Light. Confirm that the LOW OXYGEN PRESSURE warning light illuminates when switch is held UP.









#### **ENGINE RUN-UP**

The engine run-up is basically a series of checks to make sure that every engine component is behaving as expected in relevant engine regimes. Within the scope of DCS, we can assume that most of engine run-up checks will pass and are therefore optional. These checks are preceded by (O).

**41. (O)** When engine is warmed up, advance throttle to set 30 in Hg of manifold pressure and adjust Propeller RPM Control (P) lever to 2000 RPM.

#### Magneto Check

- **42. (O)** Make sure engine RPM is at 2000 RPM, then set Magneto (Ignition) switch to R for the right magneto, then L for the left magneto while watching the engine RPM gauge. You should expect a drop of about 60 RPM while running on either magneto, but never more than 100 RPM.
- **43.** (O) If all is well, set Magneto (Ignition) switch back to BOTH.

#### **Propeller Governor Operation Check**

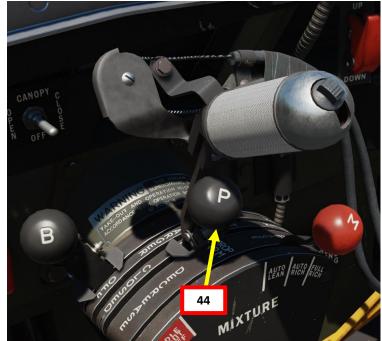
- 44. (O) Pull the Propeller RPM Control (P) lever back until you get a drop of about 200 RPM on the gauge (1800 RPM).
- **45. (O)** Leave the Propeller RPM Control lever in place for a moment to ensure there is no oscillation that could indicate a faulty governor.
- **46. (O)** Return RPM to 2000 using the Propeller RPM Control lever.











## **ENGINE RUN-UP**

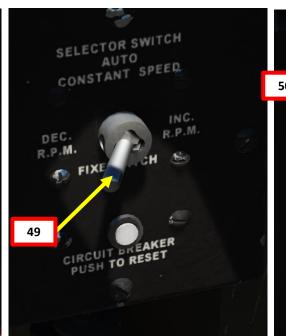
#### Propeller Backup Operation Check

- 47. (O) Set Propeller Governor Switch to FIXED PITCH (DOWN) position.
- 48. (O) Toggle Propeller Governor Switch FWD to INCREASE and confirm that RPM increases.
- 49. (O) Toggle Propeller Governor Switch AFT to DECREASE and confirm that RPM decreases.
  - (O) Set Propeller Governor Switch to CONSTANT SPEED AUTO (UP) and confirm that RPM goes back to governed propeller speed 2000 RPM.











# ART 4 - START-U

## **ENGINE RUN-UP**

#### Fuel Tank Feed Check

- **51. (O)** While on ground, the fuel tanks quantity readings are inaccurate from the gauge and must be translated through the Fuel Tank Calibration Ground Position Table.
- **52. (O)** If fuel is available in auxiliary tank, set Engine Fuel Selector Valve Handle from MAIN to AUXILIARY. Verify that engine does not stutter or hesitate for more than a second or two and fuel pressure remains between 22 and 24 psi.
- (O) If fuel is available in external tanks, perform similar checks with the Fuel Selector Valve Handle being set to EXTERNAL and with the External Fuel Tank Selector Valve Handle being set to the installed tanks.
- 54. (O) When fuel checks are performed, set Engine Fuel Selector Valve Handle back to MAIN.

#### Generator Check

- 55. (O) Check for a charge on the Ammeter. This indicates the generator is operating.
  - If no charge is indicated, verify the RPM is set above 1100 or so required to operate the generator. If there is still no charge indicated, there is a problem and you should short he aircraft.
  - If the charge is low, it means the battery is fully charged and helping pick up the electrical load.

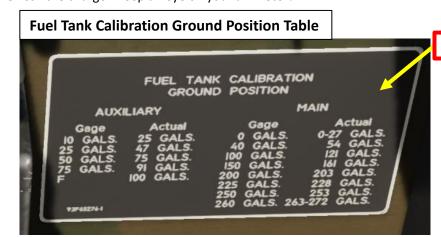
#### **Engine Instrument Check**

- 56. Check engine instruments readings at 2000 RPM.
  - a) Oil Pressure: 75-85 psi
  - b) Oil temperature: approx. 50 deg C
  - c) Fuel pressure: 22-24 psi
  - d) Cylinder Head Temperature (CHT): 100-260 deg C
  - e) Hydraulic Pressure: 800 and 1100 psi

#### Important Note about Battery Power

57. Engine RPM on the ground and during taxi will usually be below the 1100 RPM required to run the generator, so you will be using up the battery power below this RPM. You will want to minimize the time on the ground or run the engine up periodically to run the generator and refresh the charge. Keep an eye on your ammeter!









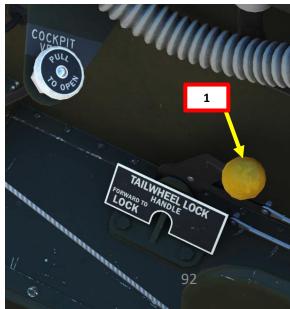


# **TAXI PROCEDURE**

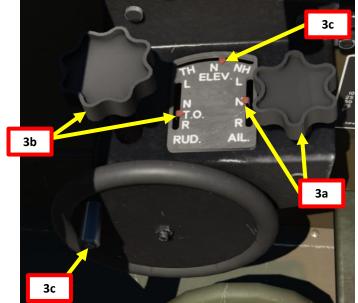
- Unlock tailwheel by setting the Tailwheel Lock Control Lever AFT.
- 2. Tap toe brakes to release the parking brake
- Throttle up to gain forward motion. Taxiing should be done at 10-15 mph maximum (recommended RPM is 900).
- The nose restricts forward visibility. This means that in taxiing, you must zig-zag (or "S-turn") continually.
- To perform a turn, use differential braking by gently tapping the wheel brake pedal on the side you wish to turn.

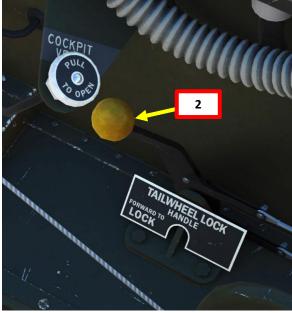






- Once you are lined up on the runway, move forward to straighten the tailwheel.
- Lock tailwheel by setting the Tailwheel Lock Control Lever FWD. 2.
- Check and set Trim Tab controls
  - Set Aileron Trim to Neutral (N)
  - Set Rudder Trim to Takeoff (TO) b)
  - Set Elevator Trim:
    - If auxiliary fuel tank is empty, set elevator trim to Neutral (N).
    - If fuel is present in the auxiliary fuel tank, the center of gravity of the aircraft is shifted aft, which requires Nose Heavy (NH) trim. Set elevator trim to approximately 0.75 inch NH (Nose Heavy) forward of Neutral (N).







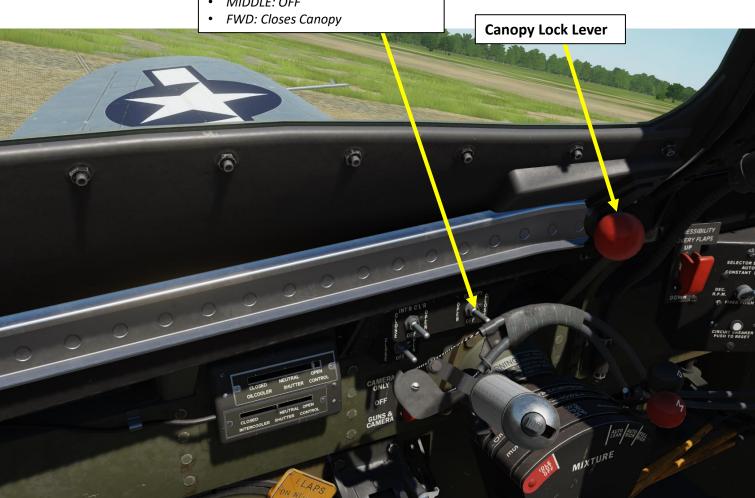


4. Close Canopy using either the Canopy Lock Lever or the Canopy (Electrical Control) Switch.

#### **Canopy (Electrical Control) Switch**

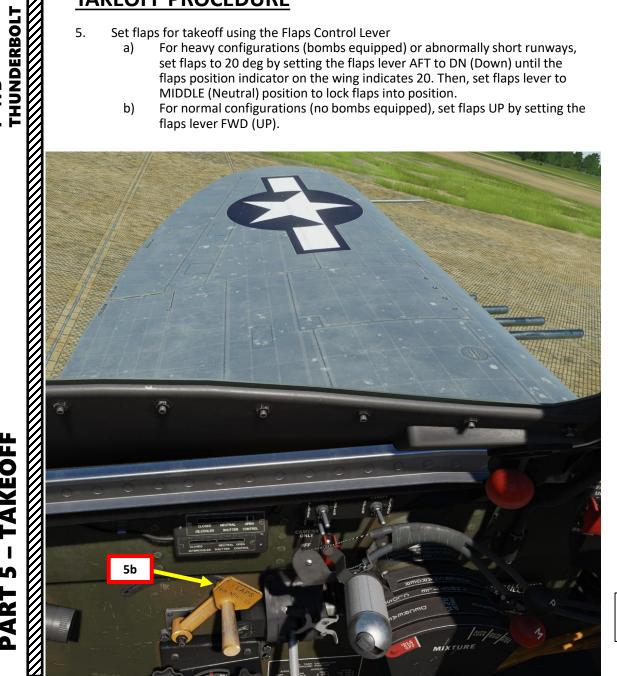
AFT: Opens Canopy

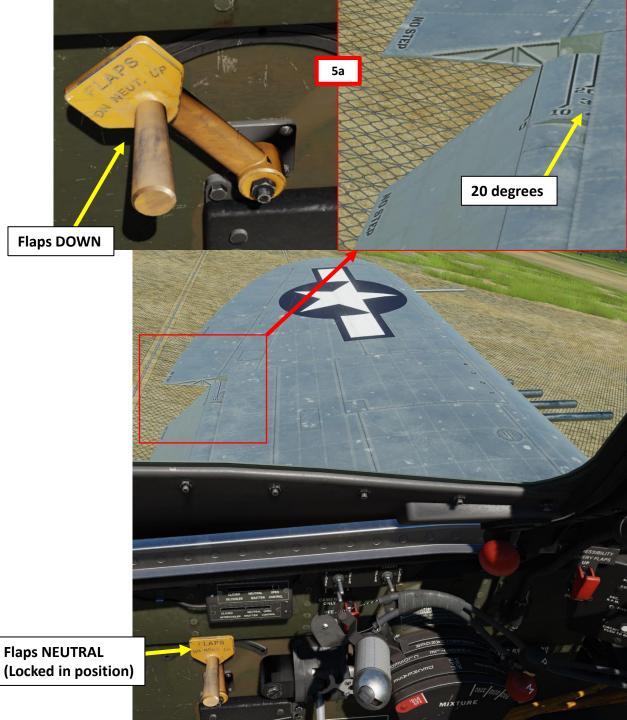
MIDDLE: OFF



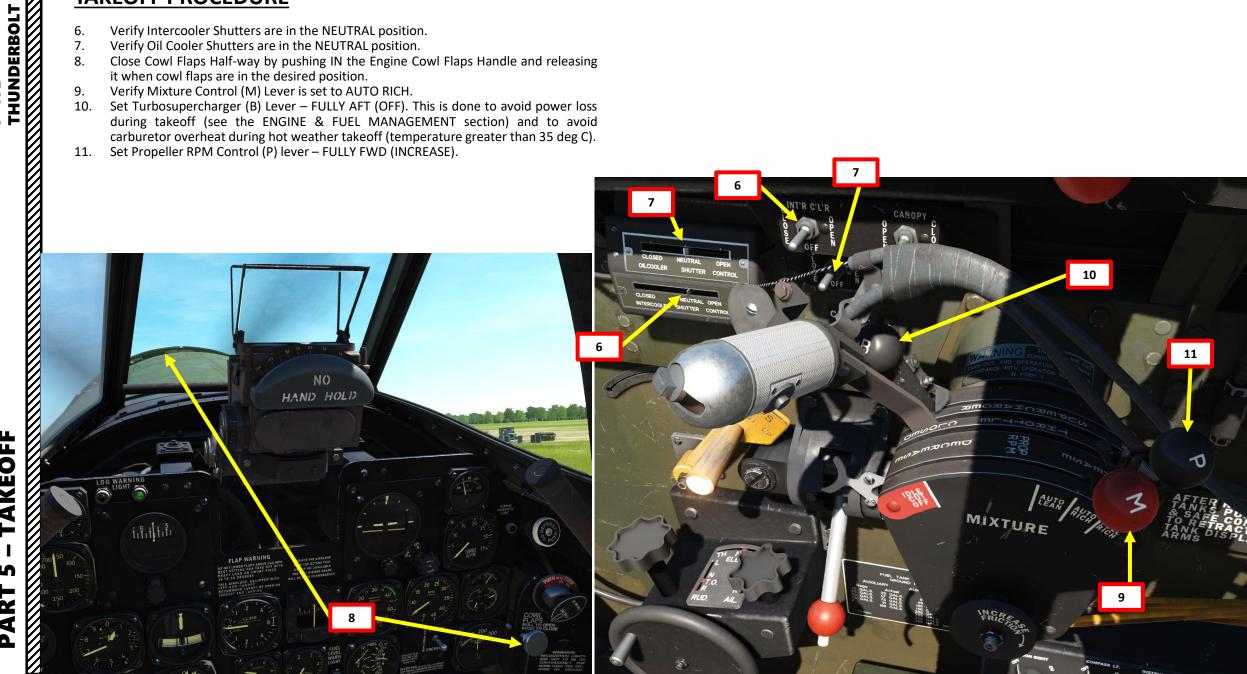


- Set flaps for takeoff using the Flaps Control Lever
  - For heavy configurations (bombs equipped) or abnormally short runways, set flaps to 20 deg by setting the flaps lever AFT to DN (Down) until the flaps position indicator on the wing indicates 20. Then, set flaps lever to MIDDLE (Neutral) position to lock flaps into position.
  - For normal configurations (no bombs equipped), set flaps UP by setting the flaps lever FWD (UP).



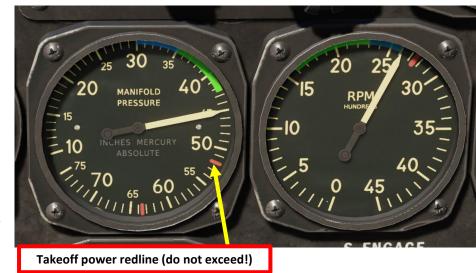


- Verify Intercooler Shutters are in the NEUTRAL position. 6.
- 7. Verify Oil Cooler Shutters are in the NEUTRAL position.
- 8. Close Cowl Flaps Half-way by pushing IN the Engine Cowl Flaps Handle and releasing it when cowl flaps are in the desired position.
- Verify Mixture Control (M) Lever is set to AUTO RICH.
- 10. Set Turbosupercharger (B) Lever – FULLY AFT (OFF). This is done to avoid power loss during takeoff (see the ENGINE & FUEL MANAGEMENT section) and to avoid carburetor overheat during hot weather takeoff (temperature greater than 35 deg C).
- Set Propeller RPM Control (P) lever FULLY FWD (INCREASE).



# AKEOFF

- Hold Wheel Brakes and throttle up to 30 in Hg manifold pressure.
- Once engine parameters are stabilized, release wheel brakes and throttle up smoothly. Controlled RPM should be 2700 RPM.
  - You can takeoff either without or with using the Turbosupercharger (B) Lever Boost depending on your takeoff weight and the required attainable manifold pressure. If using (B) Lever, always advance throttle first.
  - Not using the Turbosupercharger on takeoff will generate a manifold pressure of up to 45 in Hg, which is generally sufficient for normal takeoff. Using maximal Turbosupercharger on takeoff will generate more than 52 in Hg (takeoff redline).
  - Do not exceed 52 in Hg of manifold pressure on takeoff.
- Apply right rudder to counter the engine torque. Do **NOT** use toe brakes to counter the torque.
- The heavy weight of the P-47 means that it requires a longer takeoff run than most other WWII fighters; you may be tempted to exceed the takeoff redline (52 in Hg) in order to build up speed: don't do it! Your plane will get off the ground just fine using prescribed power limits.
- The P-47 flies off the ground from a 3-point position at about 100 mph. When you feel the tail rising, adjust the stick to raise the tail about 6 inches from the ground.
- Stay on the ground until reaching a speed of around 110 mph, then smoothly pull back on the stick to lift the plane off the runway. The raised tail and added speed give you much better rudder control in case of trouble.







18. Aircraft rotation should occur at approx. 120 mph. Do <u>NOT</u> apply brakes to stop rotation of the wheels while in the air; doing so may seize brake disks and leave you a nasty surprise on landing.



- Raise the landing gear as quickly as possible.
  - The Green LDG WARNING LIGHT indicates the gear is down and locked
  - The Red LDG WARNING LIGHT indicates the gear is in transition
  - When both the Green and Red LDG WARNING LIGHTS are extinguished, the gear is retracted and locked.
- If using flaps during takeoff, develop at least 145 mph before rising flaps. Flaps should be extended until you reach 500 ft altitude. Then, carefully raise flaps by moving the yellow handle to the UP position.

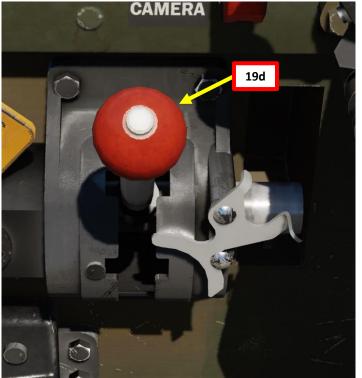


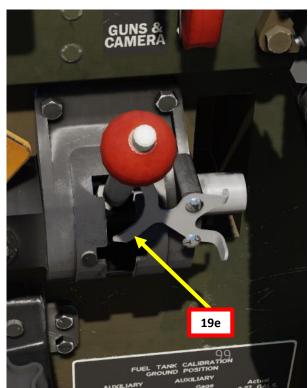












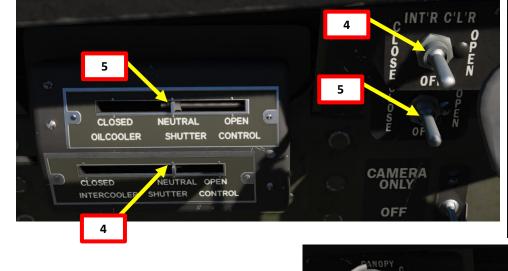
### **CLIMB**

- 21. Adjust cowl flaps as needed to cool the cylinders; about 1/3 open is about right for climbing. CHT (Cylinder Head Temperature) should be maintained at or below 260 deg C. Check CHT frequently; if CHT goes over 260 deg C, increase airspeed to provide more airflow to cool the engine cylinders.
- Throttle down to 42 in Hg manifold pressure. 22.
- Adjust Propeller RPM Control (P) lever to 2550 RPM.
- Set climb speed between 150 and 165 mph, 160 mph being the optimal climb speed.
- 25. Trim the aircraft as required for climbing; you
- If fuel is available in the auxiliary tank, set Fuel Selector Valve Handle from MAIN to AUXILIARY after reaching a safe altitude (after roughly 10 min of flight). This is the fuel tank you will want to use first since the aux tank fuel offsets your aircraft's center of gravity and reduces your aircraft's longitudinal stability.
- If aircraft airspeed is above 225 mph, fully 27. close cowl flaps as they will cause turbulence..





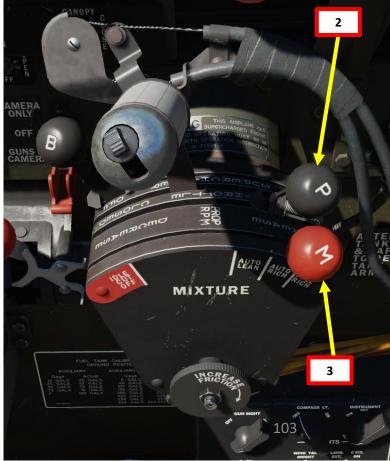
- 1. Verify Propeller Governor Switch is set to CONSTANT SPEED AUTO (UP)
- 2. Adjust Propeller RPM Control (P) lever to set a RPM of 2550.
- 3. Verify Mixture Control (M) Lever is set to AUTO RICH
- 4. Verify Intercooler Shutters are in the NEUTRAL position.
- 5. Verify Oil Cooler Shutters are in the NEUTRAL position.
- 6. Close Cowl Flaps completely by pushing IN the Engine Cowl Flaps Handle and releasing it when cowl flaps are in the desired position. This will prevent engine overcooling at low throttle settings.







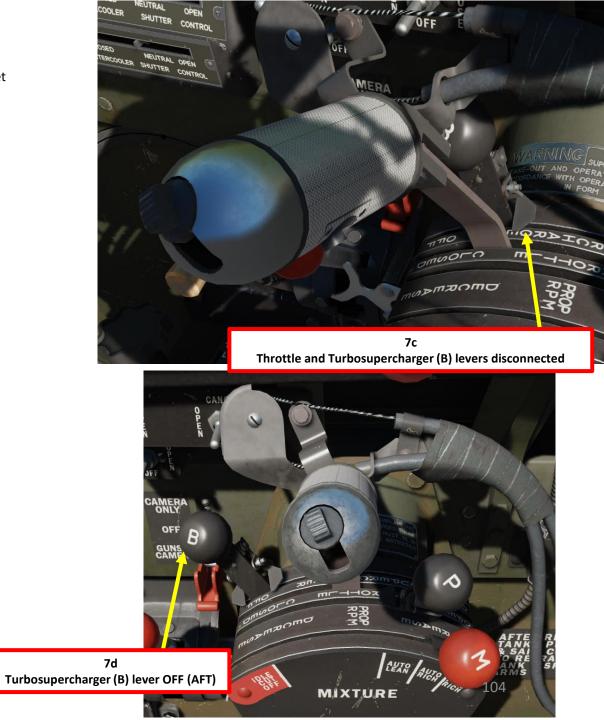




# **LANDING PROCEDURE**

7. Verify that throttle and Turbosupercharger (B) levers are not interconnected, then set Turbosupercharger (B) lever to OFF position (AFT).





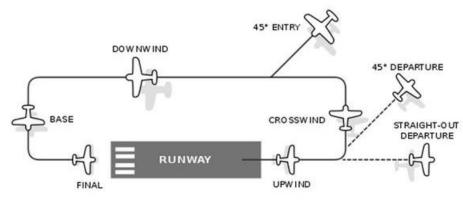
# **PART 6 – LANDING**

- 8. Approach airfield at 1500 ft and 200 mph
- 9. After passing the reverse end of the runway, make a 180-degree turn (crosswind).
- 10. Reduce speed to 160 mph
- 11. Lower landing gear and check the gear warning lights.
  - Never lower landing gear above 200 mph, and never exceed 250 mph with the landing gear down.
- 12. Trim plane by using elevator trim.
- 13. Reduce altitude to 600-800 ft.
- 14. Lock tailwheel by setting the Tailwheel Lock Control Lever FWD.

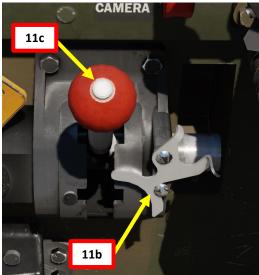


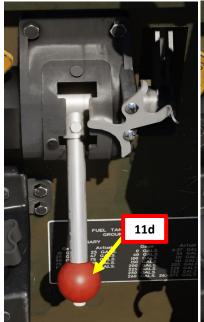




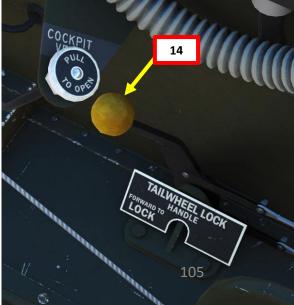












- 15. Turn on Wing and Tail Navigation Lights and extend Landing Light.
- 16. When turning on final approach (base leg) and airspeed is below 160 mph, reduce altitude to 500 ft.
- 17. Extend flaps fully by setting the flaps lever AFT to DN (Down) until the flaps position indicator on the wing indicates 40 deg.
  - Never lower flaps above 195 mph
- 18. Maintain approximately 150 mph in the traffic pattern.
- 19. Once lined up on final with flaps lowered, maintain approx. 115-120 mph. Always make sure to keep a little bit of excess power during the approach or you will start sinking; the Thunderbolt is a very heavy plane.
- 20. Just before you are about to cross the runway threshold, cut the throttle.
- 21. Just before touchdown, break the glide with a controlled flare and approach so as to land within the first third of the runway in a 3-point attitude.
- 22. Hold the aircraft in the 3-point attitude just above the runway until flying speed is lost and the plane sets down at approx. 90 mph.







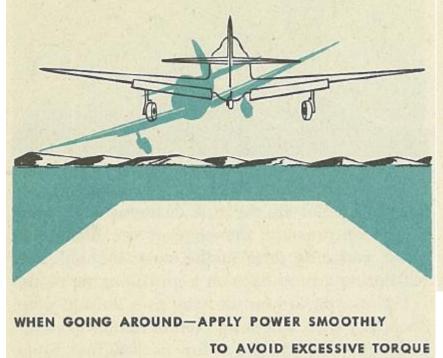
LANDING

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### LANDING PROCEDURE



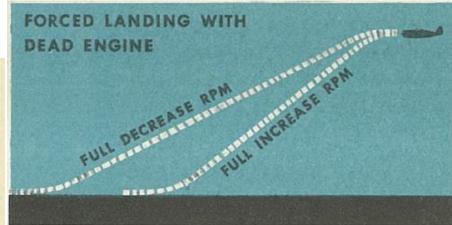
### Hydraulic Failure

If your wheels won't come down, don't try to pump them down with the hydraulic hand pump. It isn't necessary, and you need the remaining hydraulic pressure for your flaps.



ROCK GEAR DOWN

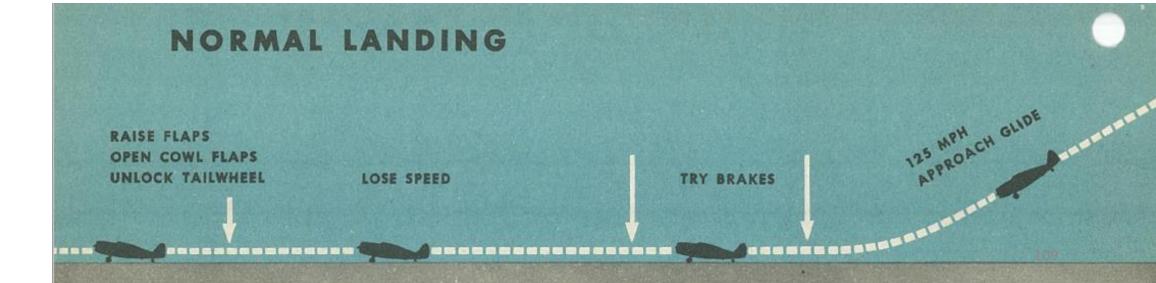
Place the landing gear lever in the DOWN position, rock your plane and execute turns, dives, and pull-outs until your wheels are down. Fly over the field and ask the tower for a check.



3 RULES FOR ANY FORCED LANDING

- 1. DON'T STALL
- 2. DON'T EVER STALL
- 3. DON'T NEVER EVER STALL\*

\* Ungrammatical, but still true.

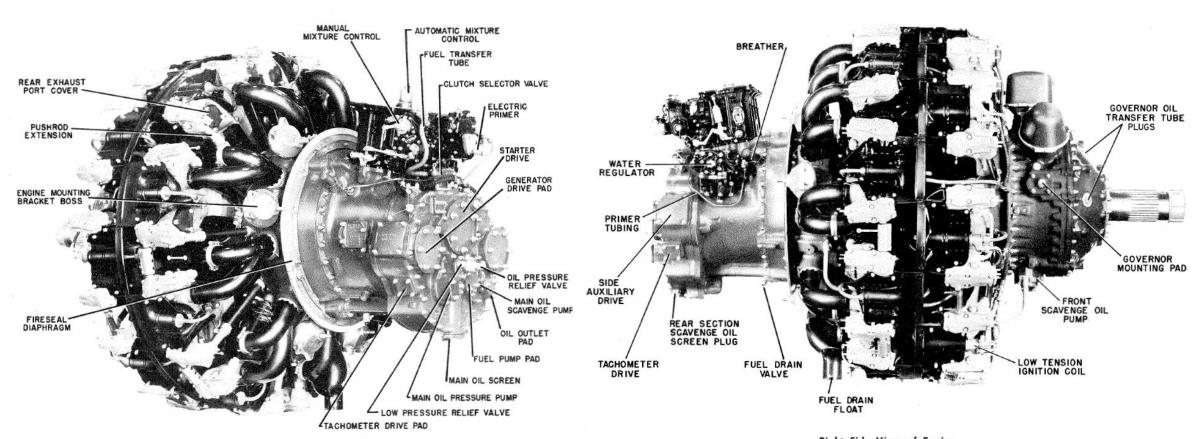


### PRATT & WHITNEY R-2800 DOUBLE WASP

The P-47 is powered by the Pratt & Whitney R-2800-59W Double Wasp; a twin-row, 18-cylinder, air-cooled radial aircraft engine with a displacement of 2,800 in<sup>3</sup> (46 L). The Double Wasp is part of the long-lived Wasp family of engines, and the R-2800 designation means "Radial engine with total capacity of 2800 cubic inches". This 2,000 hp engine is equipped with a single-speed mechanical compressor, a General Electric turbosupercharger and a Curtiss Electrics four-bladed propeller.

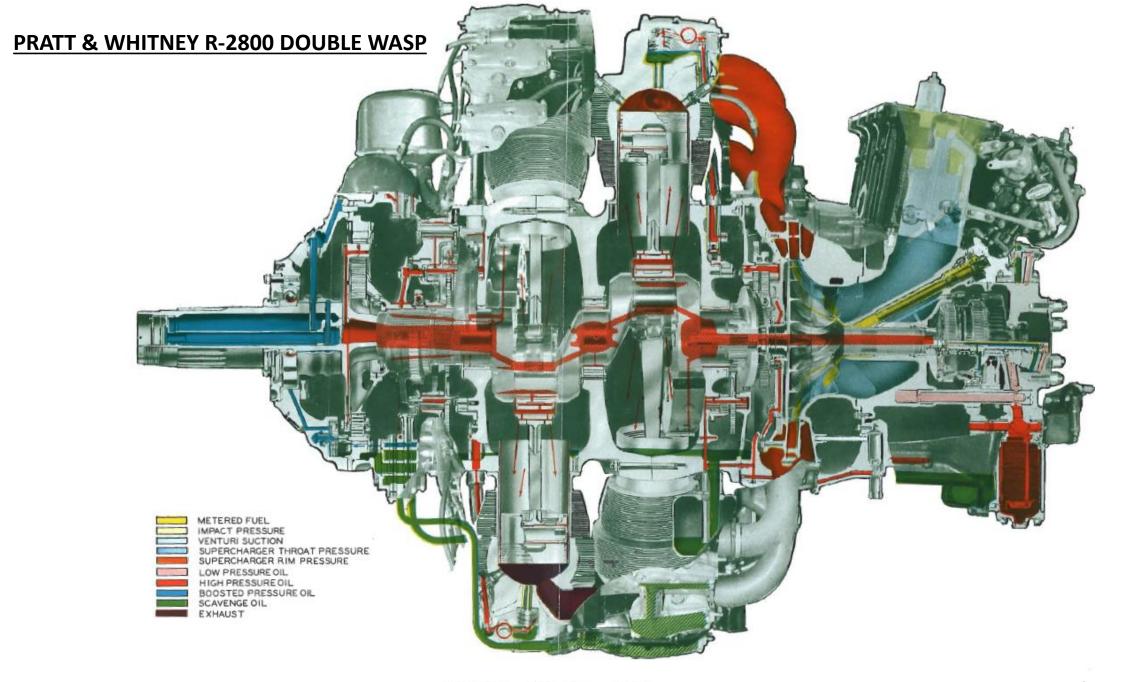


### PRATT & WHITNEY R-2800 DOUBLE WASP



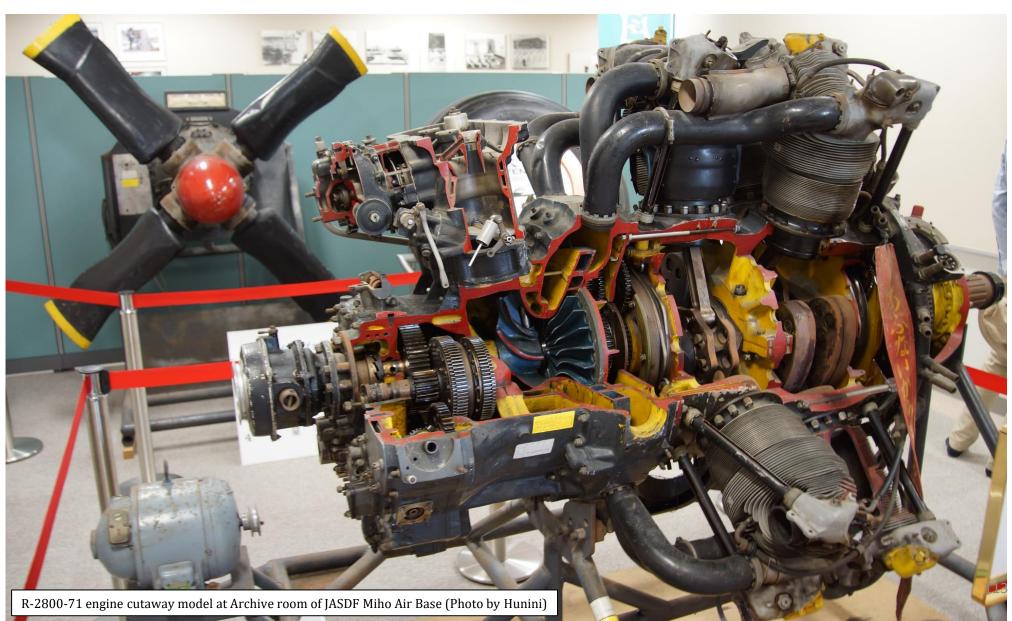
Left Rear View of Engine

Right Side View of Engine



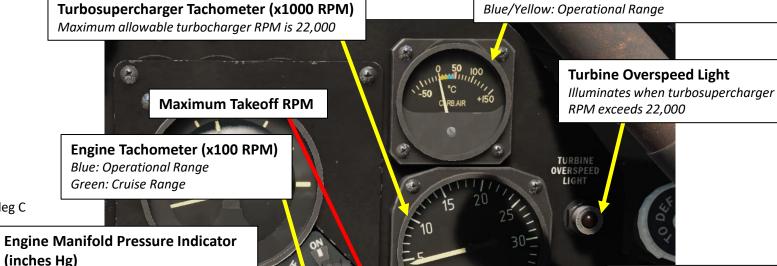
### **PRATT & WHITNEY R-2800 DOUBLE WASP**

Here is a nice video of what the engine looked like internally: <a href="https://youtu.be/EyPvpdy4dgg">https://youtu.be/EyPvpdy4dgg</a>



### **ENGINE LIMITS & PARAMETERS**

- Manifold Pressure:
  - 42 in Hg: Max Continuous Power
  - 52 in Hg: Max Takeoff Power
  - 64 in Hg: War Emergency Power
- Propeller RPM: Max 2800 RPM
- Oil Pressure: Min 50 psi, Max 90 psi
- Oil Temperature: Max 105 deg C
- CHT (Cylinder Head Temperature): Min 150 deg C, Max 230 deg C
- Carburetor Air Temperature: Min 0 deg C, Max +50 deg C
- Fuel Pressure: Min 22 psi, Max 24 psi
- Vacuum System Suction: 4 in Hg (Operational Range)
- Water Pressure: 25-27 psi (Operational Range when water injection is active)
- Turbosupercharger RPM: Max 22,000 RPM



Engine Oil Temperature Indicator (deg C)

Carburetor Air Temperature Indicator (deg C)

Blue: Operational Range

# Water Pressure Gauge (psi)

Indicates current pressure in the watermethanol mixture injection system. Green indicates operational range.

COMB OR TANK RELEASE

Blue: Cruise Range

Green: Operational Range

Vacuum System Suction Gauge (inches Hg)

Green: Operational Range



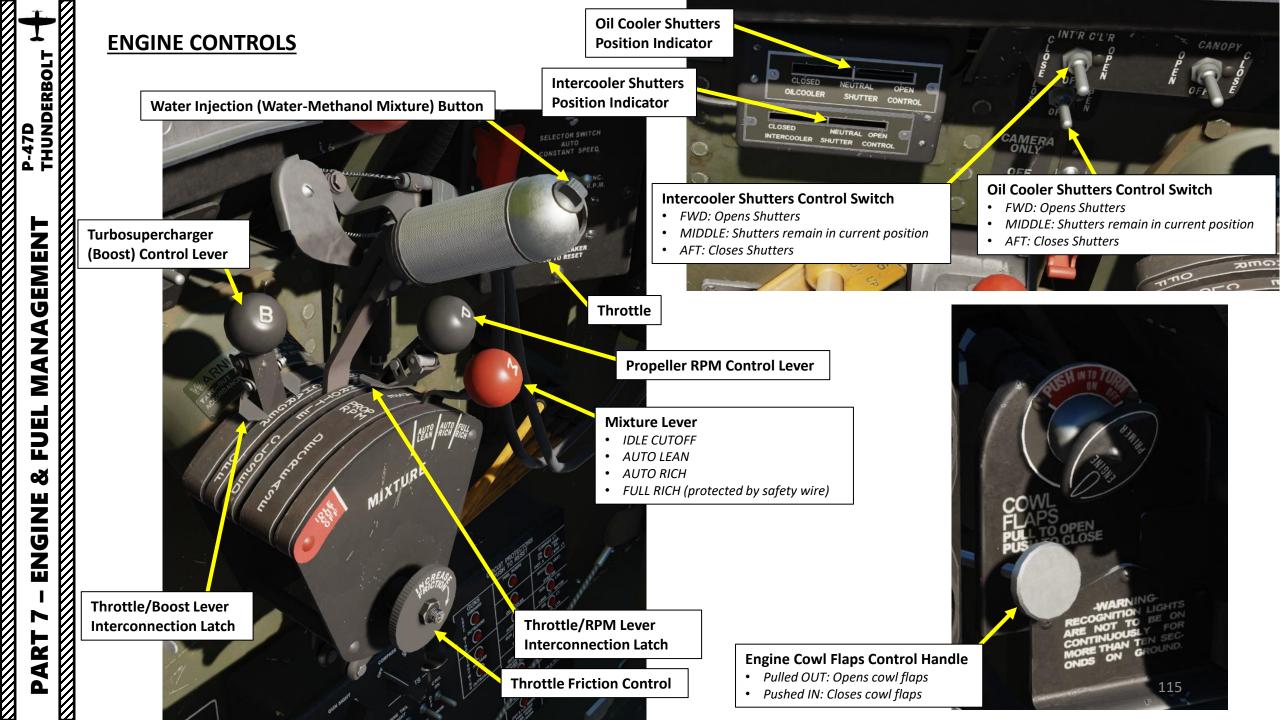
Engine Fuel Pressure Indicator (psi)

Blue: Operational Range

Engine CHT (Cylinder Head Temperature) Indicator (deg C)

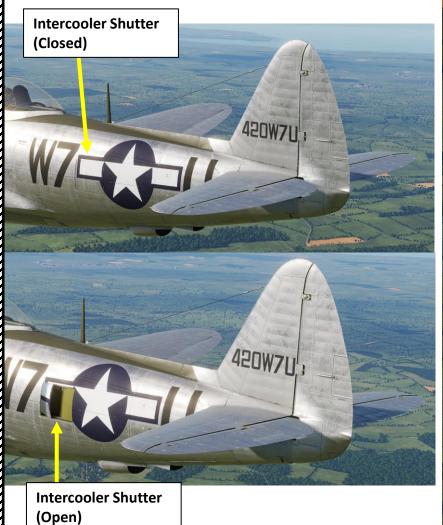
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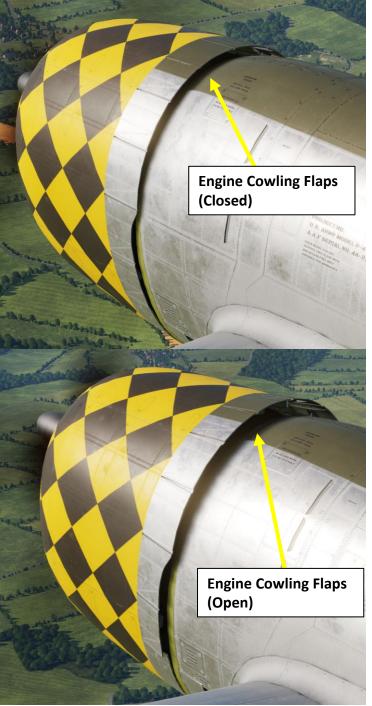
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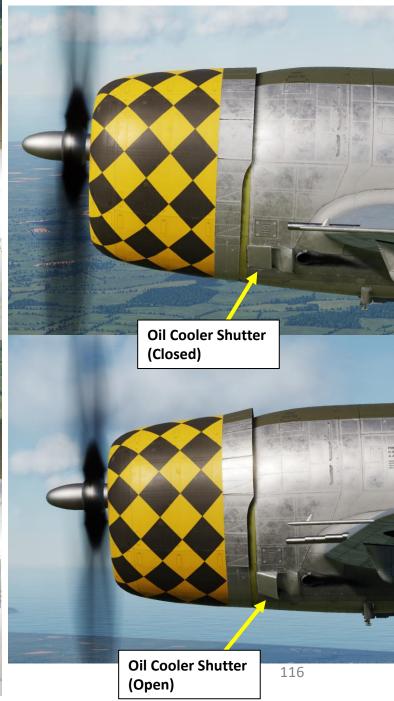


## **ENGINE CONTROLS**

Take note that the Engine Cowling Flaps have no indication in the cockpit; you have to check the cowls themselves and estimate how open or closed they are.

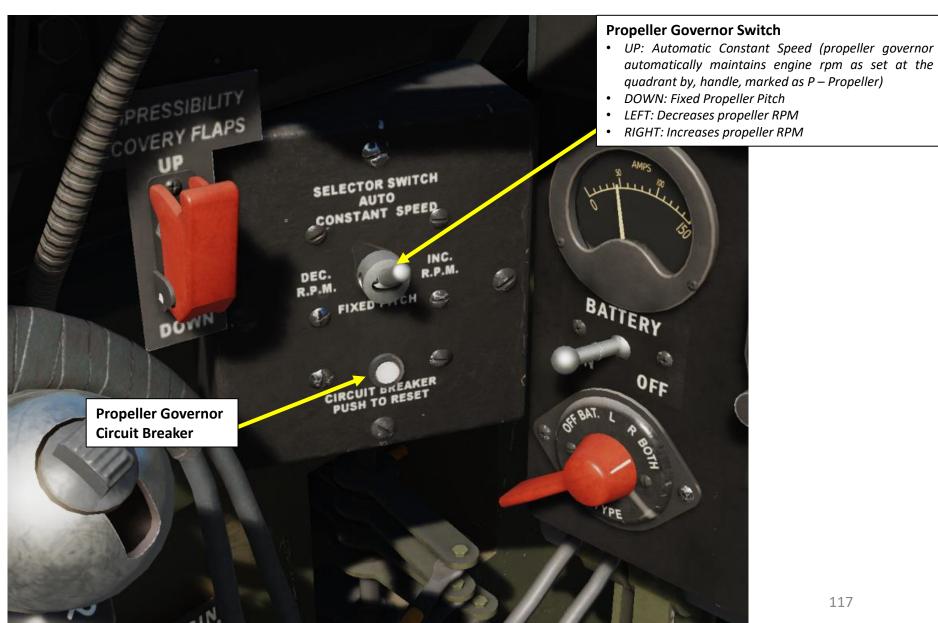






### **ENGINE CONTROLS**

The propeller governor switch is usually left in the UP (Automatic Constant Speed) position unless the governor is running into some issues.



### **ENGINE CONTROLS**

The P-47 has many different engine controls... but what do all these levers do exactly? Here is a table that sums up what engine parameter you can affect with specific engine controls.

### **ENGINE CONTROL VS ENGINE PARAMETER EFFECT**

1	Throttle	Controls manifold pressure / engine power.
1	Propeller RPM (P) Control Lever	Controls propeller RPM
	Mixture Lever	Controls fuel/air mixture ratio, which allows diluted mixture with AUTO LEAN (used for long-range flights during cruise to save fuel) or rich mixture with AUTO RICH (used for better performance but increases fuel consumption). FULL RICH is only used for cases where the automatic control is defective.
	Turbosupercharger (Boost) Control Lever	Controls turbosupercharger, which allows you to increase manifold pressure further when flying at high altitudes (above 12000 ft when air density drops significantly).
	Water Injection Button	Water injection system (water-methanol mixture) cools down the mixture and does not increase engine power by itself, but it allows the engine to be run at a higher pressure setting without risking overheat.
1	Intercooler Shutter Switch	Affects carburetor air temperature.
1	Oil Cooler Shutter Switch	Affects oil temperature and pressure.
- 1		



**Engine Cowl Flaps Control Handle** 



Affects CHT (Cylinder Head Temperature).





### **ENGINE POWER SETTINGS**

# **POWER SETTINGS TABLE (GRADE 100 FUEL)**

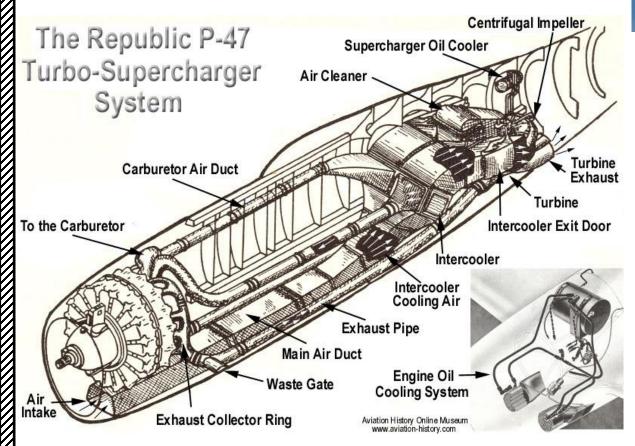
Setting	<u>Sea Level</u>	25,000 ft	29,000 ft	33,000 ft	35,000 ft	<u>Description</u>
Takeoff	52" Hg 2700 RPM	-	-	-	-	<ul> <li>Limited to 15 minutes</li> <li>Cowl Flaps FULLY OPEN</li> <li>Intercooler shutters NEUTRAL</li> <li>Oil cooler shutters NEUTRAL</li> <li>Mixture AUTO RICH</li> </ul>
Climb	42" Hg 2550 RPM	42" Hg 2550 RPM	42" Hg 2550 RPM	36" Hg 2550 RPM	33" Hg 2550 RPM	<ul> <li>Max Continuous Power (use for high-speed cruise)</li> <li>Best climb speed: 150-165 mph</li> <li>Cowl Flaps FULLY OPEN (increase airspeed if cylinder head temperature is above 230 deg C)</li> <li>Intercooler shutters OPEN during standard flight, NEUTRAL during cold weather (or flying at speeds above 350 mph), CLOSED if carburetor temperature drops below 25 deg C.</li> <li>Oil cooler shutters OPEN (unless operating in cold weather)</li> <li>Mixture AUTO RICH</li> </ul>
Cruise	32" Hg 2250 RPM	32" Hg 2250 RPM	30" Hg 2250 RPM	28" Hg 2250 RPM	-	<ul> <li>Used for normal operation</li> <li>Cowl Flaps FULLY CLOSED when flying above 225 kts, 1/3 OPEN when flying below 225 kts</li> <li>Intercooler shutters OPEN during standard flight, NEUTRAL during cold weather (or flying at speeds above 350 mph), CLOSED if carburetor temperature drops below 25 deg C.</li> <li>Oil cooler shutters OPEN (unless operating in cold weather)</li> <li>Mixture AUTO LEAN</li> </ul>
Minimum Cruise	31" Hg 2150 RPM	31" Hg 2150 RPM	-	-	-	<ul> <li>Used below 25,000 ft for fuel conservation.</li> <li>Cowl Flaps FULLY CLOSED when flying above 225 kts, 1/3 OPEN when flying below 225 kts</li> <li>Intercooler shutters OPEN during standard flight, NEUTRAL during cold weather (or flying at speeds above 350 mph), CLOSED if carburetor temperature drops below 25 deg C.</li> <li>Oil cooler shutters OPEN (unless operating in cold weather)</li> <li>Mixture AUTO LEAN</li> </ul>

- Note 1: During a dive, make sure to close your cowling flaps or you may overcool the engine.
- Note 2: Cowl flaps are usually left 1/4 OPEN (or fully closed) when flying above 225 kts since they generate a lot of turbulence and drag at high speeds. If you run into a cylinder head temperature (CHT) overheat, you have to reduce throttle, slow down and only then open cowl flaps once you are below 225 kts (or the flaps could very well jam or be damaged).
- **Note 3**: Carburetor icing can occur at any time when the temperature and dew point are within 12 deg C of each other. The P-47 does not have a carburetor heater, but when icing is detected (noticeable by a sudden loss of power, airspeed and a decrease in the carburetor air temperature), close intercooler shutters. If carburetor air temperature doesn't rise to above 12 deg C, push the Turbosupercharger (Boost) Control lever forward.
- Note 4: In case of an engine oil overheat, reduce throttle and increase airspeed.

### **POWER BOOSTING**

The Thunderbolt, despite its heavy weight, is a fighter that was meant to be flown at high altitudes. Why? Because of its engine. The P-47's great performance at high altitudes is explained by the fact that the plane has two types of "power boosting devices":

- a) A geared supercharger which is an integral part of the engine, and;
- b) A turbosupercharger (also called "turbo" or "turbocharger"), installed just forward of the tail section.





What's the difference between a turbo and a supercharger? Good question! Simply put:

- A turbocharger uses the velocity and heat energy of the searingly hot (and expanding)
  exhaust gases rushing out of an engine's cylinders to spin a turbine that drives a small
  compressor, or impeller, that in turn stuffs more air back into the engine.
- A **supercharger** also pumps additional air into the engine, but it is instead **driven mechanically by the engine** via a belt that runs off the crankshaft or by an electric motor.

Each of these power-boosting technologies has advantages and disadvantages, but the most obvious difference is a **slight delay in response to throttle input**. That's because the turbocharger requires a moment to "spool up" before delivering its burst of additional power—it takes a second for exhaust heat and pressure to increase enough to spin the turbo after you throttle up the Boost (B) lever. It's called "boost lag" or "turbo lag" for obvious reasons. By contrast, a supercharger has no lag; because its air pump is linked directly to the engine's crankshaft, it's always spinning and instantly responsive. The power boost it provides, and therefore the engine response you feel through the seat of your pants, increases immediately in direct proportion to how far you throttle up.

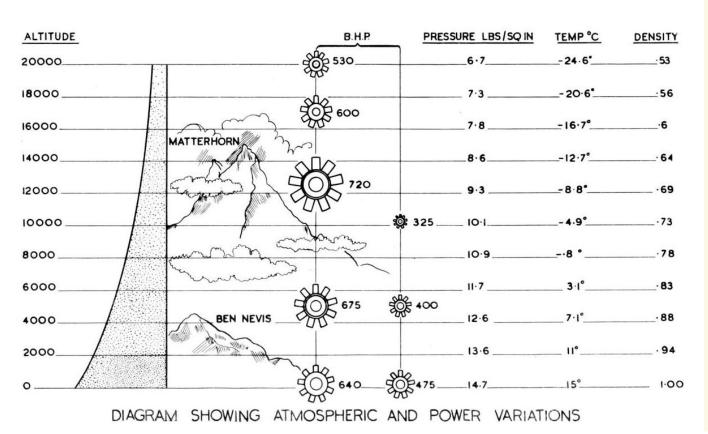
While the turbo's primary drawback is boost lag, the supercharger's is efficiency. Because a supercharger uses the engine's own power to spin itself, it siphons power—more and more of it as engine revs climb. Supercharged engines tend to be less fuel efficient for this reason. For developing mega power with instant kick-you-in-the-back throttle response, however, supercharging rules.

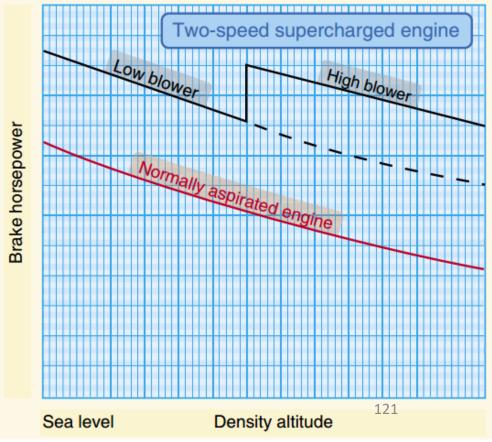
### **SUPERCHARGER BASICS**

A <u>supercharger is an engine-driven air pump or compressor that provides compressed air to the engine to provide additional pressure to the induction air so the engine can produce additional <u>power.</u> It increases manifold pressure and forces the fuel/air mixture into the cylinders. The higher the manifold pressure, the more dense the fuel/air mixture, and the more power an engine can produce. This system is used by many different WWII piston aircraft.</u>

With a normally aspirated engine, it is not possible to have manifold pressure higher than the existing atmospheric pressure. A supercharger is capable of boosting manifold pressure above 30 "Hg. For example, at 8,000 feet a typical engine may be able to produce 75 percent of the power it could produce at mean sea level (MSL) because the air is less dense at the higher altitude. The supercharger compresses the air to a higher density allowing a supercharged engine to produce the same manifold pressure at higher altitudes as it could produce at sea level.

Thus, an engine at 8,000 feet MSL could still produce 25" Hg of manifold pressure whereas without a supercharger it could produce only 22 "Hg. Superchargers are especially valuable at high altitudes (such as 18,000 feet) where the air density is 50 percent that of sea level. The use of a supercharger in many cases will supply air to the engine at the same density it did at sea level. With a normally aspirated engine, it is not possible to have manifold pressure higher than the existing atmospheric pressure.



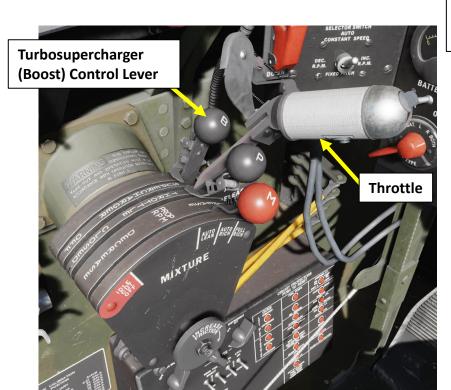


### **TURBOSUPERCHARGER BASICS**

The principle of operation of the turbocharger is as follows: the exhaust gases coming from the engine are directed to the gas turbine which drives the compressor, which in turn compresses the air. A side effect of such compression is the strong heating of the air. Therefore, the air is cooled down by an intercooler, which is installed in the tail section, before it enters the engine cylinders.

Cold air for blowing the intercooler is drawn from the air intake, which is placed under the engine. Then it passes through a long duct, and is supplied to the outer surfaces of the intercooler tubes to cool the compressed air, coming from the turbocharger to the carburetor, and then, it is released through two adjustable nozzles on the sides of the fuselage tail section.

Typically, a turbocharger is used at altitudes more than 12,000 feet, as well as for takeoff at very heavy weight configurations and emergency boost at any altitude.



# Turbosupercharger Tachometer (x1000 RPM)

Exhaust gases

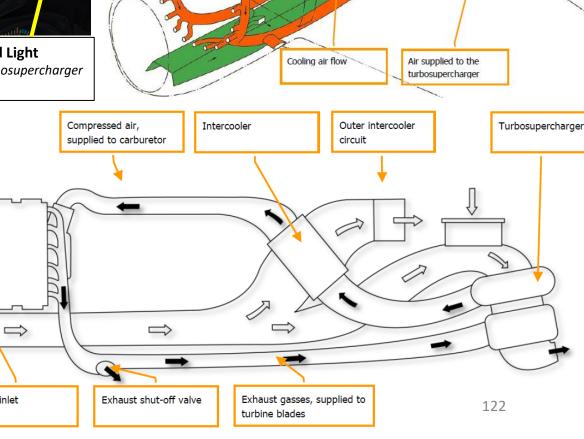
Compressed air

Maximum allowable turbocharger RPM is 22,000



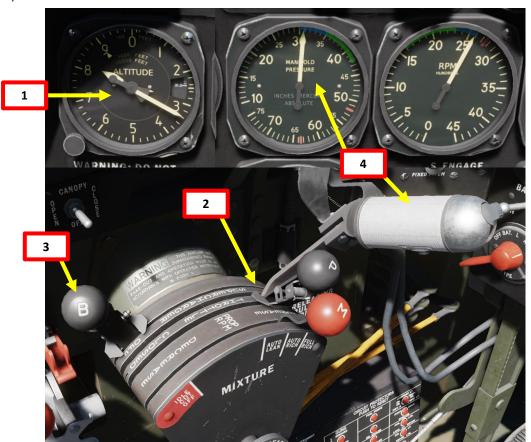
# Turbine Overspeed Light Illuminates when turbosupercharger RPM exceeds 22,000

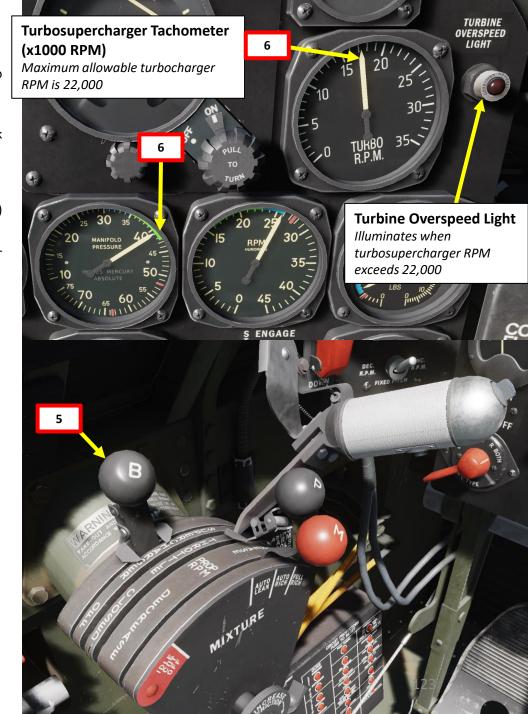
Ram air inlet



### **TURBOSUPERCHARGER OPERATION**

- 1. To use the turbosupercharger, you should be at an altitude of 7000 ft or above. Recommended altitude to use a turbosupercharger is above 12,000 ft.
- 2. Verify that Throttle and Turbosupercharger Control Lever (B) are not interconnected.
- 3. Set Turbosupercharger Control Lever (B) fully AFT (OFF).
  - Note: the Turbosupercharger lever must <u>NEVER</u> be advanced in front of the Throttle or you risk damaging the turbosupercharger.
- 4. Push throttle forward to gain the maximum manifold pressure.
- 5. Once throttle is fully forward, advance Turbosupercharger Control Lever (B) to engage turbo as desired.
- 6. Turbo Tachometer RPM will increase, increasing Manifold pressure and engine power in the process.
- 7. At high altitudes, you should not need to touch the throttle; engine power should be controlled with the (B) lever.
- 8. The turbo RPM can be pushed to 22,000 RPM for 15 minutes maximum.
- 9. If you want to disengage turbosupercharger or throttle down, set Turbosupercharger Control Lever (B) AFT first, then throttle back.





### **TURBOSUPERCHARGER RULES AND TIPS**

Here are a number of general rules to consider when operating the turbosupercharger.

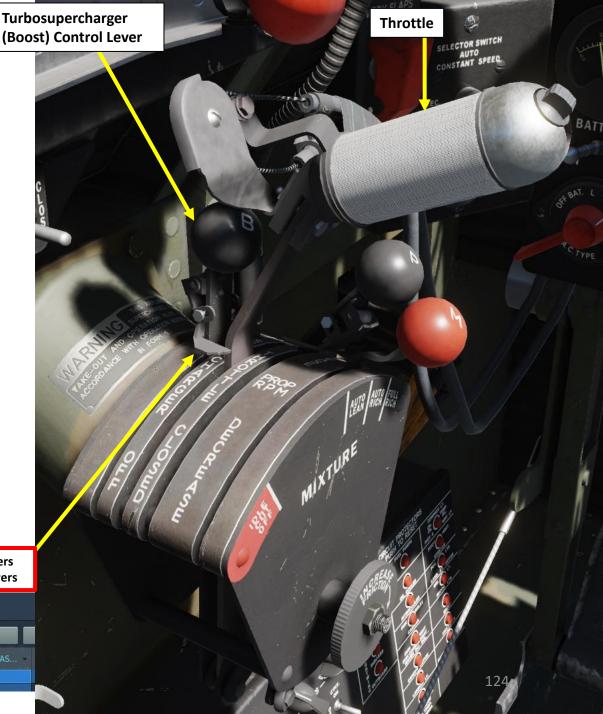
- Turbo should be used above 7000 ft.
- Turbosupercharger (Boost) Control lever should NEVER be advanced past the throttle. Doing
  so can create a pressure build-up and blow the seals in the air ducting. If that happens, you
  will not be able to build up pressure and will likely have to descend.
- Interconnecting the Boost lever and the throttle can be done to facilitate power management during dogfights; this is useful in cases when you need a quick response of power or if you are making a takeoff with water injection. However, interconnecting these levers has some drawbacks.
- Interconnecting the Boost lever is generally not recommended since the operation of the turbosupercharger's impeller costs the engine about 300 horsepower (due to mechanical energy being "lost" in the gear-driven shaft), which otherwise could be delivered to the propeller. This loss of horsepower is minimized at higher altitudes.
- My personal recommendation would be to interconnect Boost/Throttle in cases where you
  know you will be playing with power at medium altitude (10000-20000 ft). Otherwise, keep
  Boost/Throttle disconnected. The rationale behind this is that if you are at high altitude,
  there shouldn't be any reason for you to cut the throttle (you will simply fall out of the sky)
  since you can control power reasonably well with the Boost lever. If you are at low altitude,
  the induced loss in horsepower (as explained above) isn't worth using the turbosupercharger.

Here are a few interesting videos on the P-47's turbosupercharger:

- P-47 Thunderbolt Pt. 1A Throttle and Boost Lever Use: <a href="https://youtu.be/HHtypRJuNKY">https://youtu.be/HHtypRJuNKY</a>
- Turbo vs Supercharging in WW2 Airplanes: https://youtu.be/ULLslo1VzTw
- The Turbosupercharger: Master Of The Skies: https://youtu.be/KFwwgbj9Bi8

Right Click on Interconnect Latch to connect Throttle and Turbosupercharger (B) levers Left Click on Interconnect Latch to disconnect Throttle and Turbosupercharger (B) levers





### WAR EMERGENCY POWER (WEP) AND WATER INJECTION

The P-47 has a tank holding a solution of water and methanol to prevent detonation while drawing War Emergency Power (WEP).

The mixture is injected finely into the inlet manifold and then entrained into the cylinders. The presence of the water reduces the temperature of the mixture, which makes it possible to increase the supercharging and increase the efficiency of the engine and get more power without causing detonations.

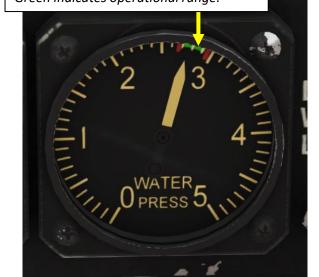
Water injection system consists of a 30-gallon consumable water tank, an engine driven pump, water pressure regulator, a relief valve and automatic boost-reset.

Water injection is controlled by a switch, which is located on the throttle. The switch opens a solenoid valve that transmits a mixture of water and methanol to the regulator. At the same time, the automatic boost mechanism is triggered under water pressure in the supply line and the mixture is impoverished to reduce fuel consumption. The water injection system is heated in flight by the engine heat, which prevents the system from freezing in flight.

Water injection occurs when the engine is running in War Emergency Power (WEP) mode, which is activated by pressing the Water Injection button on the throttle and then throttling up to approximately 1/8 inch from the full forward throttle position (95 %). The pressure in the collector reaches then up to 64 inches of Hg, increasing power by 30%. The water supply is sufficient for about 15 minutes of operation.

### Water Pressure Gauge (psi)

Indicates current pressure in the watermethanol mixture injection system. Green indicates operational range.



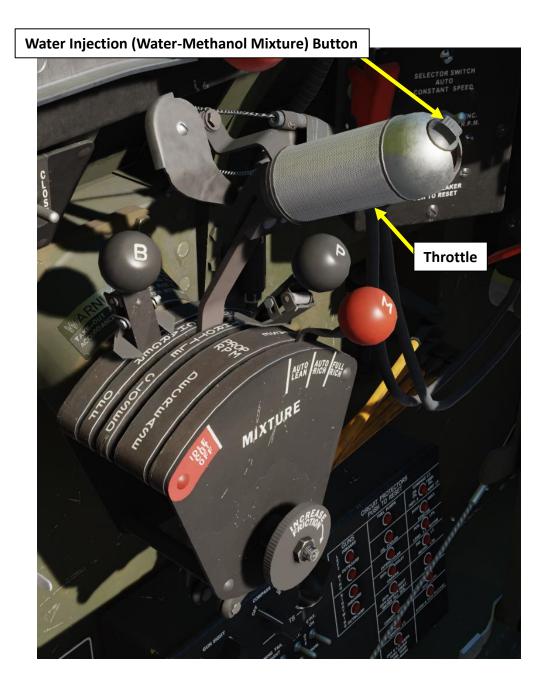
### **Engine Manifold Pressure Indicator** (inches Hg)

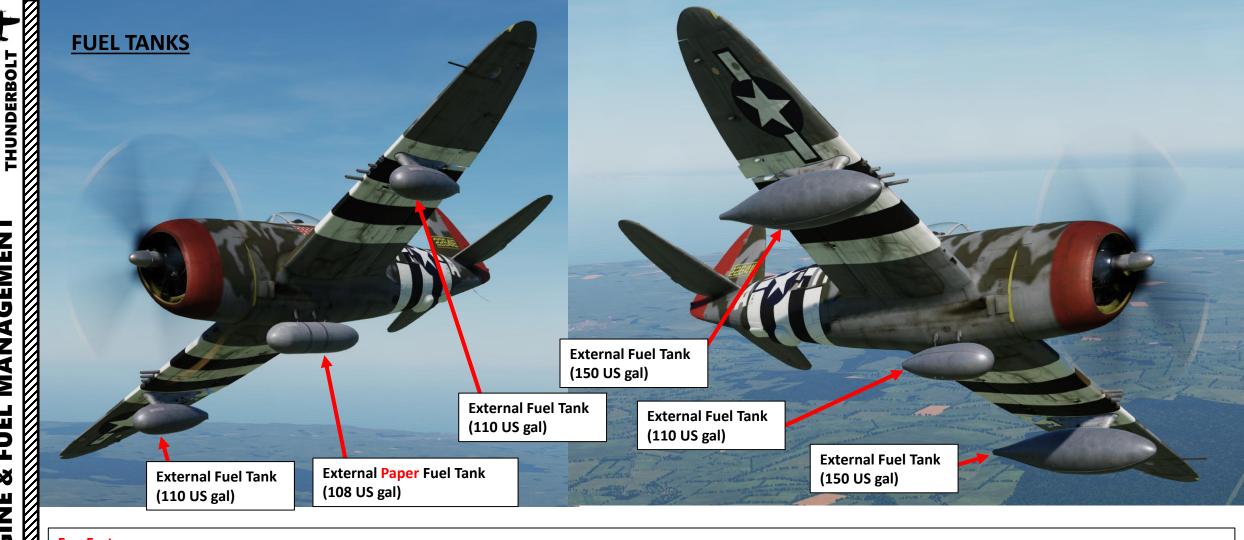
Blue: Cruise Range

Green: Operational Range



**War Emergency Power Manifold Pressure** 





### **Fun Fact:**

Faced by wartime metal shortages and a need to extend the range of fighter craft, the British came up with drop tanks made of glue-impregnated kraft paper, which had excellent tolerance characteristics for extreme heat and cold necessary for operation on an aircraft as well as being waterproof. Since the glue would slowly dissolve from the solvent effects of the fuel (sometimes developing leaks within a few hours of being loaded with fuel) these were strictly a single-use item, used in typically chilly Northern European conditions, filled immediately before take off, jettisoned in the event of an aborted mission and only being required for the outbound portion of any flight. Such papier-mâché tanks were assembled from three main components, the nose cone, tail cone and the body, each shaped over wooden forms, the centre section created by wrapping layers of the impregnated paper around a cylinder, the end caps hand-laminated with petal-shaped pieces sometimes named gores. Some 13,000 papier-mâché tanks were made and used by the RAF, the vast majority used in the course of the war, conserving a considerable amount of metal. Very few examples survive due to their expendable nature and low intrinsic value at the time of their creation, and the fact that they are not inherently robust.

### **FUEL MANAGEMENT**

The P-47 fuel gauge only displays fuel quantity for the main and auxiliary fuel tank. The external fuel tanks have no fuel quantity indication. Here are a few pointers on how to manage your fuel during flight.

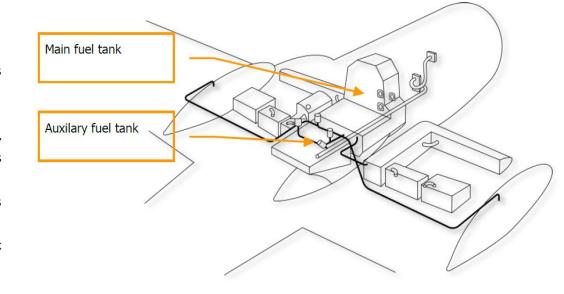
- During takeoff and landing, set Fuel Selector Valve Handle to MAIN (FWD)
- After takeoff, if fuel is available in the Auxiliary Tank, set Fuel Selector Valve Handle to AUXILIARY (RIGHT). You need to empty the auxiliary tank first since it shifts your center of gravity aft and gives the aircraft undesirable aerodynamic characteristics. If auxiliary tank is empty, use Main Fuel Tank.
- When the fuel pressure drops or the engine runs exceedingly rough, coughs or emits black smoke, this means that your selected fuel tank is empty.
- To use external fuel drop tanks, set the External Fuel Tank Selector Valve Handle to your desired tank first, then set Fuel Selector Valve Handle to EXTERNAL (LEFT).

**FUEL** 

LEVEL

WARN

LIGHT





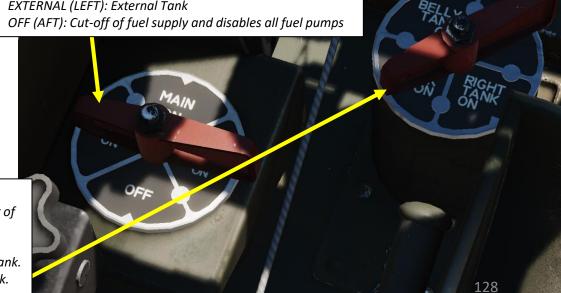
# Engine Fuel Pressure Indicator (psi) Blue: Operational Range

**External Fuel Tank Selector Valve Handle** 

This valve controls fuel flow from three external fuel tanks. Short shoulder of the handle selects the tank,

- LEFT TANK (AFT LEFT): Fuel supply taken from left wing external tank.
- RIGHT TANK (AFT RIGHT): Fuel supply taken from right wing external tank.
- BELLY (FWD LEFT): Fuel supply taken from external belly (fuselage) tank.
- OFF (FWD RIGHT): Cut-off of fuel supply from external tanks

# Fuel Selector Valve Handle Selects the fuel tank from which fuel will be fed into the engine. Short shoulder of the handle selects the tank, MAIN (FWD): Main tank AUXILIARY (RIGHT): Auxiliary Tank EXTERNAL (LEFT): External Tank OFF (AFT): Cut-off of fuel supply and disables all fuel pumps



### **EXTERNAL FUEL DROP TANK OPERATION**

To use fuel from external tanks:

- 1. Set External Fuel Tank Selector Valve Handle to desired tank (BELLY, RIGHT or LEFT EXTERNAL TANK)
- 2. Set Fuel Selector Valve Handle to EXTERNAL (LEFT) to use fuel from selected external tank.

Note: There is no fuel quantity indication for external tanks. You will know the tank is empty once the engine starts running rough.

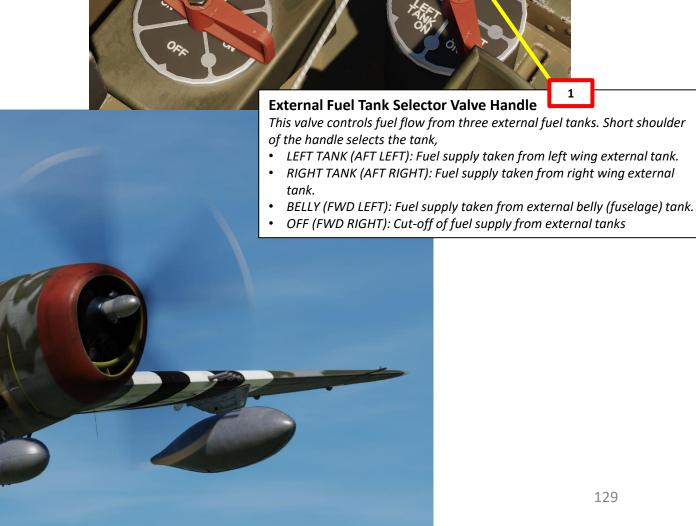
### **Fuel Selector Valve Handle**

Selects the fuel tank from which fuel will be fed into the engine. Short shoulder of the handle selects the tank,

- MAIN (FWD): Main tank
- AUXILIARY (RIGHT): Auxiliary Tank
- EXTERNAL (LEFT): External Tank

OFF (AFT): Cut-off of fuel supply and disables all fuel pumps



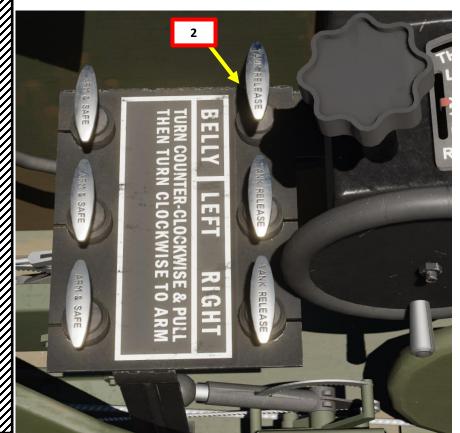




## (P-47D-30 EARLY SERIES)

To jettison external tanks:

- 1. Set the Fuel Selector Valve Handle to MAIN
- 2. Pull the required Jettison Handle.







# **(P-47D-30 LATE SERIES)**

To jettison external tanks:

- 1. Set the Fuel Selector Valve Handle to MAIN
- 2. Pull the required Hardpoint Jettison Handle.





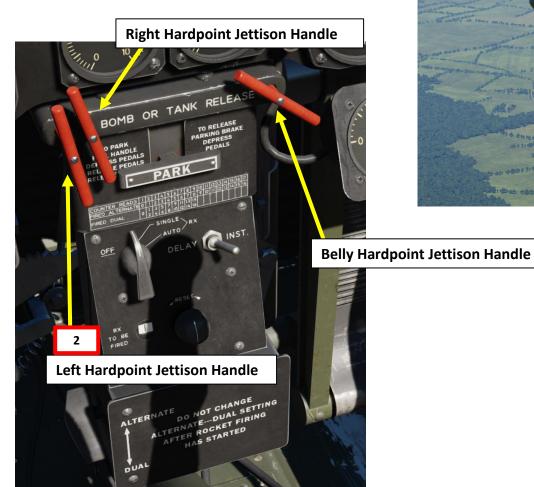


### (P-47D-40 SERIES)

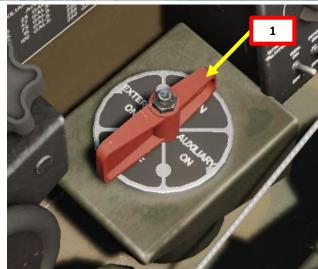
To jettison external tanks:

### METHOD 1:

- 1. Set the Fuel Selector Valve Handle to MAIN
- 2. Pull the required Hardpoint Jettison Handle.







### (P-47D-40 SERIES)

To jettison external tanks:

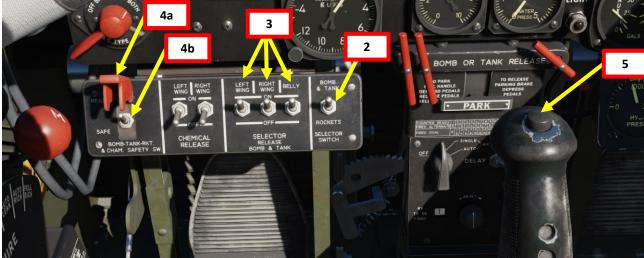
### **METHOD 2:**

This method might be useful in situations where you need to jettison multiple tanks at once.

- 1. Set the Fuel Selector Valve Handle to MAIN
- 2. Set Rockets / Bomb & Tank Selector Switch to BOMB & TANK (UP)
- 3. Set Arming Selector Switches to ARMED (UP) for the fuel tanks you want to jettison (Left Wing, Right Wing or Belly Tank)
- 4. Flip red safety guard, then set Bomb/Tank/Rocket Safety Switch to ARMED (UP)
- 5. Press the Weapons (Bomb) Release Button (RSHIFT+SPACE) to jettison the selected external tanks







# **AIRCRAFT SPECIFICATIONS**

Modification	P-47D-30-RE
Wing span, m.	12.42
Length, m.	10.99
Height, m.	4.44
Wing area, m <sup>2</sup>	27.87
Weight, kg.	
Empty plane	4853
Normal Takeoff	6622
Maximum Takeoff	7938
Engine type	Pratt & Whitney R-2800-59W Double Wasp
Power, h.p.	
Takeoff	1 x 2000
Short-term maximum	1 x 2430
Maximum speed, km. /h.	690
Cruising speed, km. /h.	563
Maximum range, km	
Without external tanks	1529
With external tanks	2898
Maximum climbing speed, m./min.	847
Maximum ceiling, m.	12192
Crew memb.	1
Weapons	Eight 0.50-inch Colt Browning M2 guns. 1135 kg of bombs, napalm tanks or unguided rockets

### **SPEED LIMITATIONS**

- Do not extend landing gear and landing light at speeds above 200 mph
- Do not extend flaps at speeds above 190 mph
- Do not make turns below 130 mph (very important when flying in the pattern)
- Max permissible airspeed (indicated): 505 mph
- When external tanks are installed:
  - If using 75 US gal belly tank, do not exceed 350 mph
  - If using 110 US gal belly tank, do not exceed 325 mph
  - If using 165 US gal wing tank, do not exceed 300 mph

### **STALLS**

**Maximum Permissible** 

- Stall speed with flaps and landing gear UP: 115 mph IAS
- Stall speed with flaps and landing gear down: 100 mph IAS
- There is a pronounced tendency for the airplane to snap to the left when stalled in a turn. There is ample warning of the impending stall (sloppiness of the controls and buffetting).

150

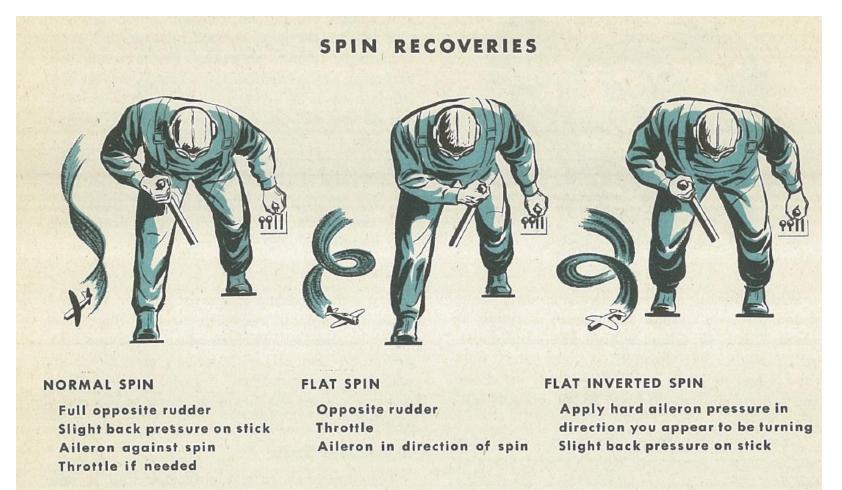
### **PROHIBITED MANEUVERS**

- Intentional spins of more than one-half turn
- Outside loops
- Whip stalls
- Prolonged inverted flight (engine may cut out due to fuel starvation)
- Snap rolls
- Slow rolls above 313 mph
- Slow speed turns
- When external tanks are installed:
  - **Dynamic Maneuvers**
  - **Training Landings**
  - **High-speed Dives**
- Tight turns or dives exceeding 225 mph with cowl flaps open (tail buffeting may result)

Airspeed: 505 mph Indicated M.P.H.

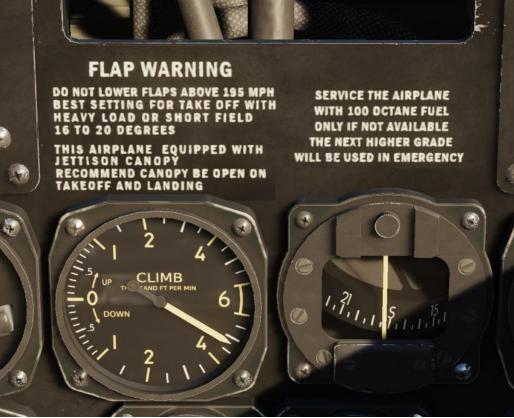
### **SPINS**

- During all types of maneuvers and spin demonstrations, it has been foud that the airplane will never spin of its own accord, but must be forced into the spin by use of elevator and rudder. To induce a spin, you must use full rudder and full elevator.
- To recover from a spin:
  - Set full rudder in the opposite direction to the spin
  - Set elevator to neutral position
  - Set full ailerons against the spin direction
  - Note: do not try different control position until at least three turns have been made with no change in the spinning attitude. Approximately 1000 ft of altitude will be lost in the entry into the spin, 1000 ft in the recovery and 1000 ft per turn.

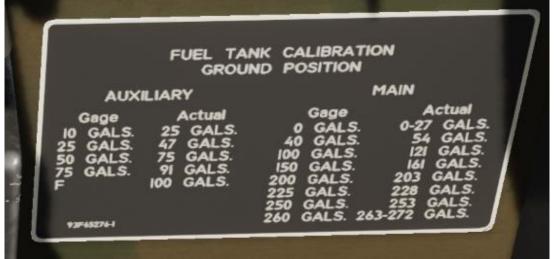


### **PLACARDS**













# **TAKEOFF, CLIMB & LANDING PERFORMANCE**

	P-4	17 SE	MODE	ş		TAI	KE-C	OFF,	CLI	4B &	LAI	NDIN	G CH	ART			R-2	MOD 800-	21		
********							1	AKE	-OFF	DIST	ANCI	(IX AII	17)								
GROSS	HEAD	HARD SURFACE RUHWAY							SOD-TURF RUNWAY							SOFT SURFACE RUNWAY					
WEIGHT	WIND		TEAL		AT 3,000 FT.		7 6,000 1		AT SEA			,000 FT.		,000 FT.	AT SE	A LEVEL	AT 3	,000 FT.	AT 6.	,000 FT.	
(IN LBS.)	(MPH)	CROUND	10 CHAR 30' OH.	SHOWN	10 CELA				BUN BUN	10 CHAR 10' OHA	GROUND	TO CLEAR	GROUND	10 CLEAR 10 '04).	GROUND	10 CIEAR 10' OBJ.	GROUND	10, Cen	GROUND	10 CHAR	
	0	2400	3500	2600	3800	290	0 42	00 2	2500	3600	2800	4000	3000	4300	2800	3900	3000	4200	3300	4600	
15,000	20	1800	2600	2000	3000	220	-		1900	2700	2100	3100	2300	3400	2100	2900	2300	3300	2500	3600	
	40	1200	1800	1400	2000	160			1300	1900	1500	1700	1700	2400	1400	2000	1600	2200	1800	2500	
44 000	0	2100	3100	2300	3400	250	- 1		2200	3200	24 00	3500	2600	3900	2400	3400	2600	3700	2900	4200	
14,000	20 40	1500	2200 1500	1700	2600 1800	190	-		1600	2300	1800	2700 1900	2000 1500	3000 2200	1800	1700	2000	2900	1600	3200 2300	
	0	1800	2800	2000	3100	220			1900	2900	2100	3200	2300	3500	2100	3100	2300	3900	2500	3700	
12,500	20	1300	2000	1500	2300	160			1900	2100	1600	2400	1700	2600	1600	2300	1700	2500	1900	2800	
	40	900	1400	1000	1500	120	0   18	00	1000	1500	1100	1600	1300	1900	1100	1600	1200	1700	1400	2000	
NOTE: INCREASE DISTANCE TO % FOR EACH 10°C ABOVE 0°C ENGINE LIMITS FOR TAKE-0													TAKE-OF	F 2700	RPM &	52	IN. HO				
GROSS VEIGHT IH LBS.)	TYPE O	F 11	17./AIN.	TIME PROM S.L.	MIT LA.S.				. At	FT./AIM.	15,000 mai reom 11			A1 20,00		L MST	FL/MIN.	25.000 P	PUEL POM EL	BLOWER CHANGE	
5,000	FERRY		1850 750	7	165 165	1350 750	14	70	155 155	700	21	75 90			8 110		900 500	19 37	110 135		
14,000	COMBA FERRY		2050 850	2.4 6	165 165	2050 850	12	57 65	155 155	1400 800	8.3 18	70 85			12.1 83			16.4 32	98 120		
12,500	COMBA		2300 1000	2.2	165 165	2300 1000	10	55 60	155 155	1550 950	7.2 15	66 75			0.6 78		1250 800	14.5 27	91 105		
OTE: INCRE	ASED ELAP	SED CLIMI	BING TIME	10% FOI	EACH	10.C YB	OVE O'C	FREE A	IR TEMP	RATURE					FUEL I	NCLUDES V	WARM-UP AND TAKE-OFF ALLOWANCE				
								AND	ING	DIST		(18.711			.,						
GROSS	BEST	AT 6	A LEVEL	ARD DE	1.000 FT		AT 6,000		AT SEA LEVEL AT 3,000 FT. AT 6.0						1		WET OR SLIPPERY			T 6,000 FT.	
WEIGHT	I. A. S. Approach	10 CITAT			GROU	NO 10	CUIAR G	FOUND POLE	10 CUAR 10' ON	GIOUNO	10 CITA		10 CLTA			GROUND	10 CLEAR 30 Obj.	GROUNG FOLL			
13,500	130	2400	1 1211	2600	1700			850	2600	1750	2800	1900	3000		4500	3650	4900	5000	5300	4350	
10,600	115	2000		2200	1400				2100	1300	2300	1500	2500	1700	3600	2800	3900	3100	4200	3400	
OIE: FOR G	ROUND TE	MPERATU	RES ABOV	E 35°C 195	'FI INC	EASE A	PROACH	I.A.S. 10	0% AND	ALLOW 2	0% INCE	EASE IN G	OUND R	OLL.	1.744			1			
NOTE: FOR GROUND TEMPERATURES ABOVE 35°C 195°FI INCREASE APPROACH LA.S. 10% AND ALLOW 20% INCREASE IN GROUND ROLL.  REMARKS * FOR CONBAT CLINB, REDUCE TO 2550 RPM AND 42 "NG WITHIN 5 MINUTES FROM START OF TAKE-OFF. IF 100 OCTANE  (AMEND. 34) FUEL IS BEING USED, DO NOT EXCEED 47° NG. FOR TAKE-OFF OR CLINB.												LEGEND  L.A. S.: Indicated An Speed  NOTE: All distances are everyge, and subject to considerable varieties because of differences plot behavior, lead, C.G., etc.  ED POLICES NAVE NOT BEEN PLONT CHICKED.									

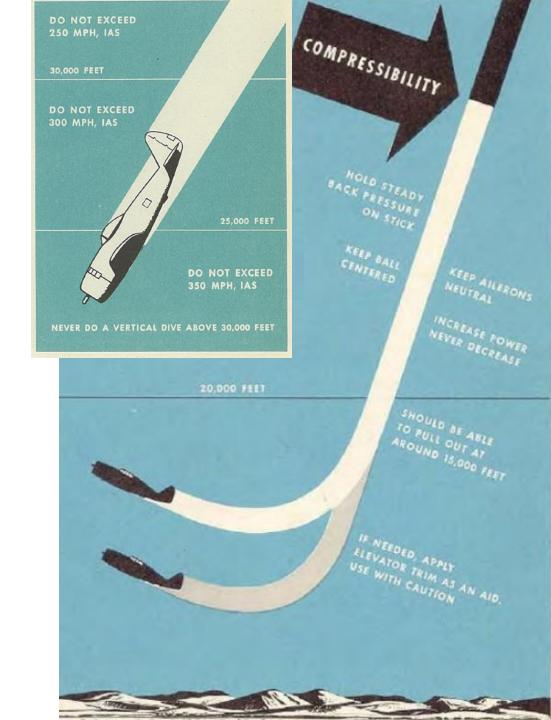
### **DIVES AND COMPRESSIBILITY**

As the second world war progressed, powerful fighters such as the P-47 and P-38 were encountering something relatively new to aviation at that time. While dive bombing, pilots would sometimes not be able to pull out from the dive in time and crashed into the ground. This new generation of high-speed aircraft was capable of incredible speeds in a dive, which brings us to compressibility.

Compressibility is a term used to describe what happens when localized airflow across a wing approaches trans-sonic velocity. Extreme speed disrupts the normal airflow around a plane's wings and control surfaces. The greater the altitude, the lower the speed at which it occurs. In a dive, if your plane becomes nose heavy and your elevators do not respond to control input (as if they were « frozen »), compressibility is generally the answer.

Here are a few pointers that are important to remember when performing a dive.

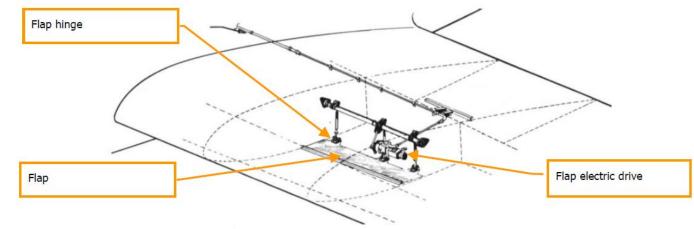
- 1. Before diving, trim the plane slightly tail heavy so that you need a little stick pressure to hold the plane in the dive.
- 2. Start dives from level flight by pushing the nose down. Do NOT start a dive from a Split S.
- 3. In a high-speed dive, decrease manifold pressure to keep it from over boosting the engine and do not retard the throttle suddenly; the nose becomes heavy and the dive steepens.
- 4. Recover gradually from a high-speed dive; sharp pullouts place unnecessary loads on the wings and control surfaces.
- 5. Aileron forces become high at speeds above 350 mph IAS. At least 12000 ft should be allowed for recovery from dives at limiting speed (500 mph IAS).
- 6. NEVER dive with cowl flaps open. This is due to many reasons, mainly the fact that you risk overcooling your engine and that the cowl flaps create turbulence that make the aircraft unstable above 250 kts.
- 7. Due to compressibility effect, diving at high altitude will produce a tendence for the airplane to nose down. If extremely high indicated speeds are reached, the elevator tab will have to be used for recovery.
- 8. Except in extreme emergencies, an indicated air speed of 400 mph should not be exceeded above 25,000 ft.
- 9. The P-47 is equipped with compressibility recovery flaps that can be used to pull out form a high-speed dive.



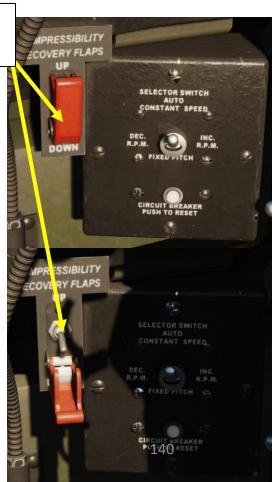
### **COMPRESSIBILITY RECOVERY FLAPS**

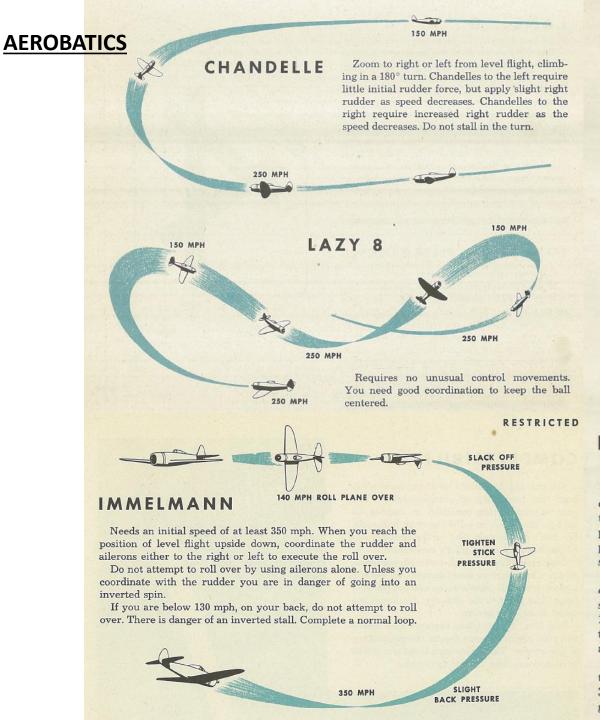
Compressibility recovery flaps can be used to aid recovery from dives within compressibility speeds. These surfaces are operated by two electric, reversible, intermittent motors synchronized by flexible shafting. Electromagnetic brakes and couplings are integrated into the flaps control system to prevent overstepping of the limit position.

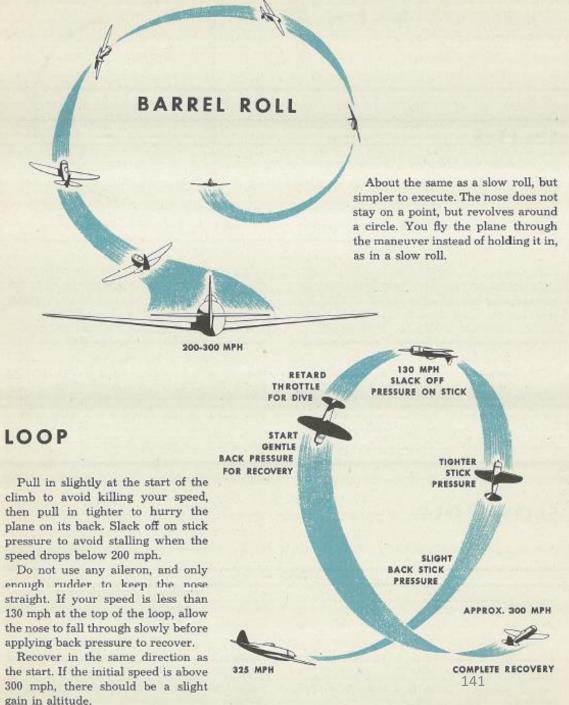
The 21 deg deviation angle of the flaps ensures that the safe optimum G-force is maintained when pulling away from a dive.



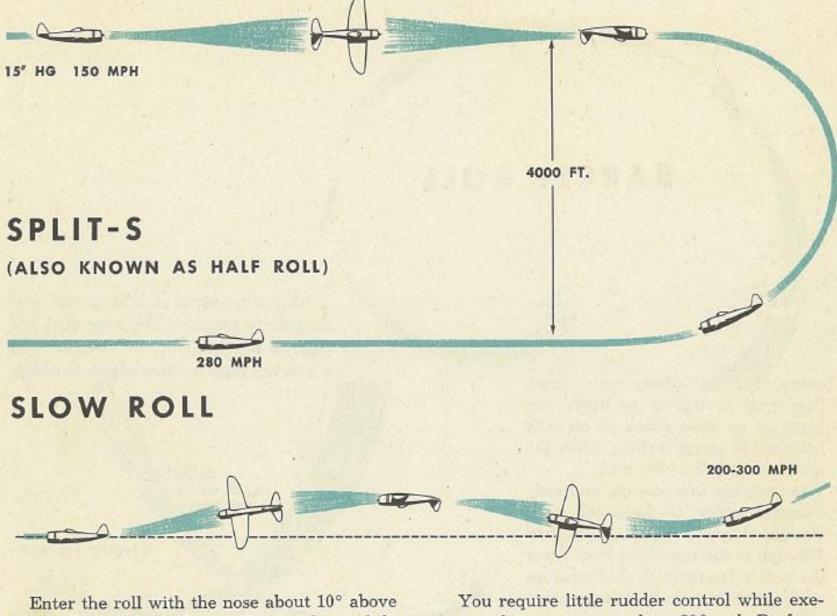








# **AEROBATICS**

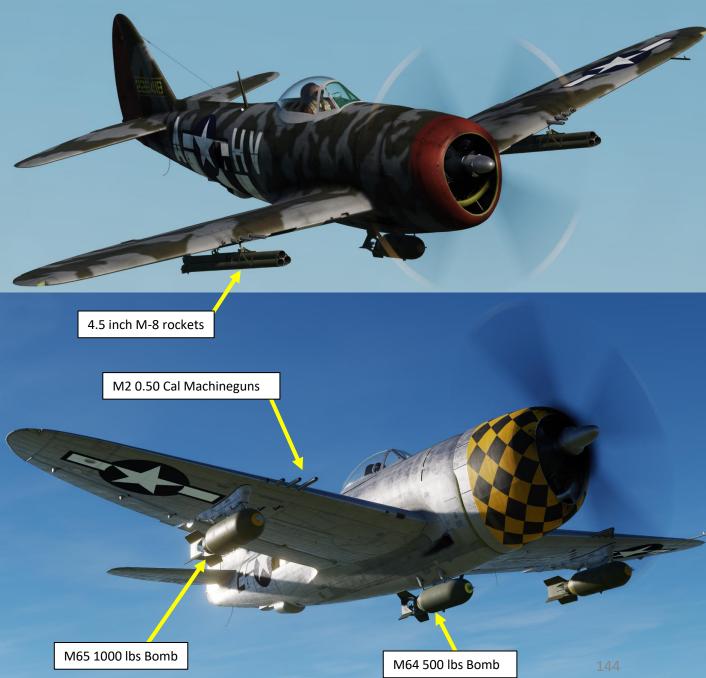


Enter the roll with the nose about 10° above the horizon. Move the stick to right or left, using the necessary rudder to keep the nose on a point. As the plane rolls on its back, use forward stick to keep the nose up. You require little rudder control while executing the maneuver at about 200 mph. Perform climbing slow rolls with an initial speed of around 300 mph. Little rudder control is required for a climbing roll.

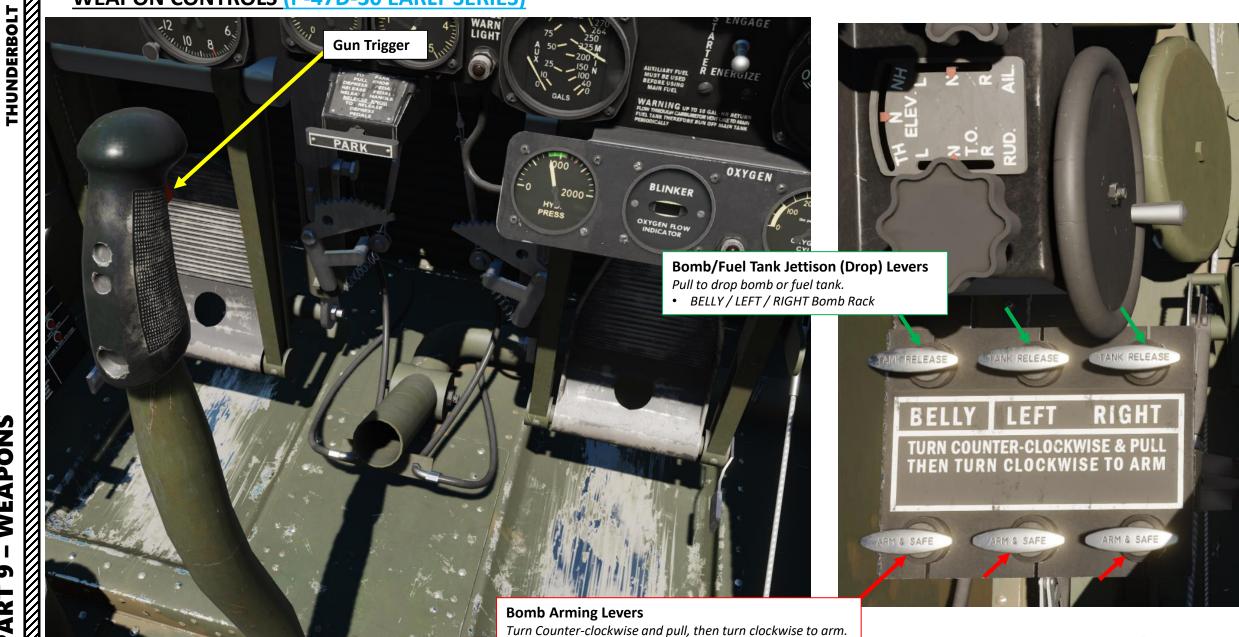
### **ARMAMENT OVERVIEW**

- 8 x 0.50 cal M2 machineguns (3400 rounds total)
  - 425 rounds per gun
  - Machine gun rate of fire is 800-890 shots per minute.
  - Machine gun barrels overheat when firing long salvos (recommended firing time is 3 seconds per burst).
- M30A1 100 lbs Bombs (wing-mounted or belly-mounted)
- M57 250 lbs Bombs (wing-mounted or belly-mounted)
- M64 500 lbs Bombs (wing-mounted or belly-mounted)
- M65 1000 lbs Bombs (wing-mounted only)
- 10 x 5-inch HVAR Rockets P-47D-40 only
- 6 x 4.5-inch M-8 rockets (with M10 tubular launchers) P-47D-40 only





# **WEAPON CONTROLS (P-47D-30 EARLY SERIES)**



BELLY / LEFT / RIGHT Bomb Rack

# **WEAPON CONTROLS (P-47D-30 LATE SERIES)**

Weapons (Bomb)
Release Button



**Bomb Arming Levers** 

Turn Counter-clockwise and pull, then turn clockwise to arm.

BELLY / LEFT / RIGHT Bomb Rack



Left Hardpoint Jettison Handle Right Hardpoint Jettison Handle



Belly Hardpoint Jettison Handle

### **Belly Bomb/Tank Arming Switch**

- UP: Armed
- DOWN: Disarmed

### Right Wing Bomb/Tank Arming Switch

- UP: Armed
- DOWN: Disarmed

### **Left Wing Chemical Tank Arming Switch**

- UP: Armed
- DOWN: Disarmed

### **Right Wing Chemical Tank Arming Switch**

- UP: Armed
- DOWN: Disarmed

146

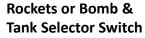
### **WEAPON CONTROLS (P-47D-40 SERIES)**

Weapons (Bomb/Rocket)
Release Button



### **Left/Right Wing Chemical Tank Arming Switches**

- UP: Armed
- DOWN: Disarmed



**Left Hardpoint** 

**Jettison Handle** 

- UP: Bomb & Tank
- DOWN: Rockets



# Bomb/Tank/Rocket Safety Switch (under red guard cover)

- UP: Armed / Ready
- DOWN: Safety is ON

### Left/Right Wing or Belly Bomb/Tank Arming Selector Switch

- UP: Armed
- DOWN: Disarmed

### **Bomb Arming Levers**

Turn Counter-clockwise and pull, then turn clockwise to arm.

BELLY / LEFT / RIGHT Bomb Rack



### **Rocket Firing Mode Control**

- OFF: Rockets OFF
- SINGLE: Single Rocket Fire
- AUTO: Rocket Ripple Fire

### **Rocket Salvo Size Selector**

- Handle Pointed UP (ALTERNATE) Upon Weapon Release button press, a single rocket can be fired
- Handle Pointed DOWN (DUAL) Upon Weapon Release button press, rockets are fired from both wings in order to maintain aircraft roll stability

# BOMB OR TANK RELEASE L HANDLE SS PEDALS RELL COUNTER READS | 2 3 4 5 6 7 8 9 00 FIRED ALTERNATE 0 | 1 2 3 4 5 6 7 8 9 10 1 1 3 5 7 9 11 13 15 FIRED DUAL 0 2 4 6 8 10 12 14 16 INST DELAY RESET **Rocket Fuze Delay** Control DELAY INST (Instantaneous) **Rocket Counter** Control ALTERNATE DO NOT CHANGE ALTERNATE --- DUAL SETTING AFTER ROCKET FIRING HAS STARTED DUAL

**Right Hardpoint** 

**Jettison Handle** 

**Belly Hardpoint** 

**Jettison Handle** 

# MARK VIII GUNSIGHT (P-47D-30 EARLY SERIES)

Your gunsight will show you where to shoot and when to shoot a target. The Mark VIII is an older fixed gunsight when compared to the K-14 gyro gunsight.

Interestingly, the Mark VIII is termed the "100 mph sight" since a 90 deg deflection shot requires one radius lead for each 100 mph speed of the target.

- When you are looking through the ring, at 1000 yards distance, the ring covers an area 100 yards in diameter
- When you are looking through the ring, at 1000 ft distance, the ring covers an area 100 ft in diameter

All you need to do to turn on the gunsight is to:

- 1. Rotate Gunsight Rheostat to ON
- 2. Set the Gun Safety Switch to GUNS & CAMERA (DOWN)



**Gunsight Rheostat** 

**Gun Safety Switch and** Safety Guard (Red)





### **MARK VIII GUNSIGHT (P-47D-30 EARLY SERIES)**

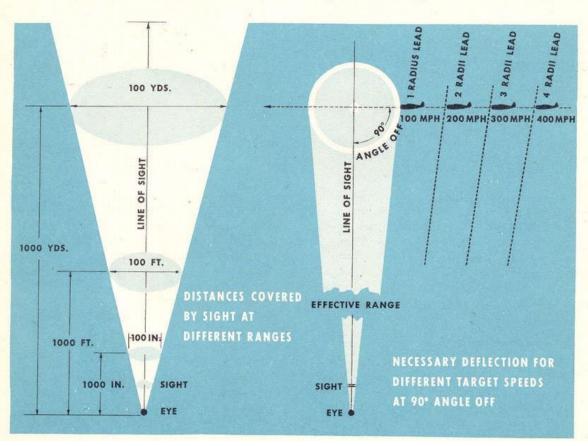
# CAMERA GUNNERY

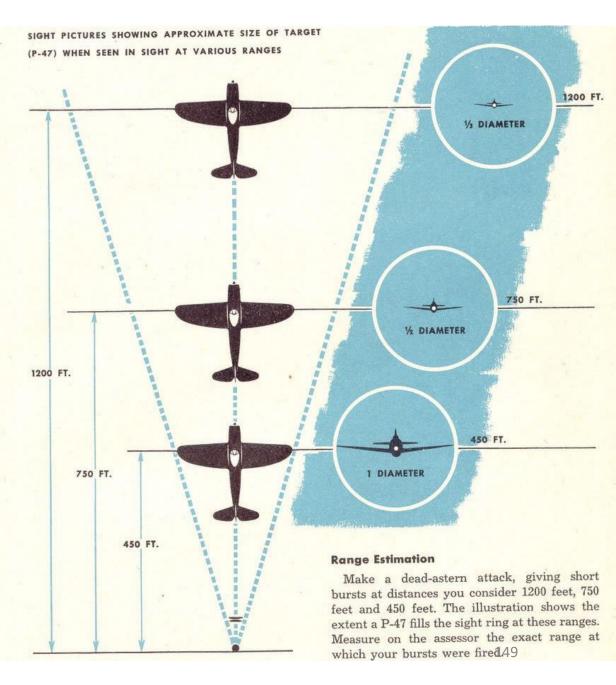
Camera gunnery teaches you to estimate:

- 1. RANGE
- 2. CORRECT LINE OF FLIGHT OF TARGET
- 3. DEFLECTION

Master the three fundamentals, learn to fly smoothly, and you can bring down an enemy airplane every time. Be weak in one of the fundamentals and you miss the target.

The P-47's Mark VIII gunsight is termed a 100 mph sight. That is, a 90° deflection shot requires one radius lead for each 100 mph speed of the target. When you are looking through the ring, at 1000 yards distance, the ring covers an area 100 yards in diameter; at 1000 feet the ring covers 100 feet, etc.

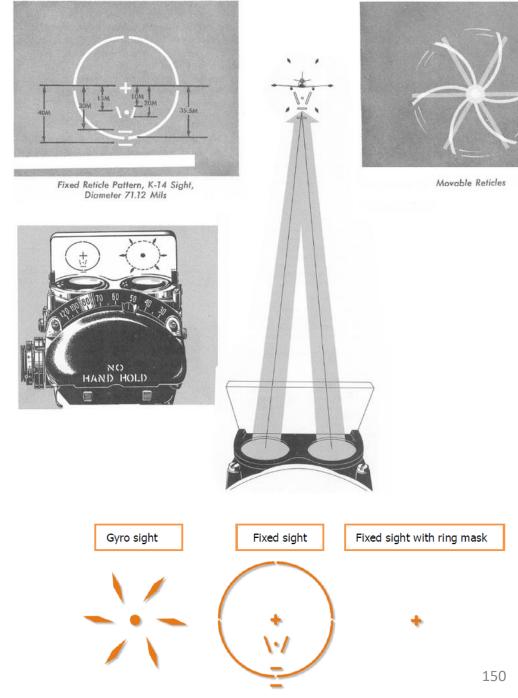




# K-14 GYRO GUNSIGHT (P-47D-30 LATE & -40 SERIES)

Your gunsight will show you where to shoot and when to shoot a target.





# K-14 GYRO GUNSIGHT (P-47D-30 LATE & -40 SERIES)

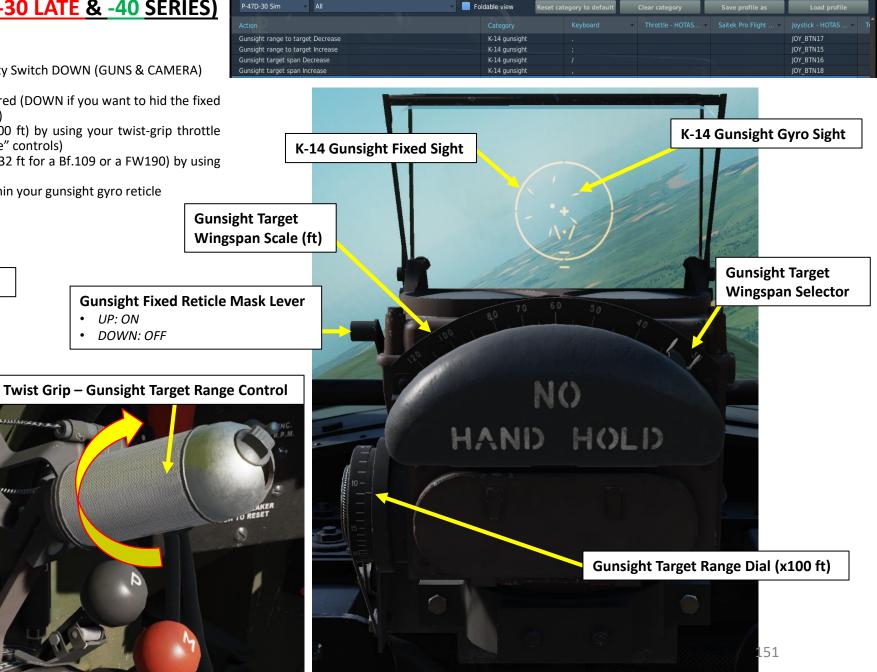
To use the gunsight properly:

- Flip Gun Safety Guard (Red) and set Gun Safety Switch DOWN (GUNS & CAMERA)
- Rotate Gunsight Rheostat to ON
- Set Gunsight Fixed Reticle Mask Lever as desired (DOWN if you want to hid the fixed sight, UP if you want to display the fixed sight)
- Set gunsight range scale (recommended: 1100 ft) by using your twist-grip throttle ("Gunsight Range to Target Decrease/Increase" controls)
- Set gunsight wingspan scale (recommended: 32 ft for a Bf.109 or a FW190) by using the gunsight wingspan selector
- Fire guns when the wings of the target fit within your gunsight gyro reticle

**Gunsight Rheostat** 

**Gun Safety Switch and** Safety Guard (Red)

• UP: ON DOWN: OFF



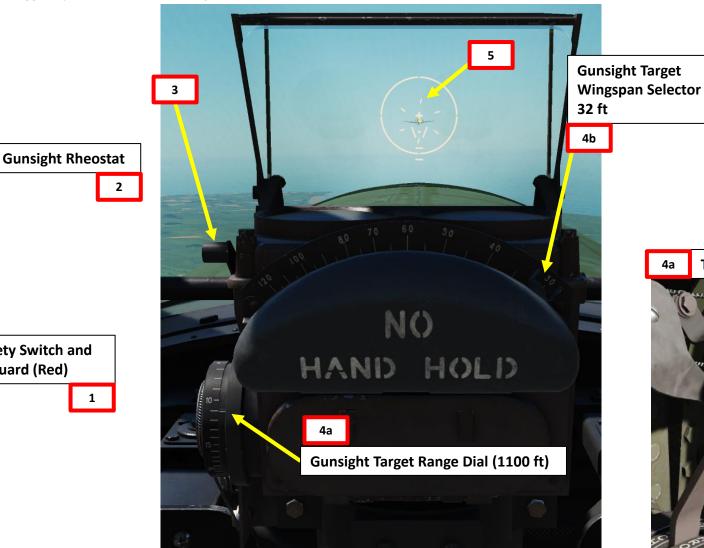
**CONTROL OPTIONS** 

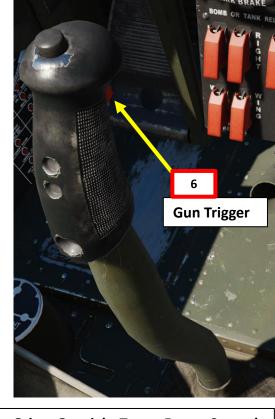
# M2 BROWNING 0.50 CALIBER MACHINE GUNS (P-47D-30 LATE & -40 SERIES)

- Flip Gun Safety Guard (Red) and set Gun Safety Switch DOWN (GUNS & CAMERA)
- 2. Rotate Gunsight Rheostat to ON
- 3. Set Gunsight Fixed Reticle Mask Lever as desired (DOWN if you want to hide the fixed sight, UP if you want to display the fixed sight)
- Set gunsight range (a) and wingspan scale (b) as required (see K-14 Gyro Gunsight tutorial)
- 5. Place the wings of the target fit within your gunsight gyro reticle
- Squeeze the machinegun trigger (Spacebar) to fire machineguns.

**Gun Safety Switch and** 

Safety Guard (Red)

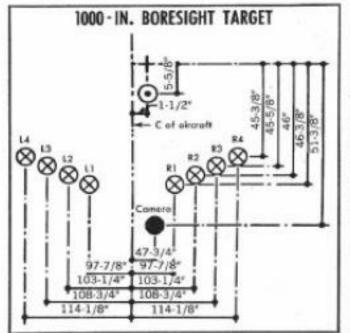






### **ARMAMENT BALLISTICS** PAKI 9 - WEAPONS THUNDERBOLT SIDE VIEW OF All guns TRAJECTORIES Outer limits of 4-mil dispersion cone of all guns RANGE IN FEET 1000 1600 200 400 800 1200 600 1800 2000 R 2 gun R 1 gun PLAN VIEW OF 0 - Sight line **SE0** TRAJECTORIES 5 L 1 gun L 2 gun L 3 gun 10 L 4 gun PLAN VIEW OF TRAJECTORIES LEVEL (One "g") DISPERSION PATTERNS Based on 4-mil dispersion cone **WEAPONS** 0 2000 600 800 900 1000 1200 1500 SIGHT PIP CAMERA OR CENTER OF 60 DEGREE PICTURE FRAME (Two "g" NOTE 9 Dotted circles are ART bullet patterns of 1000-ft range when firing is done at various "gs" shown Targets shown are for harmonization under the following conditions (basic Gun Location at Aircraft

### **ARMAMENT BALLISTICS**



+-%	
1·1/2*	45-3/8* 15-5/8* 18-5/8* 18*
	R4 99
1 1	
•	H
/8" 97-7/8" 4" 103-1/4"	ii
	Comera  R2  R1  Comera  47-3/4*

		Flight A	ngie: LEVE	LFLIGHT		
	Cal	#		Mil Arg	gle: "µ"	
Alt.	IAS	TAS	1"g"	2 "g"	3 "4"	4 "g"
ø	250 300 350 400 450	250 300 350 400 456	+2.1 -0.3 -2.2 -4.0 -4.9	+10.7 +6.7 +3.8 +0.9 -0.6	+19.2 +13.7 +9.5 +6.2 +3.7	+27.8 +20.7 +15.4 +11.2 +8.0
7000"	250 250 300 350 400	222 276 331 386 440	+6.1 +2.4 -0.2 -2.2 -4.0	+18.0 +11.8 +7.4 +4.2 +1.1	+21.1 +15.1 +10.5 +6.9	+30.5 +22.7 +16.9 +12.3
15000"	200 250 300 350 400	251 313 373 434 493	+7.0 +2.9 0 -2.2 -4.0	+20.3 +13.4 +8.4 +4.9 +1.4	+23.7 +15.9 +11.7 +7.7	+34.2 +25.3 +18.8 +13.6
30000°	150 200 250 300 350	242 320 398 471 543	+16.8 +9.1 +4.0 +0.4 -2.2	+25.5 +16.8 +10.6 +6.2	+29.5 +20.8 +14.4	+42.3 +31.0 +22.8

# Gun Location at Aircraft

Vert\* Horizf Cal 0.50 LAR No. 1 guns 47.344" 107.875" LAR No. 2 guns 46.969 113.844 L&R No. 3 guns 46,594 119,813 L&R No. 4 guns 46.219 125.78 45,750 47,813 \*From sight. #From plans center line.

Targets shown are for harmonization under the following ronditions (basic harmonization):

Cal IAS: 300 mph Alt: 15,000 ft. TAS: ±373 mph Wt: 14,000±250 lb Angle of attack (cep): 11 mils nose up-Level flight: (i 'g")

Mark where line from sight is parallel to fuselage leveling lugs.

- Mark where sight pip is aimed for harmonization with bullet patterns (sight setting for harmonization).
- Mark where bore is aimed for 1000-in, and 900-ft, targets.
- Mark for center of impact of 10 rounds at 900-ft, target. Mark where camera is aimed making camera parallel to sight line.
- This point represents the center of the picture frame.

Applied Ballistics & Design Sec., Proof Div., A.A.F.F.S.C., Eglis Field, Fis. Date: 8-8-44.

### TRAJECTORY DATA Forward Fire

Cal .50 Gum: APM-2 Ammunition: 2700 Muz vel, ft/sec: Authority: Aberdeen data FT. 55 AC-66-1; and latinot to letter from Grd. Dept., Eglin Field. Fla., April 15, 1544 to Chief of Ordessess, Washington, D.C.

### BASIC HARMONIZATION 300 mph Cal IAS FP: Flight path FSL: Fased sight line Fuselage ∠level lugs At 318 mph, Cal IAS, FSL is parallel to FP

F	Flight Angle: LEVEL FLIGHT						
CH	αp (Wt.=14000 Lbs.)						
IAS	1 "g"	2"g"	3.,A.	4 "g"			
	+161		-	-			
		+185		-			
		+105					
300	+11	+61					
350	-2	+35	+71	+108			
440	-11	+15	+45	+73			
450	-16	+6	+28	+50			

Cal	orp (Wt14000 Lbs.)				
IAS	1 "g"	2 "g"	3 "g"	4 "g"	
150	+131	See	-	-	
200	+59	+155	+251	-	
250	+23	+86	+148	+207	
300	+5	+48	+92	+134	
350	-7	+25	+56	+89	
400	-14	+10	+34	+59	
450	-19	0	+19	+38	

ane-Mil angle between the fuselage leveling lugs and the flight path. This data is derived from the best available angle of attack charts, but is not guaranteed. The horoight targets and µ angles are based on this angle of the attack churt.

µ⇒Mil angle between the sight line and the projectiles at any range out to 2000 feet. When the mil angle is minus the projectiles are above the night line; when plus they are below. This mil angle acts along the vertical axisof the sight. The mil angle  $\mu$  is only applicable when the aircraft is harmonized as shown in the above boresight and fre-is targets.

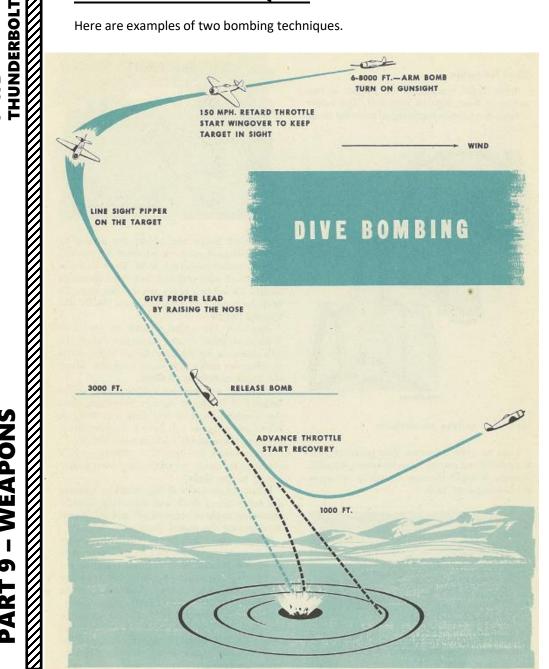
# Harmonization Chart: P-47 Airplane

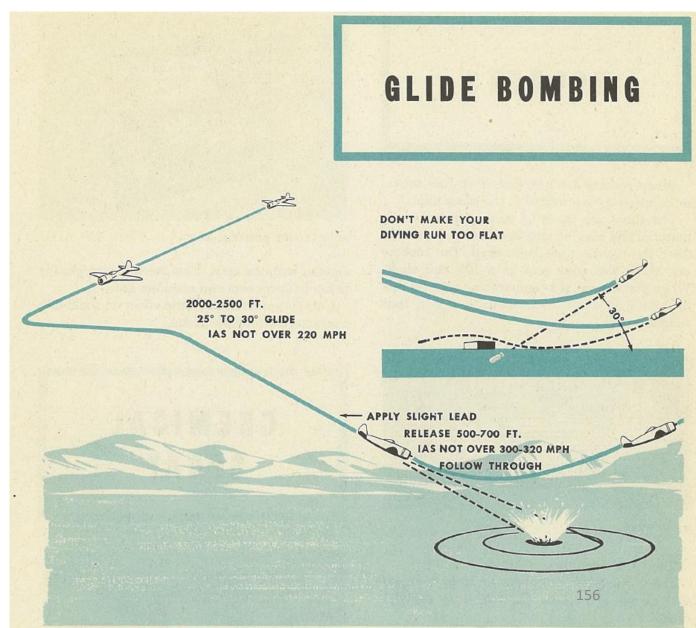
	1	Ti.	1-1/2	7	-
	l lace	Г	6.1/2		4
	10 01				
		Ţ	24-2/3*	82-1/4	
120	L	-4	2		
Ces	et all g		-1-1/2		

	_	Higher Prings	le: 30" DIVI		ninate and a	
	Call	*		Mil An	gle "μ"	_
Alt.	IAS	TA5	1'%"	2"2"	3 "g"	4 "g"
0"	250 300 350 400 450	250 300 350 400 450	+0.9 -1.2 -3.0 -4.3 -5.5	+8.4 +4.5 +2.2 0 -1.8	+15.8 +11.0 +7.3 +4.2 +1.9	+22: +16:5 +17:4 +8.7 +5.7
7000'	250 250 300 350 400	222 276 331 386 440	+4.5 +1.1 -1.1 -3.0 -4.5	+14.8 +9.3 +5.5 +2.5 -0.1	+25.1 +17.4 +12.2 +8.1 +4.8	+25.1 +18.6 +13.6 +9.5
15000"	250 250 300 350 400	251 313 373 434 493	+5.2 +1.5 -1.0 -3.1 -4.7	+16.7 +10.6 +6.3 +3.0 +0.3	+28.2 +19.7 +13.7 +9.1 +5.4	+28.2 +20.7 +15.2 +10.7
30000°	150 200 250 300 350	242 220 398 471 543	+13.3 +6.9 +2.3 -0.8 -3.4	+21.1 +13.5 +8.0 +3.9	+35.3 +24.5 +36.9 +11.2	+35.6 +25.5 +18.5

# **BOMBING TECHNIQUES**

Here are examples of two bombing techniques.





# **BOMBS (P-47D-30 EARLY SERIES)**

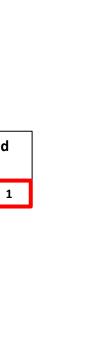
- 1. Flip Gun Safety Guard (Red) and set Gun Safety Switch DOWN (GUNS & CAMERA)
- 2. Rotate Gunsight Rheostat to ON
- 3. Close cowl flaps before diving
- 4. Arm desired bomb by turning Counter-clockwise and pulling the arming lever, then turning it clockwise to arm.
- 5. This step is not mandatory, but I strongly recommend that you deploy the compressibility flaps to avoid overspeeding.











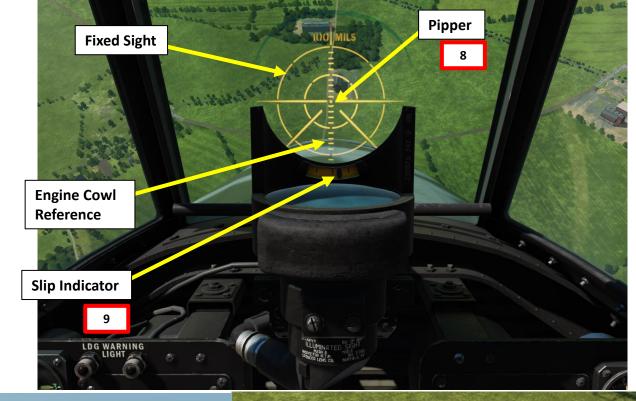


### **BOMBS (P-47D-30 EARLY SERIES)**

- 6. There are many different bombing profiles, but typically I would recommend starting from 9000 ft above ground level with an airspeed of 250 mph IAS.
- 7. When you have the target in sight, roll in and reduce throttle to maintain a 45 to 60-degree dive with an airspeed between 350 and 420 mph. Do not arc over with low or negative G during the dive or the bomb could stick in the shackle or even hit the aircraft). The steeper the dive, the better your aiming will be.
- 8. Line up the target with the pipper of the fixed sight.
  - Note: Keep in mind that there are other available reference points/techniques to pull lead before dropping the bomb.
- 9. You can use your slip ball below the gunsight to see if you are drifting left or right. Make sure you are not slipping when aiming for the target.
- 10. Using the sight pipper generally means the bomb will fall short of the target; this means you need to add a little lead before releasing the bomb. Before releasing bombs, pull the nose slightly up. The target should be below the engine cowl flaps.
- 11. When you are 3000 ft above the target, pull the desired Bomb/Fuel Tank Jettison (Drop) Lever to release the bomb.
- 12. Apply full power and pull away from the blast.

The Air Combat Tutorial Library has a nice bombing video: https://youtu.be/HUs BaX7Oa8







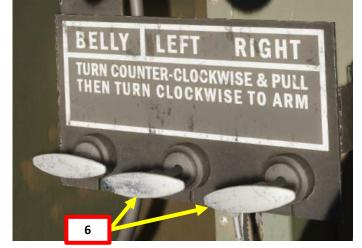


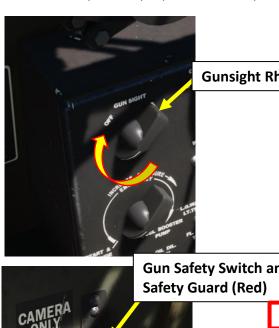
# **BOMBS (P-47D-30 LATE SERIES)**

- Flip Gun Safety Guard (Red) and set Gun Safety Switch DOWN (GUNS & CAMERA)
- 2. Rotate Gunsight Rheostat to ON
- Set Gunsight Fixed Reticle Mask Lever UP (we want to display the fixed sight).
- Close cowl flaps before diving
- Select desired bomb by flipping the safety guard UP, then setting the arming switch UP.
- Arm desired bomb by turning Counter-clockwise and pulling the arming 6. lever, then turning it clockwise to arm.

This step is not mandatory, but I strongly recommend that you deploy the compressibility flaps to avoid overspeeding.







**Gunsight Rheostat** 

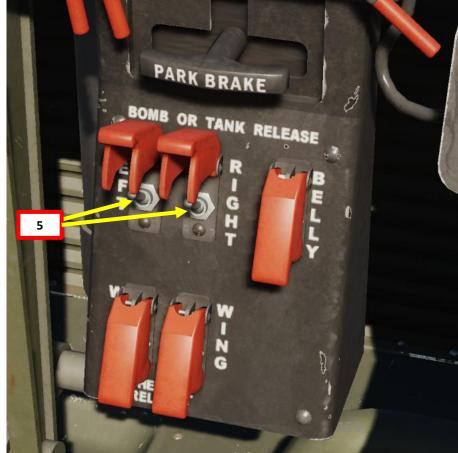
2

3

**Gun Safety Switch and** 







# **WEAPONS**

### **BOMBS (P-47D-30 LATE SERIES)**

Weapons (Bomb) **Release Button** 

There are many different bombing profiles, but typically I would recommend starting from 9000 ft above ground level with an airspeed of 250 mph IAS.

When you have the target in sight, roll in and reduce throttle to maintain a 45 to 60-degree dive with an airspeed between 350 and 420 mph. Do not arc over with low or negative G during the dive or the bomb could stick in the shackle or even hit the aircraft). The steeper 9. the dive, the better your aiming will be.

Line up the target with the "40 mil" line of the fixed sight.

Note: Keep in mind that there are other available reference points/techniques to pull lead before dropping the bomb.

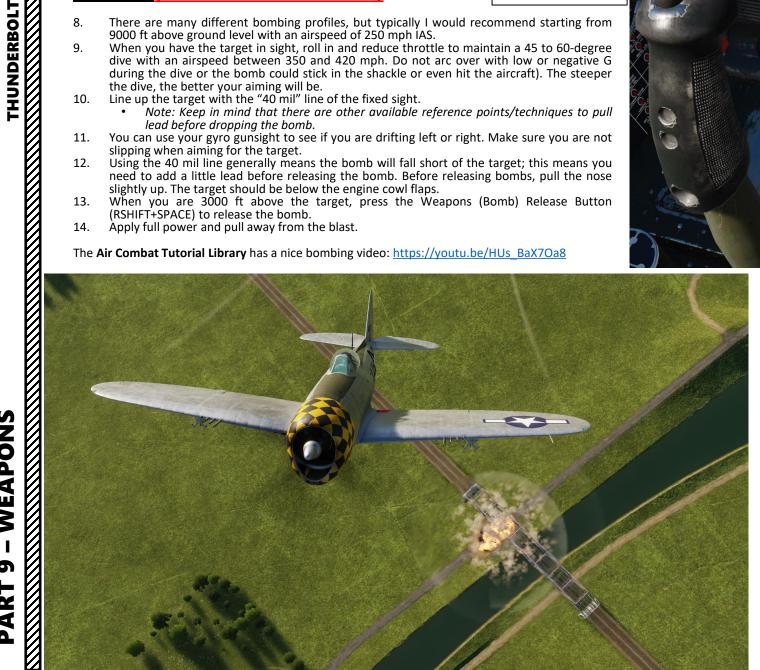
You can use your gyro gunsight to see if you are drifting left or right. Make sure you are not slipping when aiming for the target.

Using the 40 mil line generally means the bomb will fall short of the target; this means you need to add a little lead before releasing the bomb. Before releasing bombs, pull the nose slightly up. The target should be below the engine cowl flaps.
When you are 3000 ft above the target, press the Weapons (Bomb) Release Button

(RSHIFT+SPACE) to release the bomb.

Apply full power and pull away from the blast. 14.

The Air Combat Tutorial Library has a nice bombing video: https://youtu.be/HUs\_BaX7Oa8





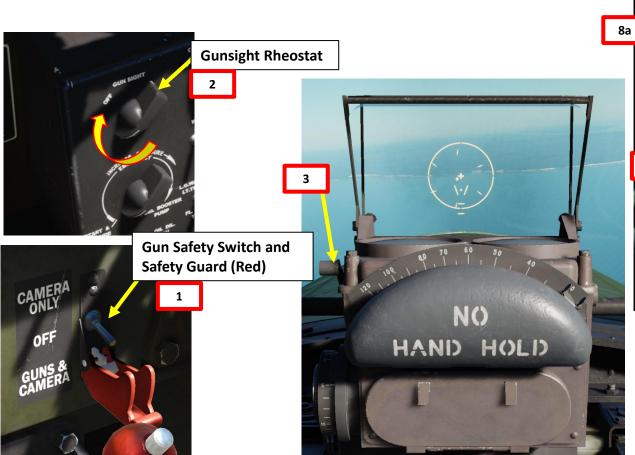


### **BOMBS (P-47D-40 SERIES)**

- Flip Gun Safety Guard (Red) and set Gun Safety Switch DOWN (GUNS & CAMERA)
- 2. Rotate Gunsight Rheostat to ON
- 3. Set Gunsight Fixed Reticle Mask Lever UP (we want to display the fixed sight).
- Close cowl flaps before diving
- Arm desired bomb by turning Counter-clockwise and pulling the arming lever, then turning it clockwise to arm.
- Set Rockets / Bomb & Tank Selector Switch to BOMB & TANK (UP) 6.
- Set Arming Selector Switches to ARMED (UP) for the bombs you want to drop (Left Wing, Right Wing or Belly pylons)
- Flip red safety guard, then set Bomb/Tank/Rocket Safety Switch to ARMED (UP)
- This step is not mandatory, but I strongly recommend that you deploy the compressibility flaps to avoid overspeeding.









# **BOMBS (P-47D-40 SERIES)**

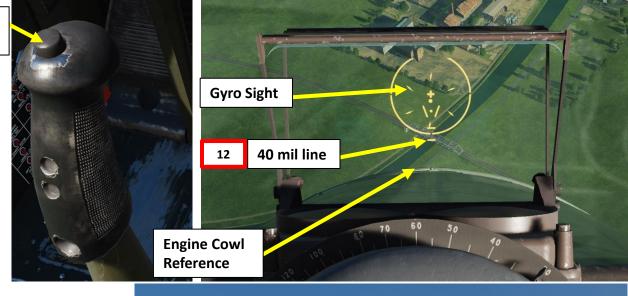
Weapons (Bomb)

**Release Button** 

- There are many different bombing profiles, but typically I would recommend starting from 9000 ft above ground level with an airspeed of 250 mph IAS.
- When you have the target in sight, roll in and reduce throttle to maintain a 45 to 60-degree dive with an airspeed between 350 and 420 mph. Do not arc over with low or negative G 11. during the dive or the bomb could stick in the shackle or even hit the aircraft). The steeper the dive, the better your aiming will be.
- Line up the target with the "40 mil" line of the fixed sight.
  - Note: Keep in mind that there are other available reference points/techniques to pull lead before dropping the bomb.
- You can use your gyro gunsight to see if you are drifting left or right. Make sure you are not slipping when aiming for the target.
- Using the 40 mil line generally means the bomb will fall short of the target; this means you need to add a little lead before releasing the bomb. Before releasing bombs, pull the nose slightly up. The target should be below the engine cowl flaps.
- When you are 3000 ft above the target, press the Weapons (Bomb) Release Button 15. (RSHIFT+SPACE) to release the bomb.
- Apply full power and pull away from the blast. 16.

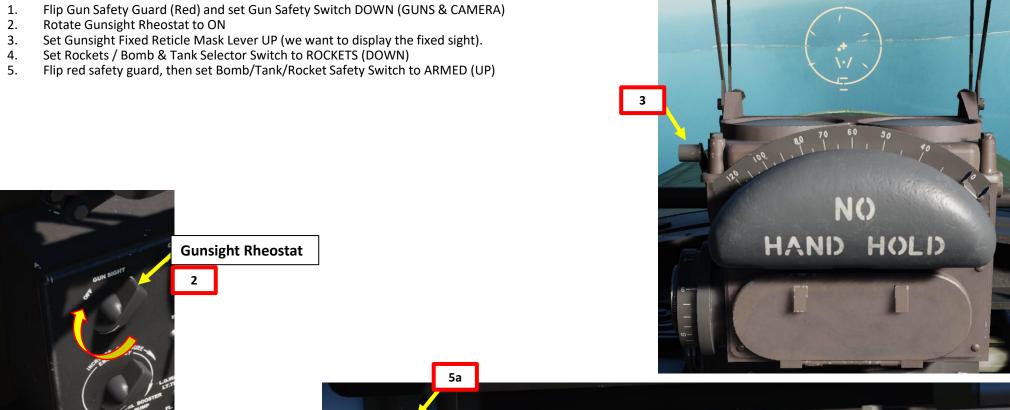
The Air Combat Tutorial Library has a nice bombing video: https://youtu.be/HUs BaX7Oa8







### **ROCKETS (P-47D-40 SERIES)**







### **ROCKETS (P-47D-40 SERIES)**

- 6. Select desired rocket firing mode
  - a) Single = Fires 1 Rocket
  - Auto = Fires Multiple Rockets as long as Weapon Release button is pressed.
- 7. Set rocket counter if Auto Firing Mode is selected (should be set to 1 at start of a mission)
- 8. Select desired Rocket Salvo Size
  - a) Handle DOWN sets DUAL Salvo: rockets are fired from each wing
  - b) Handle UP sets ALTERNATE Salvo: rockets are fired from one wing only
- 9. Select rocket fuze delay (Delay or Instantaneous)

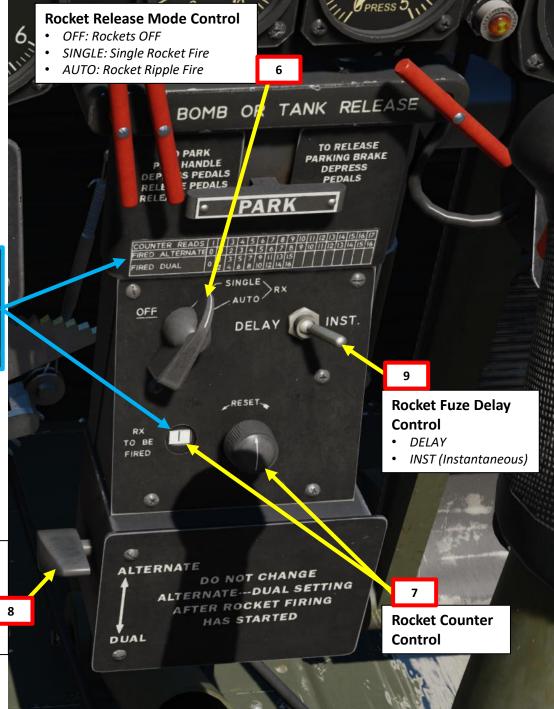


### How to read the Rocket Counter

The Rocket Counter window indicates the next rocket to be fired according to station number. The knob of the Rocket Control Counter panel is used to set the desired rocket station for fire. This should be set to 1 at the start of a mission.

### **Rocket Salvo Size Selector**

- Handle Pointed UP (ALTERNATE) Upon Weapon Release button press, a single rocket can be fired
- Handle Pointed DOWN (DUAL) Upon Weapon Release button press, rockets are fired from both wings in order to maintain aircraft roll stability



# **ROCKETS (P-47D-40 SERIES)**

- Weapons (Bomb) Release Button
- Release Button
- 10. There are many different attack profiles, but typically I would recommend starting from 1500-2000 ft above ground level.
- 11. When you have the target in sight, roll in and reduce throttle to maintain a 15 to 20-degree dive with an airspeed between 350 and 420 mph.
- 12. Line up the target with center cross of the fixed sight.
  - Note: Keep in mind that there are other available reference points/techniques to pull lead before launching the rocket.
- 13. You can use your gyro gunsight to see if you are drifting left or right. Make sure you are not slipping when aiming for the target.
- 14. When you are 1000 ft away from the target, press the Weapons (Bomb/Rocket) Release Button (RSHIFT+SPACE) to fire rocket(s).
- 15. Apply full power and pull away from the blast. Recovery altitude should be about 75 ft above ground level.

The Air Combat Tutorial Library has a nice rocket video: https://youtu.be/dhEsT59b1Fo





**OPTIONS** 

### **SCR-522-A VHF RADIO**

RADIO FREQUENCY RANGE: 100 - 156 MHz

Radio Mode Switch

The P-47D is equipped with a SCR-522 VHF (Very High Frequency) radio system. Radio frequencies are preset in the mission editor for 4 different channels and cannot be changed manually during flight.

1. Set the radio Transmit-Receive switch to "REM" (Remote Operation, RIGHT position)

2. Set Radio Volume by turning the Volume Control Knob

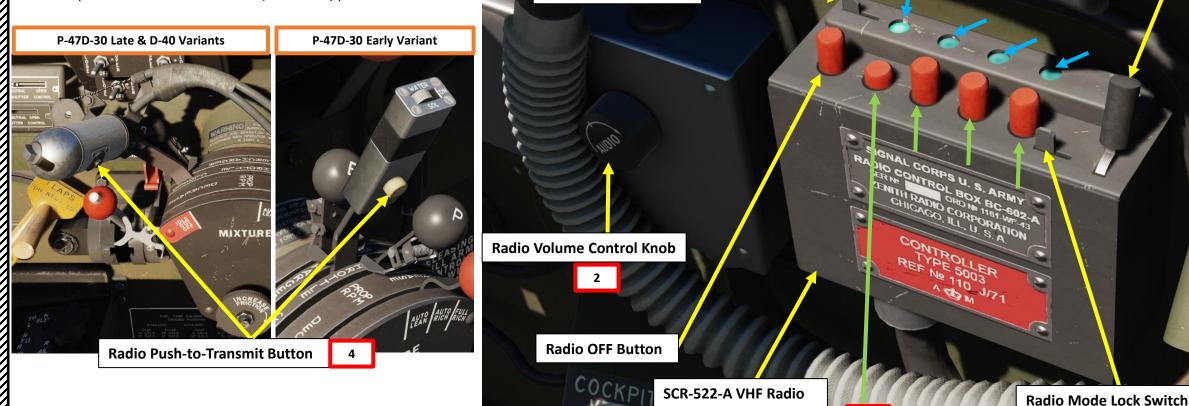
3. Select desired channel (A, B, C or D)

4. Press the Push-to-Talk switch on your throttle to transmit ("COMM PUSH TO TALK" control, or "RALT+\")

LEFT: T (transmit)
 MIDDLE: R (receive)

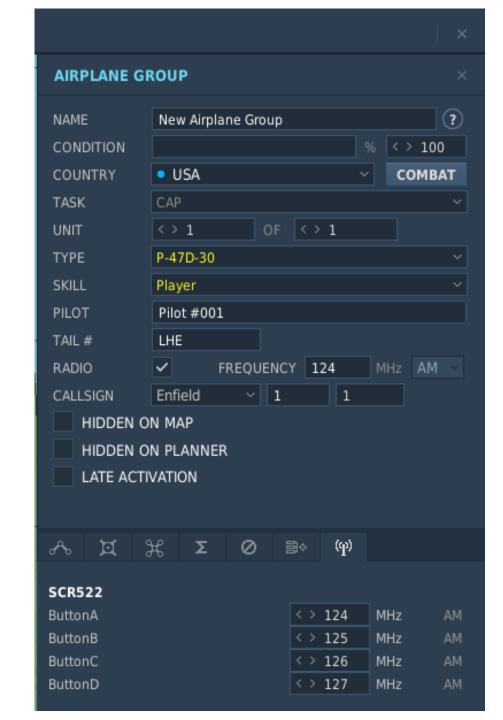
Radio Channel Lights (A, B, C, D)

RIGHT: REM (remote operation)



**Radio Lights Dimmer** 

Radio Channel Selector Buttons (A, B, C, D)



# RADIO FREQUENCIES – AIRFIELDS

LOCATION	FREQUENCY (MHz)
Anapa	121.0
Batumi	131.0
Beslan	141.0
Gelendzhik	126.0
Gudauta	130.0
Kobuleti	133.0
Kutaisi	134.0
Krasnodar Center	122.0
<b>Krasnodar Pashkovsky</b>	128.0
Krymsk	124.0
Maykop	125.0
Mineral'nye Vody	135.0
Mozdok	137.0
Nalchik	136.0
Novorossiysk	123.0
Senaki	132.0
Sochi	127.0
Soganlug	139.0
Sukhumi	129.0
Tblisi	138.0
Vaziani	140.0





### **Channel A:**

- Plane-to-plane communication on local flights
- Communication with controller in your own region.

### **Channel B:**

• Common to all VHF-equipped control towers. It is normally used to contact the control tower for takeoff and landing instructions

### **Channel C:**

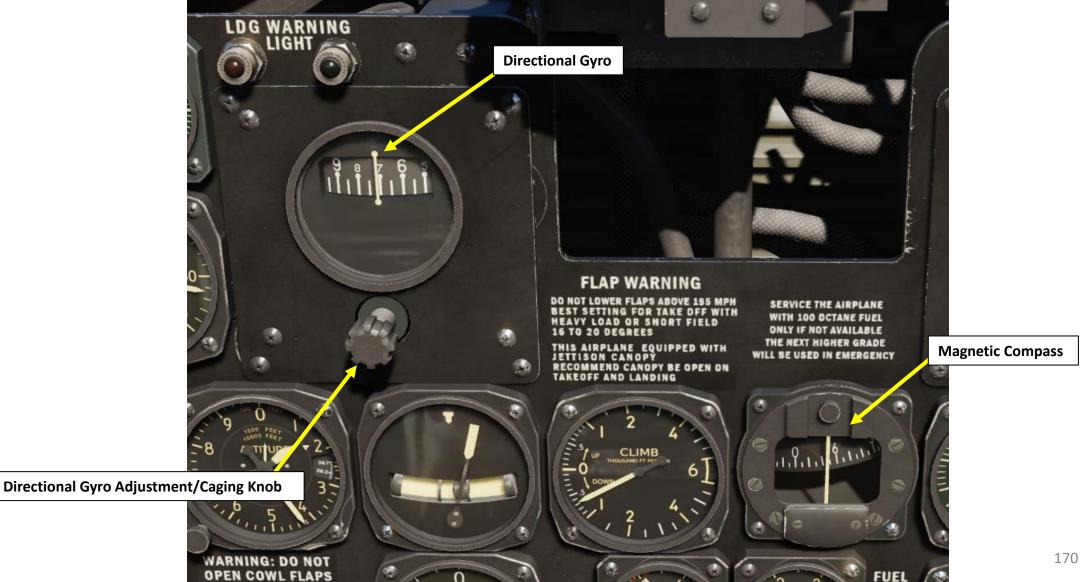
• Frequently used in contacting homing stations

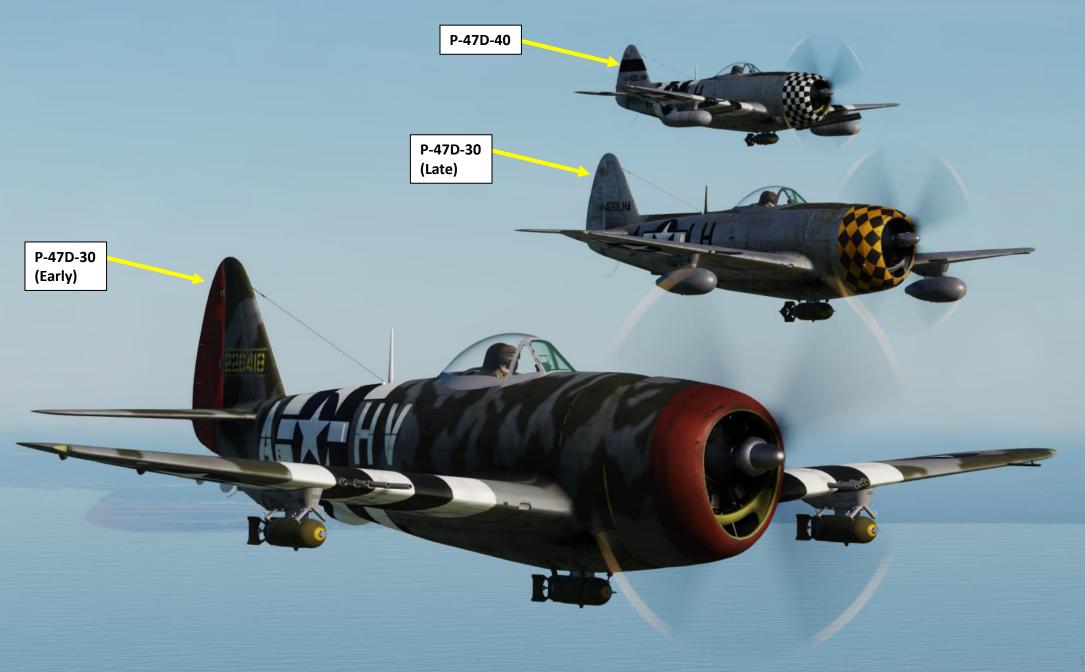
### **Channel D:**

- Plane-to-plane contact between a pilot practicing fighter instrument flying and his safety pilot.
- Normally used for plane-to-ground contact with D/F (Directional Finding) stations. The pip-squeak (contactor), used in conjunction with the D/F fixing provides controllers and intercepts officers with an accurate minute-by-minute position report of your plane. The contactor clock consists of a dial and two switches.

### **NAVIGATION INSTRUMENTS**

Most of the navigation must be done visually in the Thunderbolt. Consult the Gyro and Magnetic Compass to determine your current magnetic heading.





### **P-47D-30 EARLY SERIES**

The P-47D-30 Early Series has some specific modifications, such as:

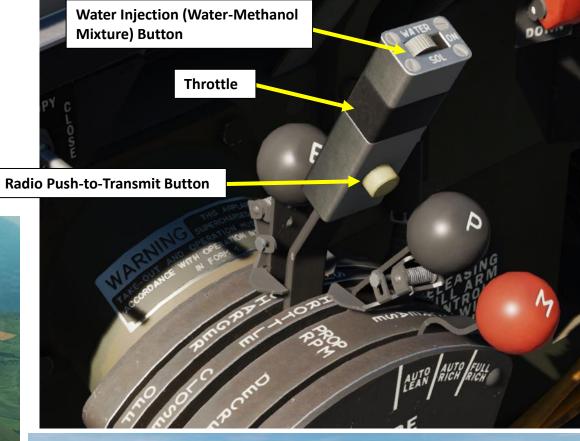
- Square-shaped throttle
- Mark VIII Gunsight
- Old Bomb Releasing mechanism
- No dorsal fin
- No Weapon Release Button on the stick

Bomb Release Mechanism & Arming Panel





Mark VIII Gunsight





# **P-47D-30 LATE SERIES**

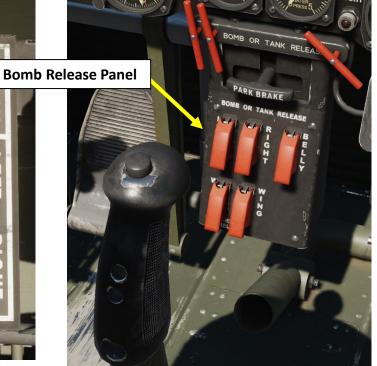
The P-47D-30 Late Series has some specific modifications, such as:

- Modern rounded throttle
- K-14 Gyro Gunsight
- Modern Bomb release panel
- Dorsal Fin: provides an improvement to directional stability since the turbulence behind the bubble canopy caused directional control problems at certain speeds









420W7L



**Dorsal Fin** 

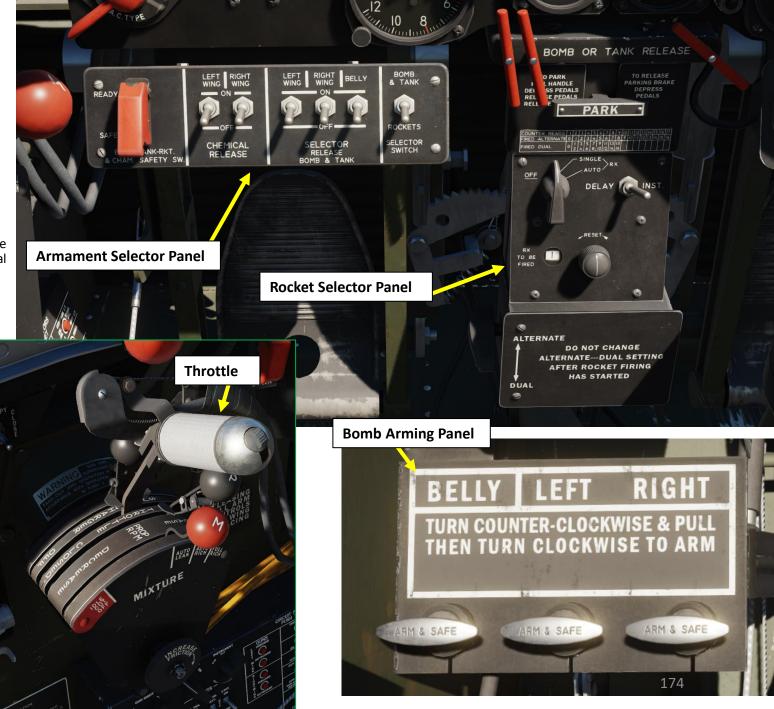


### **P-47D-40 SERIES**

The P-47D-40 Series has some specific modifications, such as:

- Modern rounded throttle
- K-14 Gyro Gunsight
- Rockets (M-8 "Bazooka" and HVAR types)
- Armament Selector panel
- Rocket Selector panel
- Dorsal Fin: provides an improvement to directional stability since the turbulence behind the bubble canopy caused directional control problems at certain speeds





As with all warbirds, dogfighting in P-47 Thunderbolt is an art that is easy to learn, but very difficult to master.

The Thunderbolt was built to be a long-range escort fighter, which meant it had to be able to operate at high altitudes. It may sound counter-intuitive when you look at how heavy the plane is, but the turbosupercharger of the Double Wasp made the P-47 very effective above 20,000 ft. The mantra of a good P-47 pilot should be to gain as much altitude as possible as quickly as he can using the "best climb speed"  $(V_y)$ , which is roughly 160 mph. Every thousand feet you gain is potential energy that you can later convert into speed when diving, which is the way Thunderbolt aces flew the plane.

Therefore, the Thunderbolt is best used at altitudes of 20,000 ft and higher. This is where it will have the greatest performance advantage over the Bf.109 and the FW190. However, most dogfights occurring in multiplayer servers happen at lower altitudes between 5,000 and 15,000 ft, which is where the Messerschmitts and Focke-Wulfs will dominate in terms of climb rate and diving speed. This partially explains why the P-47 can sometimes seem "worse" in most aspects than other fighters at low altitude: it was meant to be a highaltitude fighter. If you happen to be forced to fight on the 109's terms down low, you are at a serious disadvantage from the very beginning. When you are forced to fight at medium to low altitudes, it is better to stay high and perform controlled dives and avoid getting tangled up in prolonged turning fights. I cannot put enough emphasis on the "fly-with-awingman" advice listed below; the best way to operate is like a pack of wolves.

During dogfights, I would advise you to keep your energy state (airspeed and altitude) high at all times. These principles apply to every single aircraft, but particularly to the P-47 since it has such trouble climbing due to its weight. Do keep in mind that the P-47 can turn very well at high speeds. Just make sure you don't over-G in the process.

The P-47D must be used in the following way if you want to survive against experienced Bf.109 or FW.190 pilots.

- Always fly with a wingman
- Always fly with a high energy state (high airspeed and altitude)
- Do not attempt to outclimb a 109 or 190
- Bring the fight to high altitudes if you can to fly your plane in the combat environment it was designed for
- Master your aircraft: know your engine limits and airspeed limits by heart and practice manoeuvers to avoid stalls and spins.

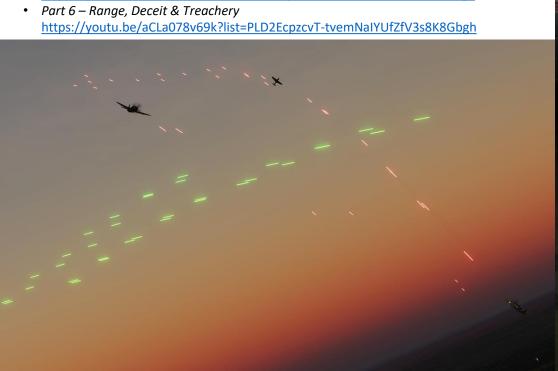
Here is an insightful P-47 dogfight debrief that expands on do's and do-not-do's: https://youtu.be/pTv5VsH5TvU



The P-47 has a number of advantages that make it an aircraft that is very capable. Its bubble canopy provides exceptional visibility and the eight 0.50 cal machineguns offers a superb gunnery platform. The aircraft's sturdy airframe and engine can also take more punishment than other planes like the Mustang or Spitfire. Read up on Robert Johnson's account of the 100+ bullet holes he counted on his P-47 after a sortie... it's a riveting tale.

I also suggest you check out Greg's Airplanes and Automobiles P-47 Thunderbolt Series:

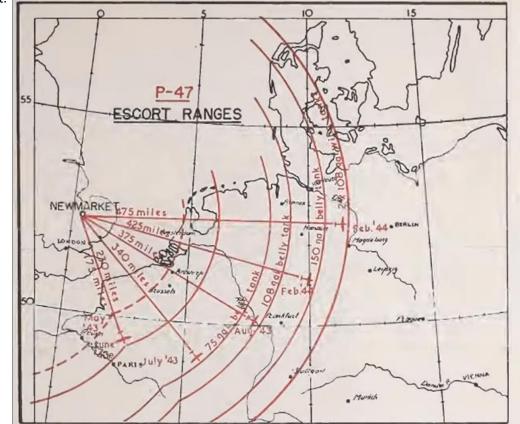
- Part 1 Design & Speed
   https://youtu.be/mzQuq2FHdeE?list=PLD2EcpzcvT-tvemNaIYUfZfV3s8K8Gbgh
- Part 1A Throttle & Boost Lever Use https://youtu.be/HHtypRJuNKY?list=PLD2EcpzcvT-tvemNalYUfZfV3s8K8Gbgh
- Part 2 Dive Speeds & Mach Number https://youtu.be/wwP6qv8jOhl?list=PLD2EcpzcvT-tvemNalYUfZfV3s8K8Gbgh
- Part 3 Armor & Protection
   https://youtu.be/aCNt3J65UqE?list=PLD2EcpzcvT-tvemNalYUfZfV3s8K8Gbgh
- Part 4 Climb Rate
   https://youtu.be/UHUmWTnBuhU?list=PLD2EcpzcvT-tvemNaIYUfZfV3s8K8Gbgh
- Part 5 Maneuverability
   https://youtu.be/KahHLtYlveQ?list=PLD2EcpzcvT-tvemNalYUfZfV3s8K8Gbgh

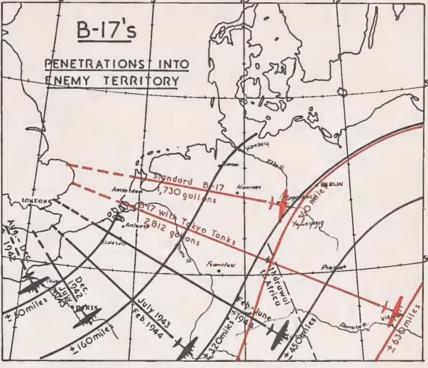




While the popular image of the P-47 was that it was relegated to a air-to-ground support role, it was very much capable of doing proper bomber escort. The 56th fighter group, together with the squadrons of the 4th group, formed the core of the VIII Fighter Command of the 8th Air Army based in the United Kingdom. The main task that the Thunderbolt pilots were to undertake was to escort heavy bombers groups on their raids on Germany. The Jug's "short legs" or insufficient operational range limited tactical use of the P-47s. Thunderbolts in the field underwent significant field modification in order to accommodate additional external fuel tanks.

The situation changed only in 1944, when the P-47D-25 modification was released; on this variant it was made possible to mount 760-liter external fuel tanks for increased range. Initially, these huge tanks were intended solely for use in ferry flights, but the military's situation forced the pilots to fly with these "fuel barrels" into the enemy's rear lines to escort day bombers. The problem was that these tanks did not have a boost system, which limited their use at high altitudes, and so, effectively, only half of the fuel in these tanks were consumed in flight.





WITH DEMONSTRATED RANGE CAPABILITY

AUG. 1942 - MAY 1945

Following the end of the Battle of Britain, RAF Fighter Command moved from defensive to offensive operations where they would engage German fighters on the other side of the Channel; the operational instructions were ready by December 1940.

There would be two types of offensive operation:

- "Rhubarb" (initially called Mosquito) in which small patrols would cross under cover of cloudy conditions and engage any aircraft they found and on clear weather days
- "Circus" which would send several squadrons possibly with a few bombers in sweeps of northern France. Circus came to mean an operation with bombers.

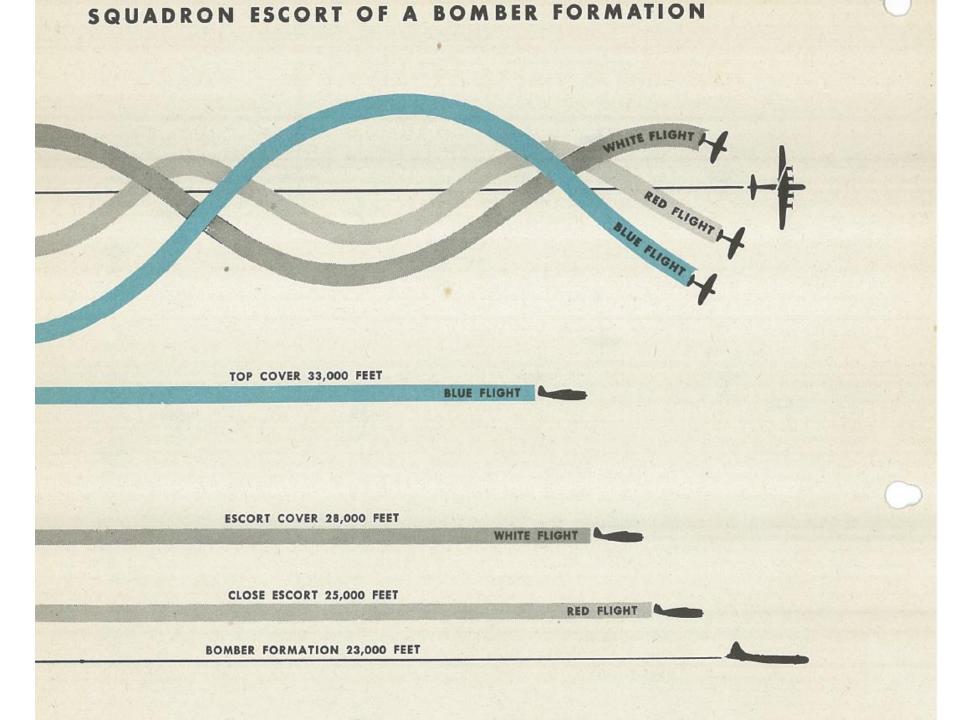
Rhubarb patrols began in December 1940; while the pilots were allowed to attack ground targets if any presented itself their primary objective was to bring down German aircraft. By mid-June 1941, Fighter Command had flown 149 Rhubarb patrols (336 sorties) claiming seven enemy aircraft brought down for loss of eight pilots on the British side. Circus operations with bombers began in January and eleven had been carried out by June, the targets including docks on the French coast and airfields. More than forty sweeps without bombers had been made in the same period.

While Fighter Command's priority was the German fighters, Bomber Command concentrated on destroying the ground targets. At higher level in the RAF it was felt that the effects on the war by damage that could be inflicted by the bombers would be minimal; the commanders of Bomber and Fighter Commands held a conference that agreed that the purpose of a Circus was to force German fighters into combat in circumstances that favoured the British and to that end the bombers had to do enough damage that the Luftwaffe could not ignore the attacks.

The P-47 participated in a significant number of "Ramrod" operations, which were similar to Circus but with destroying a target being the principal aim. I suggest you try out some escort missions if you want to experience a very different way to fly in the P-47.

Here is an interesting clip of a Ramrod operation to Emden in 1943: <a href="https://youtu.be/WiU8EbpYd2o">https://youtu.be/WiU8EbpYd2o</a>





Taming taildraggers is much more difficult than meets the eye, especially during the takeoff and landing phase. Here is a useful and insightful essay on the art of flying taildraggers wonderfully written by Chief Instructor. I highly recommend you give it a read.

Link: https://drive.google.com/open?id=0B-uSpZROuEd3V3Jkd2pfa0xRRW8

# **TAMING TAILDRAGGERS**

Essay by Chief Instructor (CFI)

# PART 1

# Why taildraggers are tricky and how to overcome it

What do I know about it? Well, I have spent a significant proportion of my professional flying career teaching both experienced and novice pilots how to fly and handle tail-dragging aircraft. This amounts to several thousand hours of tailwheel training alone, though who's counting! These aircraft include among them modern high performance aerobatic aircraft and a variety of more vintage types from DH Tiger Moths, to Harvards. I can't recall off the top of my head exactly how many students I've worked with over the years, but it's well over 200! Best of all, they have all gone on to fly extensive tailwheel ops in a variety of types and to the best of my knowledge, only 2 of them have crashed anything since!

As a significant number of pilots here are expressing difficulties with tailwheel handling,

# THANK YOU TO ALL MY PATRONS

Creating these guides is no easy task, and I would like to take the time to properly thank every single one of my <u>Patreon</u> supporters. The following people have donated a very generous amount to help me keep supporting existing guides and work on new projects as well:

• ChazFlyz

ENCYCLOPEDIA REPLAY

MISSION EDITOR CAMPAIGN BUILDER





















1-15



JF-17















MIG-19P





MIG-21bis Normandy P-47D-30



